

PCA21125

SPI-bus Real-Time Clock and calendar

Rev. 01 — 16 November 2009

Product data sheet

1. General description

The PCA21125 is a CMOS¹ Real-Time Clock (RTC) and calendar optimized for low-power consumption and an operating temperature up to 125 °C. Data is transferred via a Serial Peripheral Interface (SPI-bus) with a maximum data rate of 6.0 Mbit/s. Alarm and timer functions are also available with the possibility to generate a wake-up signal on the interrupt pin.

AEC Q100 compliant for automotive applications.

2. Features

- Provides year, month, day, weekday, hours, minutes, and seconds based on 32.768 kHz quartz crystal
- Resolution: seconds to years
- Clock operating voltage: 1.3 V to 5.5 V
- Low backup current: typical 0.55 μ A at $V_{DD} = 3.0$ V and $T_{amb} = 25$ °C
- 3-line SPI-bus with separate, but combinable data input and output
- Serial interface at $V_{DD} = 1.6$ V to 5.5 V
- 1 second or 1 minute interrupt output
- Freely programmable timer with interrupt capability
- Freely programmable alarm function with interrupt capability
- Integrated oscillator capacitors
- Internal Power-On Reset (POR)
- Open-drain interrupt pin

3. Applications

- Automotive time keeping
- Metering

1. The definition of the abbreviations and acronyms used in this data sheet can be found in [Section 17](#).

4. Ordering information

Table 1. Ordering information

	Package		
	Name	Description	Version
PCA21125T/Q900/1	TSSOP14	plastic thin shrink small outline package; 14 leads; body width 4.4 mm	SOT402-1

5. Marking

Table 2. Marking codes

	Marking code
PCA21125T/Q900/1	PC21125

6. Block diagram

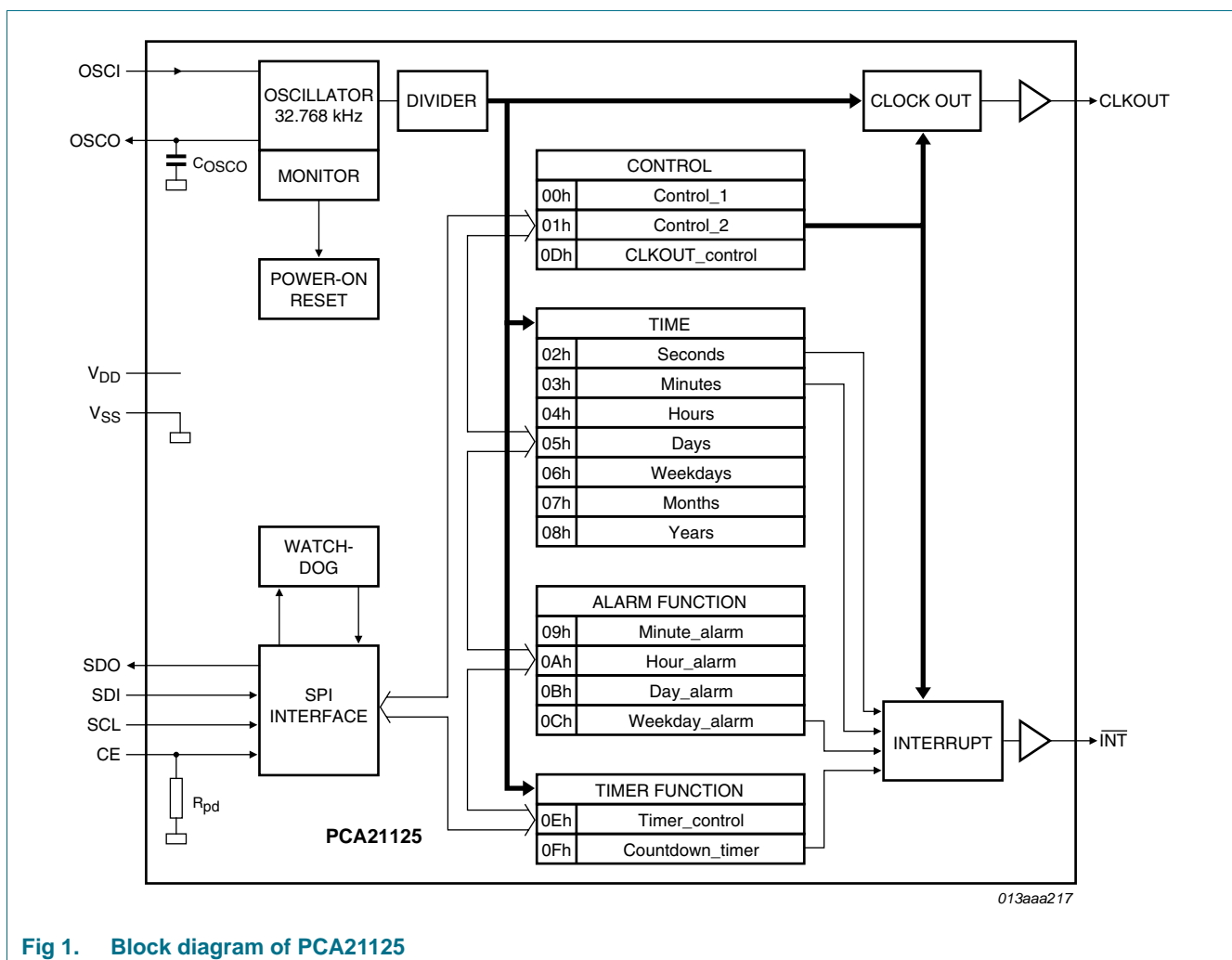
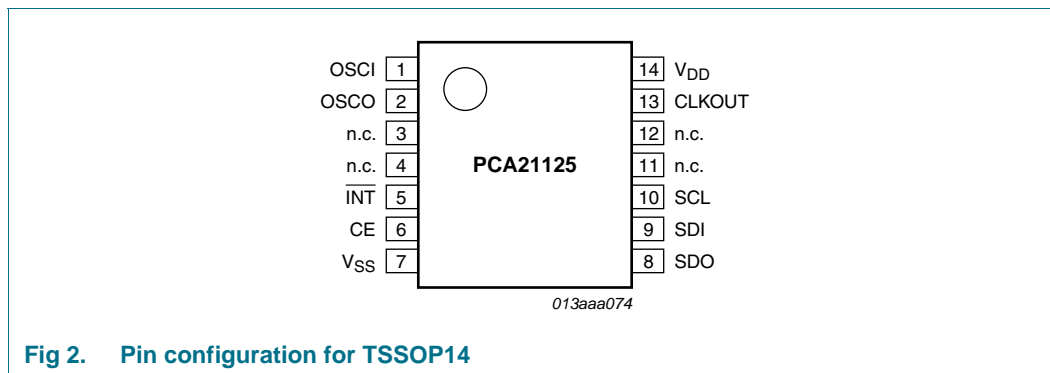


Fig 1. Block diagram of PCA21125

7. Pinning information

7.1 Pinning



7.2 Pin description

Table 3. Pin description

	Pin	Description
OSCI	1	oscillator input
OSCO	2	oscillator output
n.c.	3, 4	not connected; do not connect and do not use as feed through; connect to V _{DD} if floating pins are not allowed
$\overline{\text{INT}}$	5	interrupt output (open-drain; active LOW)
CE	6	chip enable input (active HIGH) with 200 kΩ pull-down resistor
V _{SS}	7	ground supply voltage
SDO	8	serial data output, push-pull
SDI	9	serial data input; might float when CE inactive
SCL	10	serial clock input; might float when CE inactive
n.c.	11, 12	not connected; do not connect and do not use as feed through; connect to V _{DD} if floating pins are not allowed
CLKOUT	13	clock output (open-drain)
V _{DD}	14	supply voltage

8. Functional description

The PCA21125 contains 16 8-bit registers with an auto-incrementing address register, an on-chip 32.768 kHz oscillator with one integrated capacitor, a frequency divider which provides the source clock for the RTC, a programmable clock output, and a 6 MHz SPI-bus.

All 16 registers are designed as addressable 8-bit parallel registers although not all bits are implemented:

- The first two registers at addresses 00h and 01h (Control_1 and Control_2) are used as control and status registers.
- Registers at addresses 02h to 08h (Seconds, Minutes, Hours, Days, Weekdays, Months, Years) are used as counters for the clock function. Seconds, minutes, hours, days, months, and years are all coded in Binary Coded Decimal (BCD) format. When one of the RTC registers is read the contents of all counters are frozen. Therefore, faulty reading of time and date during a carry condition is prevented.
- Registers at addresses 09h to 0Ch (Minute_alarm, Hour_alarm, Day_alarm, and Weekday_alarm) define the alarm condition.
- The register at address 0Dh (CLKOUT_control) defines the clock output mode.
- Registers at addresses 0Eh and 0Fh (Timer_control and Countdown_timer) are used for the countdown timer function. The countdown timer has four selectable source clocks allowing for countdown periods in the range from less than 1 ms to more than 4 hours (see [Table 29](#)). There are also two pre-defined timers which can be used to generate an interrupt once per second or once per minute. These are defined in register Control_2 (01h).

8.1 Register overview

The time, date, and alarm registers are encoded in BCD to simplify application use. Other registers are either bit-wise or standard binary.

Table 4. Register overview

Bits labeled - are not implemented and will return logic 0 when read. Bit positions labeled N should always be written with logic 0. After reset, all registers are set according to [Table 37](#).

Address	Register name	Bit							
		7	6	5	4	3	2	1	0
Control and status registers									
00h	Control_1	EXT_TEST	N	STOP	N	POR_OVRD	12_24	N	N
01h	Control_2	MI	SI	MSF	TI_TP	AF	TF	AIE	TIE
Time and date registers									
02h	Seconds	RF	SECONDS (0 to 59)						
03h	Minutes	-	MINUTES (0 to 59)						
04h	Hours	-	-	AMPM	HOURS (1 to 12) in 12 hour mode				
		-	-	HOURS (0 to 23) in 24 hour mode					
05h	Days	-	-	DAYS (1 to 31)					
06h	Weekdays	-	-	-	-	-	WEEKDAYS (0 to 6)		
07h	Months	-	-	-	MONTHS (1 to 12)				
08h	Years	YEARS (0 to 99)							
Alarm registers									
09h	Minute_alarm	AE_M	MINUTE_ALARM (0 to 59)						
0Ah	Hour_alarm	AE_H	-	AMPM	HOUR_ALARM (1 to 12) in 12 hour mode				
			-	HOUR_ALARM (0 to 23) in 24 hour mode					
0Bh	Day_alarm	AE_D	-	DAY_ALARM (1 to 31)					
0Ch	Weekday_alarm	AE_W	-	-	-	-	WEEKDAY_ALARM (0 to 6)		
CLKOUT control register									
0Dh	CLKOUT_control	-	-	-	-	-	COF		
Timer registers									
0Eh	Timer_control	TE	-	-	-	-	-	CTD	
0Fh	Countdown_timer	COUNTDOWN_TIMER							

8.2 Control and status registers

8.2.1 Register Control_1

Table 5. Control_1 - control and status register 1 (address 00h) bit description

	Symbol	Value	Description	Reference
7	EXT_TEST	0 ^[1]	normal mode	Section 8.8
		1	external clock test mode	
6	N	0	unused	-
5	STOP	0 ^[1]	RTC source clock runs	Section 8.9
		1	RTC clock is stopped ^[2]	
4	N	0	unused	-
3	POR_OVRD	0	POR override facility is disabled; Remark: set logic 0 for normal operation	Section 8.10.1
		1 ^[1]	POR override enabled	
2	12_24	0 ^[1]	24 hour mode selected	Table 10 and Table 18
		1	12 hour mode selected	
1 to 0	N	0	unused	-

[1] Default value.

[2] CLKOUT at 32.768 kHz, 16.384 kHz or 8.192 kHz is still available; divider chain flip-flops are asynchronously set logic 0.

8.2.2 Register Control_2

Table 6. Control_2 - control and status register 2 (address 01h) bit description

	Symbol	Value	Description	Reference
7	MI	0 ^[1]	minute interrupt disabled	Section 8.6.1
		1	minute interrupt enabled	
6	SI	0 ^[1]	second interrupt disabled	Section 8.6.1
		1	second interrupt enabled	
5	MSF	0 ^[1]	no minute or second interrupt generated	Section 8.6.1
		1	flag set when minute or second interrupt generated	
4	TI_TP	0 ^[1]	interrupt pin follows TF and MSF (see Figure 9)	Section 8.6 et seqq. and Section 8.7 et seqq.
		1	interrupt pin generates a pulse	
3	AF	0 ^[1]	no alarm interrupt generated	Section 8.4.5
		1	flag set when alarm triggered; Remark: flag must be cleared to clear interrupt	
2	TF	0 ^[1]	no countdown timer interrupt generated	Section 8.6 et seqq. and Section 8.7 et seqq.
		1	flag set when countdown timer interrupt generated	
1	AIE	0 ^[1]	no interrupt generated from alarm flag	Section 8.7.3
		1	interrupt generated when alarm flag set	
0	TIE	0 ^[1]	no interrupt generated from countdown timer flag	Section 8.7
		1	interrupt generated when countdown timer flag set	

[1] Default value.

8.3 Time and date registers

The majority of these registers are coded in the Binary Coded Decimal (BCD) format. BCD is used to simplify application use. An example is shown for register Seconds in [Table 8](#).

Loading these registers with values outside of the given range will result in unpredictable time and date generation (see [Figure 3 "Data flow of the time function"](#)).

8.3.1 Register Seconds

Table 7. Seconds - seconds and clock integrity status register (address 02h) bit description

	Symbol	Value	Description
7	RF	0	clock integrity is guaranteed
		1 ^[1]	clock integrity is not guaranteed; chip reset has occurred since flag was last cleared
6 to 4	SECONDS	0 to 5	ten's place
3 to 0		0 to 9	unit place

[1] Start-up value.

Table 8. Seconds coded in BCD format

	Upper-digit (ten's place)			Digit (unit place)			
	Bit 6	Bit 5	Bit 4	Bit 3	Bit 2	Bit 1	Bit 0
00	0	0	0	0	0	0	0
01	0	0	0	0	0	0	1
02	0	0	0	0	0	1	0
:	:	:	:	:	:	:	:
09	0	0	0	1	0	0	1
10	0	0	1	0	0	0	0
:	:	:	:	:	:	:	:
58	1	0	1	1	0	0	0
59	1	0	1	1	0	0	1

8.3.2 Register Minutes

Table 9. Minutes - minutes register (address 03h) bit description

	Symbol	Value	Description
7	-	0	unused
6 to 4	MINUTES	0 to 5	ten's place
3 to 0		0 to 9	unit place

8.3.3 Register Hours

Table 10. Hours - hours register (address 04h) bit description

	Symbol	Value	Description
7 to 6	-	0	unused
12 hour mode^[1]			
5	AMPM	0	indicates AM
		1	indicates PM
4 to 0	HOURS	0 to 1	ten's place
3 to 0		0 to 9	unit place
24 hour mode^[1]			
5 to 4	HOURS	0 to 2	ten's place
3 to 0		0 to 9	unit place

[1] Hour mode is set by bit 12_24 in register Control_1 (see [Table 5](#)).

8.3.4 Register Days

Table 11. Days - days register (address 05h) bit description

	Symbol	Value	Place value	Description
7 to 6	-	-	-	unused
5 to 4	DAYS ^[1]	0 to 3	ten's place	actual day coded in BCD format
3 to 0		0 to 9	unit place	

[1] The PCA21125 compensates for leap years by adding a 29th day to February if the year counter contains a value which is exactly divisible by 4, including the year 00.

8.3.5 Register Weekdays

Table 12. Weekdays - weekdays register (address 06h) bit description

	Symbol	Value	Description
7 to 3	-	-	unused
2 to 0	WEEKDAYS	0 to 6	actual weekday, values see Table 13

Table 13. Weekday assignments

	2	1	0
Sunday	0	0	0
Monday	0	0	1
Tuesday	0	1	0
Wednesday	0	1	1
Thursday	1	0	0
Friday	1	0	1
Saturday	1	1	0

[1] Definition may be re-assigned by the user.

8.3.6 Register Months

Table 14. Months - months register (address 07h) bit description

	Symbol	Value	Description
7 to 5	-	0	unused
4	MONTHS	0 to 1	ten's place
3 to 0		0 to 9	unit place

Table 15. Month assignments in BCD format

Month	Upper-digit (ten's place)	Digit (unit place)			
	Bit 4	Bit 3	Bit 2	Bit 1	Bit 0
January	0	0	0	0	1
February	0	0	0	1	0
March	0	0	0	1	1
April	0	0	1	0	0
May	0	0	1	0	1
June	0	0	1	1	0
July	0	0	1	1	1
August	0	1	0	0	0
September	0	1	0	0	1
October	1	0	0	0	0
November	1	0	0	0	1
December	1	0	0	1	0

8.3.7 Register Years

Table 16. Years - years register (08h) bit description

Bit	Symbol	Value	Place value	Description
7 to 4	YEARS	0 to 9	ten's place	actual year coded in BCD format
3 to 0		0 to 9	unit place	

8.3.8 Setting and reading the time

Figure 3 shows the data flow and data dependencies starting from the 1 Hz clock tick.

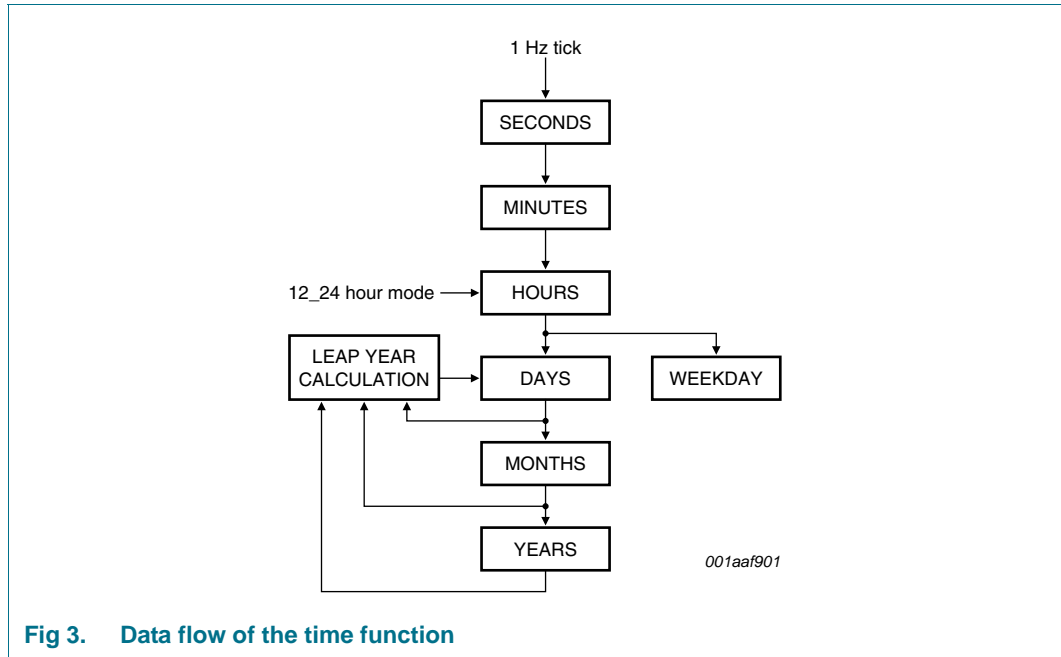


Fig 3. Data flow of the time function

During read/write operations, the time counting circuits (memory locations 02h through 08h) are blocked.

This prevents

- Faulty reading of the clock and calendar during a carry condition
- Incrementing the time registers during the read cycle

After this read/write access is completed, the time circuit is released again and any pending request to increment the time counters that occurred during the read/write access is serviced. A maximum of 1 request can be stored; therefore, all accesses must be completed within 1 second (see Figure 4).

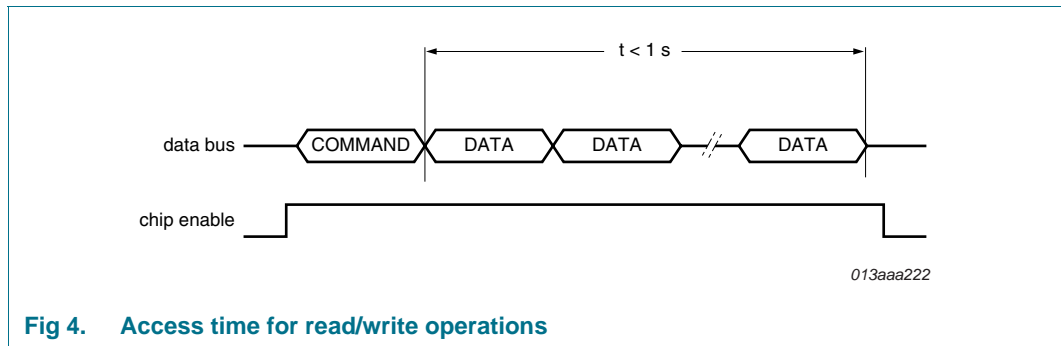


Fig 4. Access time for read/write operations

As a consequence of this method, it is very important to make a read or write access in one go, that is, setting or reading seconds through to years should be made in one single access. Failing to comply with this method could result in the time becoming corrupted.

As an example, if the time (seconds through to hours) is set in one access and then in a second access the date is set, it is possible that the time may increment between the two accesses. A similar problem exists when reading. A roll over may occur between reads thus giving the minutes from one moment and the hours from the next. Therefore it is advised to read all time and date registers in one access.

8.4 Alarm registers

When one or several alarm registers are loaded with a valid minute, hour, day, or weekday value and its corresponding alarm enable bit (AE_x) is logic 0, then that information is compared with the current minute, hour, day, and weekday value.

8.4.1 Register Minute_alarm

Table 17. Minute_alarm - minute alarm register (address 09h) bit description

Bit	Symbol	Value	Place value	Description
7	AE_M	0	-	minute alarm is enabled
		1 ^[1]	-	minute alarm is disabled
6 to 4	MINUTE_ALARM	0 to 5	ten's place	minute alarm information coded in BCD format
3 to 0		0 to 9	unit place	

[1] Default value.

8.4.2 Register Hour_alarm

Table 18. Hour_alarm - hour alarm register (address 0Ah) bit description

	Symbol	Value	Description
7	AE_H	0	hour alarm is enabled
		1 ^[1]	hour alarm is disabled
6	-	0	unused
12 hour mode^[2]			
5	AMPM	0	indicates AM
		1	indicates PM
4 to 0	HOUR_ALARM	0 to 1	ten's place
3 to 0		0 to 9	unit place
24 hour mode^[2]			
5 to 4	HOURS	0 to 2	ten's place
3 to 0		0 to 9	unit place

[1] Default value.

[2] Hour mode is set by bit 12_24 in register Control_1 (see [Table 5](#)).

8.4.3 Register Day_alarm

Table 19. Day_alarm - day alarm register (address 0Bh) bit description

Bit	Symbol	Value	Place value	Description
7	AE_D	0	-	day alarm is enabled
		1 ^[1]	-	day alarm is disabled
6	-	-	-	unused
5 to 4	DAY_ALARM	0 to 3	ten's place	day alarm information coded in BCD format
3 to 0		0 to 9	unit place	

[1] Default value.

8.4.4 Register Weekday_alarm

Table 20. Weekday_alarm - weekday alarm register (address 0Ch) bit description

Bit	Symbol	Value	Description
7	AE_W	0	weekday alarm is enabled
		1 ^[1]	weekday alarm is disabled
6 to 3	-	-	unused
2 to 0	WEEKDAY_ALARM	0 to 6	weekday alarm information coded in BCD format

[1] Default value.

8.4.5 Alarm flag

By clearing the MSB, AE_x (Alarm Enable), of one or more of the alarm registers the corresponding alarm condition(s) are active. When an alarm occurs, AF (register Control_2, see Table 6) is set logic 1. The asserted AF can be used to generate an interrupt (INT). The AF is cleared using the interface.

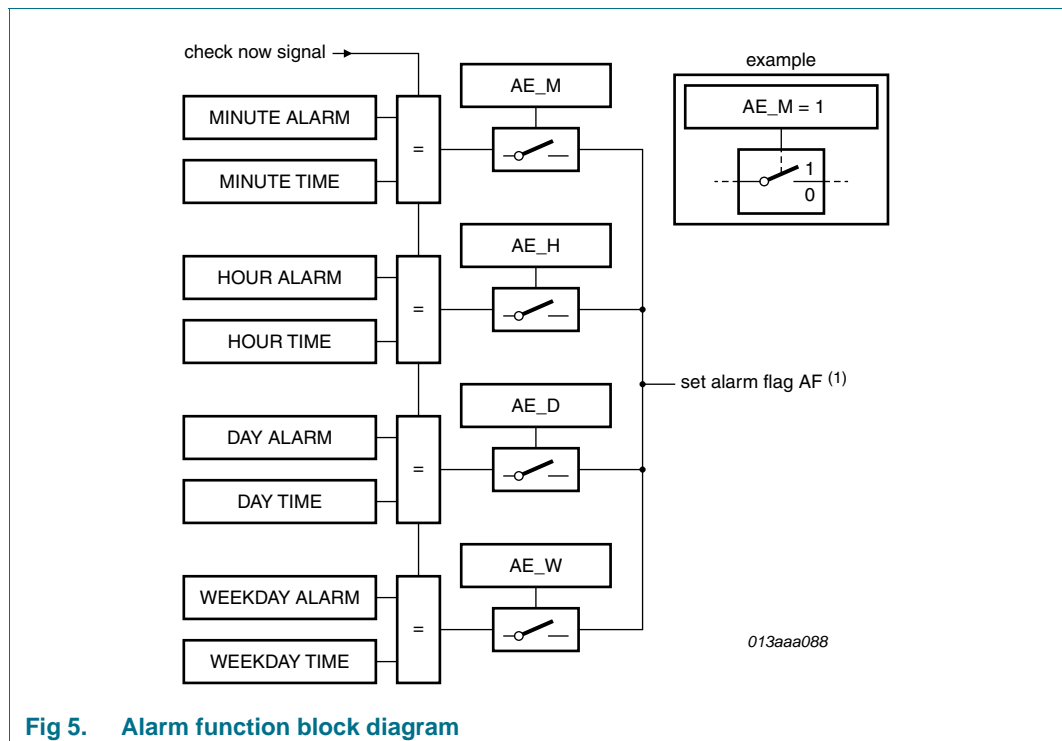


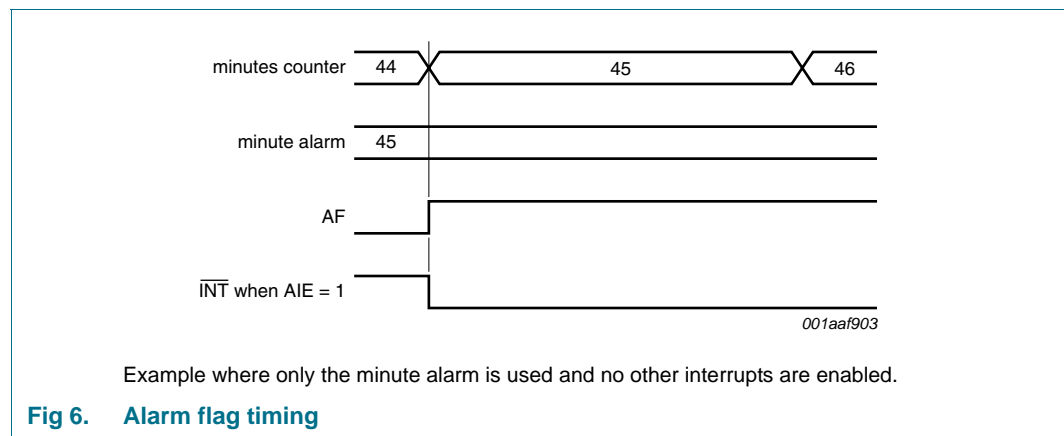
Fig 5. Alarm function block diagram

The registers at addresses 09h through 0Ch contain alarm information. When one or more of these registers is loaded with minute, hour, day, or weekday, and its corresponding Alarm Enable bit (AE_x) is logic 0, then that information is compared with the current minute, hour, day, and weekday. When all enabled comparisons first match, the Alarm Flag (AF) is set logic 1.

The generation of interrupts from the alarm function is controlled via bit AIE (register Control_2, see Table 6). If bit AIE is enabled, the INT pin follows the condition of bit AF. AF will remain set until cleared by the interface. Once AF has been cleared, it will only be set again when the time increments to match the alarm condition once more. Alarm registers which have their AE_x bit logic 1 are ignored.

Generation of interrupts from the alarm function is described in Section 8.7.3.

Figure 6, Table 21 and Table 22 show an example for clearing bit AF, but leaving bit MSF and bit TF unaffected. The flags are cleared by a write command, therefore bits 7, 6, 4, 1 and 0 must be written with their previous values. Repeatedly re-writing these bits has no influence on the functional behavior.



To prevent the timer flags being overwritten while clearing bit AF, logic AND is performed during a write access. A flag is cleared by writing logic 0 whilst a flag is not cleared by writing logic 1. Writing logic 1 will result in the flag value remaining unchanged.

Table 21. Flag location in register Control_2

	Bit 7	Bit 6	Bit 5	Bit 4	Bit 3	Bit 2	Bit 1	Bit 0
Control_2	-	-	MSF	-	AF	TF	-	-

Table 22 shows what instruction must be sent to clear bit AF. In this example, bit MSF and bit TF are unaffected.

Table 22. Example to clear only AF (bit 3) in register Control_2

	Bit 7	Bit 6	Bit 5	Bit 4	Bit 3	Bit 2	Bit 1	Bit 0
Control_2	-	-	1	-	0	1	-	-

8.5 Register CLKOUT_control and clock output

A programmable square wave is available at pin CLKOUT. Operation is controlled by control bits COF[2:0] in register CLKOUT_control (0Dh); see [Table 23](#). Frequencies of 32.768 kHz (default) down to 1 Hz can be generated for use as a system clock, microcontroller clock, input to a charge pump, or for calibration of the oscillator.

Table 23. CLKOUT_control - CLKOUT control register (address 0Dh) bit description

Bit	Symbol	Value	Description
7 to 3	-	-	unused
2 to 0	COF[2:0]	see Table 24	frequency output at pin CLKOUT

Pin CLKOUT is an open-drain output and enabled at power-on. When disabled the output is LOW.

The duty cycle of the selected clock is not controlled, but due to the nature of the clock generation, all clock frequencies, except 32.768 kHz, have a duty cycle of 50 : 50.

The stop function can also affect the CLKOUT signal, depending on the selected frequency. When STOP is active, the CLKOUT pin will generate a continuous LOW for those frequencies that can be stopped. For more details, see [Section 8.9](#).

Table 24. CLKOUT frequency selection

	CLKOUT frequency (Hz)	Typical duty cycle ^[1] (%)	Effect of STOP
000 ^[2]	32768	60 : 40 to 40 : 60	no effect
001	16384	50 : 50	no effect
010	8192	50 : 50	no effect
011	4096	50 : 50	CLKOUT = LOW
100	2048	50 : 50	CLKOUT = LOW
101	1024	50 : 50	CLKOUT = LOW
110	1	50 : 50	CLKOUT = LOW
111	CLKOUT = LOW		

[1] Duty cycle definition: HIGH-level time (%) : LOW-level time (%).

[2] Default value.

8.6 Timer registers

The countdown timer has four selectable source clocks allowing for countdown periods in the range from less than 1 ms to more than 4 hours (see [Table 29](#)). There are also two pre-defined timers which can be used to generate an interrupt once per second or once per minute.

Registers Control_2 (01h), Timer_control (0Eh), and Countdown_timer (0Fh) are used to control the timer function and output.

Table 25. Timer_control - timer control register (address 0Eh) bit description

	Symbol	Value	Description	Reference
7	TE	0 ^[1]	countdown timer is disabled	Section 8.6.2
		1	countdown timer is enabled	
6 to 2	-	0	unused	
1 to 0	CTD[1:0]	00	4.096 kHz countdown timer source clock	
		01	64 Hz countdown timer source clock	
		10	1 Hz countdown timer source clock	
		11 ^[1]	$\frac{1}{60}$ Hz countdown timer source clock	

[1] Default value.

Table 26. Countdown_timer - countdown timer register (address 0Fh) bit description

	Symbol	Value	Description	Reference
7 to 0	COUNTDOWN_TIMER[7:0]	00h to FFh	countdown period in seconds:	Section 8.6.2

$$CountdownPeriod = \frac{n}{SourceClockFrequency}$$

where n is the countdown value

8.6.1 Second and minute interrupt

The second and minute interrupts (bits SI and MI) are pre-defined timers for generating periodic interrupts. The timers can be enabled independently of one another, however a minute interrupt enabled on top of a second interrupt will not be distinguishable since it will occur at the same time; see [Figure 7](#).

The minute and second flag (MSF) is set logic 1 when either the seconds or the minutes counter increments according to the currently enabled interrupt. The flag can be read and cleared by the interface. The status of bit MSF does not affect the \overline{INT} pulse generation. If the MSF flag is not cleared prior to the next coming interrupt period, an \overline{INT} pulse will still be generated.

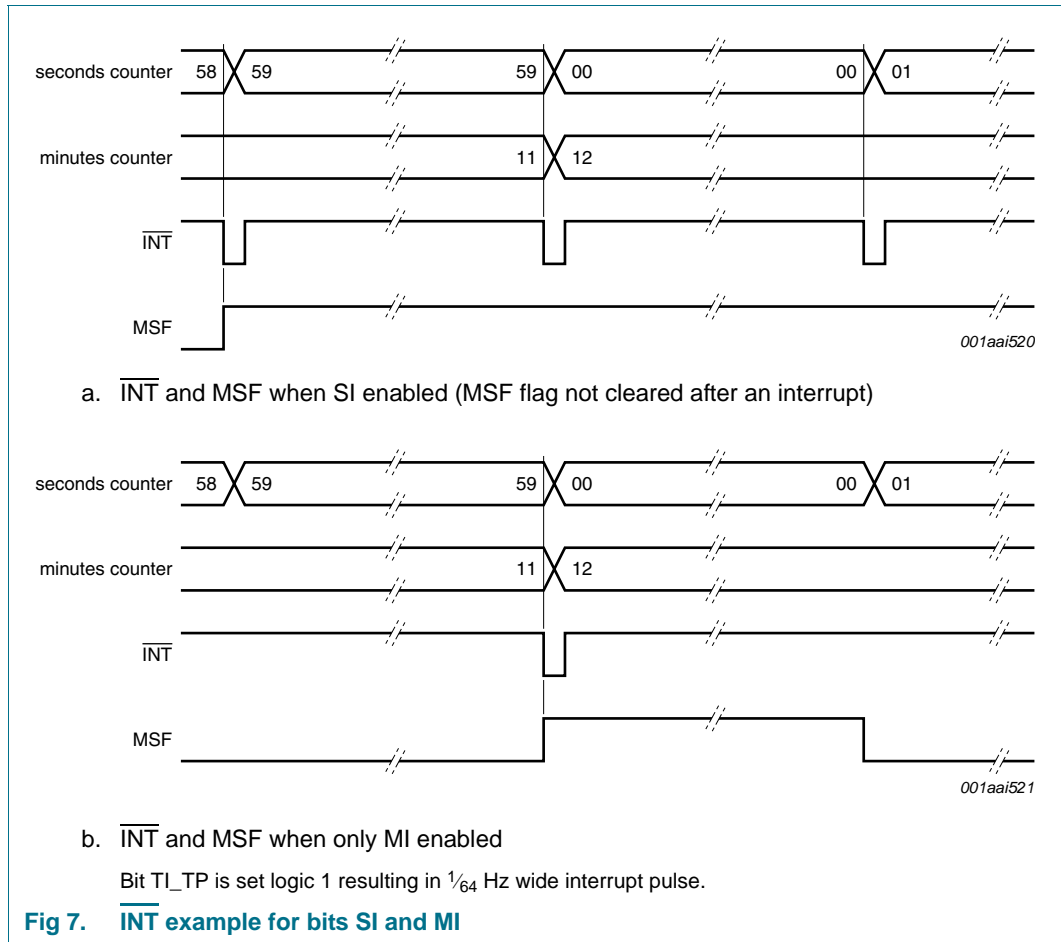
Table 27. Effect of bits MI and SI on \overline{INT} generation

	Second interrupt (bit SI)	Result
0	0	no interrupt generated
1	0	an interrupt once per minute
0	1	an interrupt once per second
1	1	an interrupt once per second

Table 28. Effect of bits MI and SI on bit MSF

	Second interrupt (bit SI)	Result
0	0	MSF never set
1	0	MSF set when minutes counter increments ^[1]
0	1	MSF set when seconds counter increments
1	1	MSF set when seconds counter increments

[1] In the case of bit MI = 1 and bit SI = 0 bit MSF will be cleared automatically after 1 second.



The purpose of the flag is to allow the controlling system to interrogate the PCA21125 and identify the source of the interrupt such as the minute/second or countdown timer.

8.6.2 Countdown timer function

The 8-bit countdown timer at address 0Fh is controlled by the timer control register at address 0Eh. The timer control register determines one of 4 source clock frequencies for the timer (4.096 kHz, 64 Hz, 1 Hz, or $\frac{1}{60}$ Hz) and enables or disables the timer.

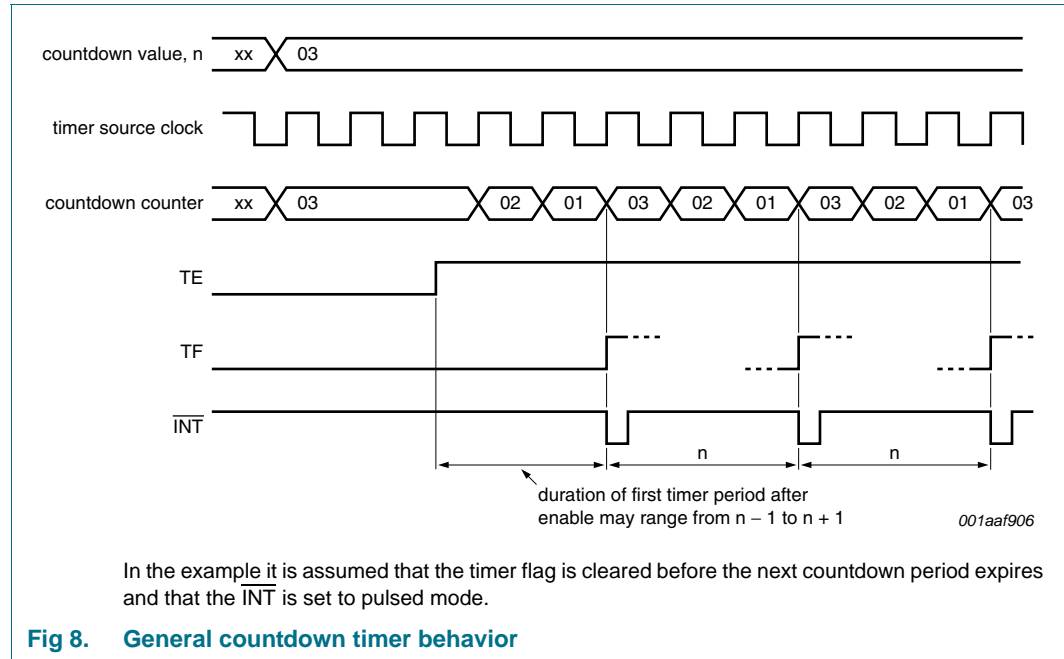
Table 29. CTD[1:0] for timer frequency selection and countdown timer durations

	Timer source clock frequency	Delay	
		Minimum timer duration n = 1	Maximum timer duration n = 255
00	4.096 kHz	244 μ s	62.256 ms
01	64 Hz	15.625 ms	3.984 s
10	1 Hz	1 s	255 s
11	$\frac{1}{60}$ Hz	60 s ^[1]	4 h 15 min

[1] When not in use, CTD[1:0] must be set to $\frac{1}{60}$ Hz for power saving.

Remark: Note that all timings which are generated from the 32.768 kHz oscillator are based on the assumption that there is 0 ppm deviation. Deviation in oscillator frequency will result in a corresponding deviation in timings. This is not applicable to interface timing.

The timer counts down from a software-loaded 8-bit binary value n . Loading the counter with 0 effectively stops the timer. Values from 1 to 255 are valid. When the counter reaches 1, the countdown timer flag (bit TF in register Control_2, see [Table 6](#)) will be set and the counter automatically re-loads and starts the next timer period. Reading the timer will return the current value of the countdown counter; see [Figure 8](#).



If a new value of n is written before the end of the current timer period, then this value will take immediate effect. It is not recommended to change n without first disabling the counter (by setting bit TE = 0). The update of n is asynchronous with the timer clock, therefore changing it without setting bit TE = 0 will result in a corrupted value loaded into the countdown counter which results in an undetermined countdown period for the first period. The countdown value n will however be correctly stored and correctly loaded on subsequent timer periods.

When the countdown timer flag is set, an interrupt signal on $\overline{\text{INT}}$ will be generated, provided that this mode is enabled. See [Section 8.7.2](#) for details on how the interrupt can be controlled.

When starting the timer for the first time, the first period will have an uncertainty which is a result of the enable instruction being generated from the interface clock which is asynchronous with the timer source clock. Subsequent timer periods will have no such delay. The amount of delay for the first timer period will depend on the chosen source clock; see [Table 30](#).

Table 30. First period delay for timer counter value n

	Minimum timer period	Maximum timer period
4.096 kHz	n	$n + 1$
64 Hz	n	$n + 1$
1 Hz	$(n - 1) + \frac{1}{64}$ Hz	$n + \frac{1}{64}$ Hz
$\frac{1}{60}$ Hz	$(n - 1) + \frac{1}{64}$ Hz	$n + \frac{1}{64}$ Hz

At the end of every countdown, the timer sets the countdown timer flag (bit TF). Bit TF can only be cleared by using the interface. The asserted bit TF can be used to generate an interrupt ($\overline{\text{INT}}$). The interrupt can be generated as a pulsed signal every countdown period or as a permanently active signal which follows the condition of bit TF. Bit TI_TP is used to control this mode selection and the interrupt output can be disabled with bit TIE.

For accurate read back of the count down value, it is recommended to read the register twice and check for consistent results, since it is not possible to freeze the countdown timer counter during read back.

8.6.3 Timer flags

When a minute or second interrupt occurs, bit MSF (register Control_2, see [Table 6](#)) is set logic 1. Similarly, at the end of a timer countdown, bit TF is set logic 1. These bits maintain their value until overwritten by using the interface. If both countdown timer and minute/second interrupts are required in the application, the source of the interrupt can be determined by reading these bits. To prevent one flag being overwritten while clearing another, a logic AND is performed during a write access. A flag is cleared by writing logic 0 whilst a flag is not cleared by writing logic 1. Writing logic 1 will result in the flag value remaining unchanged.

Three examples are given for clearing the flags. Flags MSF and TF are cleared by a write command, therefore bits 7, 6, 4, 1, and 0 must be written with their previous values. Repeatedly re-writing these bits has no influence on the functional behavior.

Table 31. Flag location in register Control_2

	Bit 7	Bit 6	Bit 5	Bit 4	Bit 3	Bit 2	Bit 1	Bit 0
Control_2	-	-	MSF	-	AF	TF	-	-

[Table 32](#), [Table 33](#), and [Table 34](#) show what instruction must be sent to clear the appropriate flag.

Table 32. Example to clear only TF (bit 2) in register Control_2

	Bit 7	Bit 6	Bit 5	Bit 4	Bit 3	Bit 2	Bit 1	Bit 0
Control_2	-	-	1	-	1	0	-	-

Table 33. Example to clear only MSF (bit 5) in register Control_2

	Bit 7	Bit 6	Bit 5	Bit 4	Bit 3	Bit 2	Bit 1	Bit 0
Control_2	-	-	0	-	1	1	-	-

Table 34. Example to clear both TF and MSF (bits 2 and 5) in register Control_2

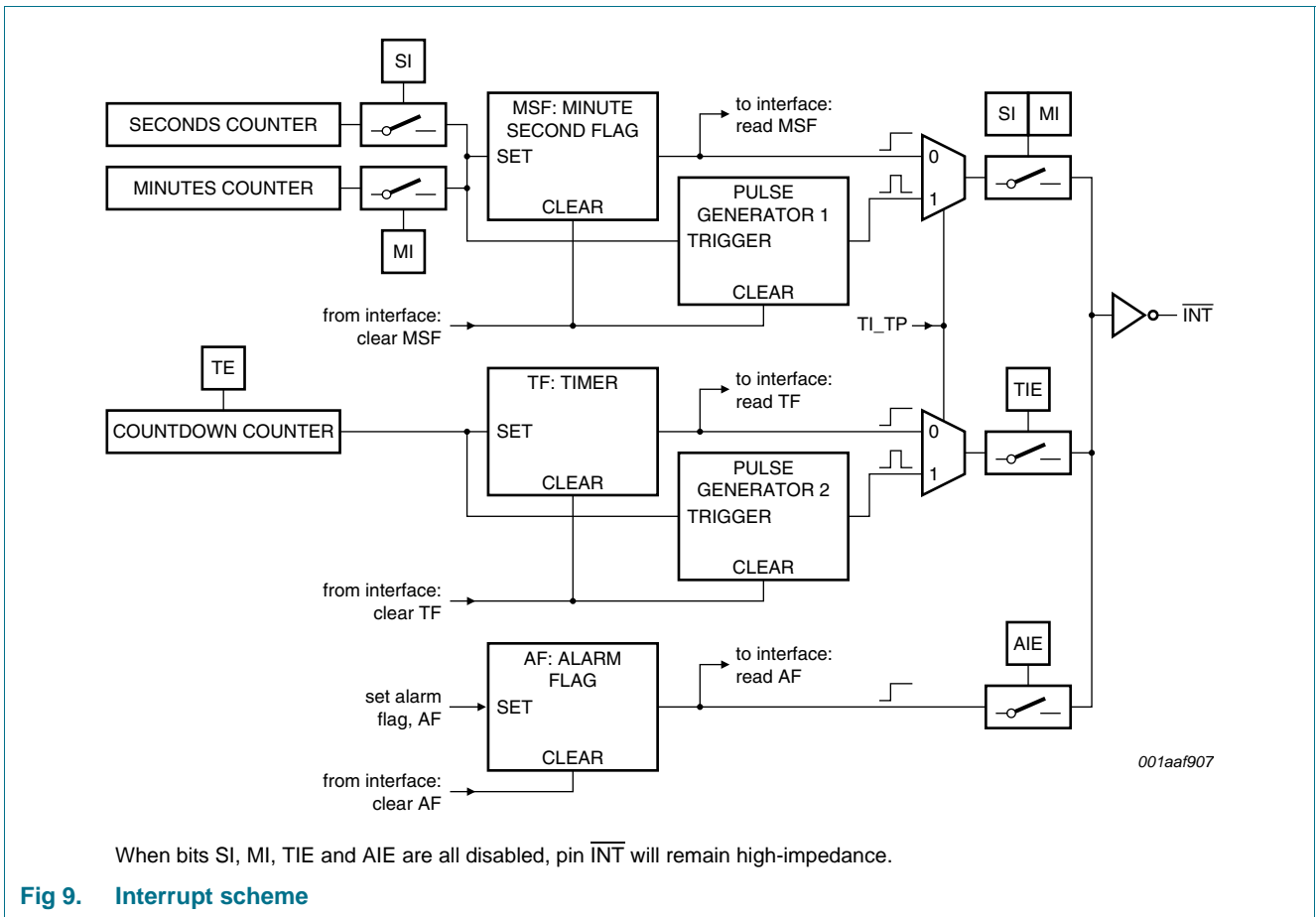
	Bit 7	Bit 6	Bit 5	Bit 4	Bit 3	Bit 2	Bit 1	Bit 0
Control_2	-	-	0	-	1	0	-	-

Clearing the alarm flag (bit AF) operates in exactly the same way; see [Section 8.4.5](#).

8.7 Interrupt output

An active LOW interrupt signal is available at pin $\overline{\text{INT}}$. Operation is controlled via the bits of register Control_2. Interrupts can be sourced from three places: second/minute timer, countdown timer, and alarm function.

Bit TI_TP configures the timer generated interrupts to be either a pulse or to follow the status of the interrupt flags (bits TF and MSF).

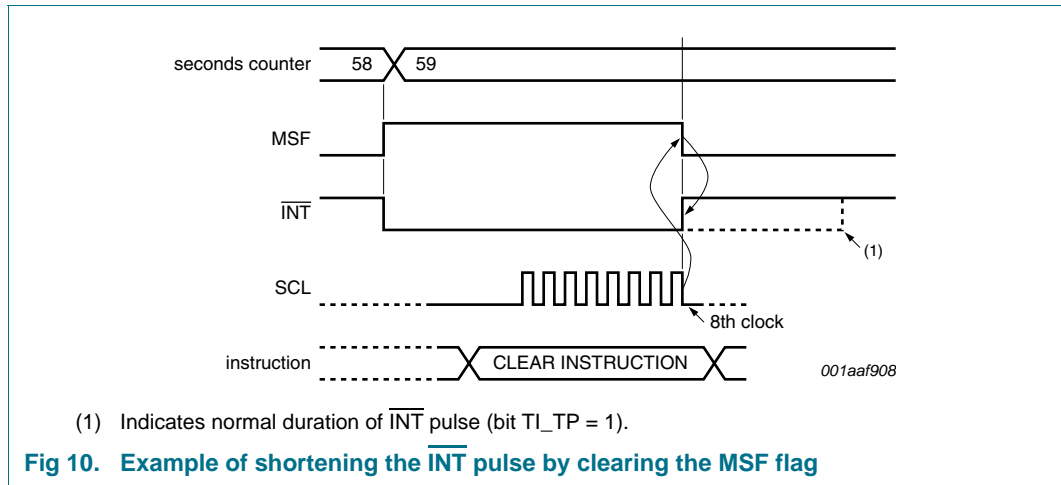


Remark: Note that the interrupts from the three groups are wired-OR, meaning they will mask one another; see [Figure 9](#).

8.7.1 Minute and second interrupts

The pulse generator for the minute/second interrupt operates from an internal 64 Hz clock and consequently generates a pulse of $\frac{1}{64}$ second duration.

If the MSF flag is clear before the end of the INT pulse, then the INT pulse is shortened. This allows the source of a system interrupt to be cleared immediately it is serviced, i.e., the system does not have to wait for the completion of the pulse before continuing; see [Figure 10](#). Instructions for clearing MSF are given in [Section 8.6.3](#).



The timing shown for clearing bit MSF in [Figure 10](#) is also valid for the non-pulsed interrupt mode, i.e., when bit TI_TP = 0, where the pulse can be shortened by setting both bits MI and SI logic 0.

8.7.2 Countdown timer interrupts

Generation of interrupts from the countdown timer is controlled via bit TIE (register Control_2, see [Table 6](#)).

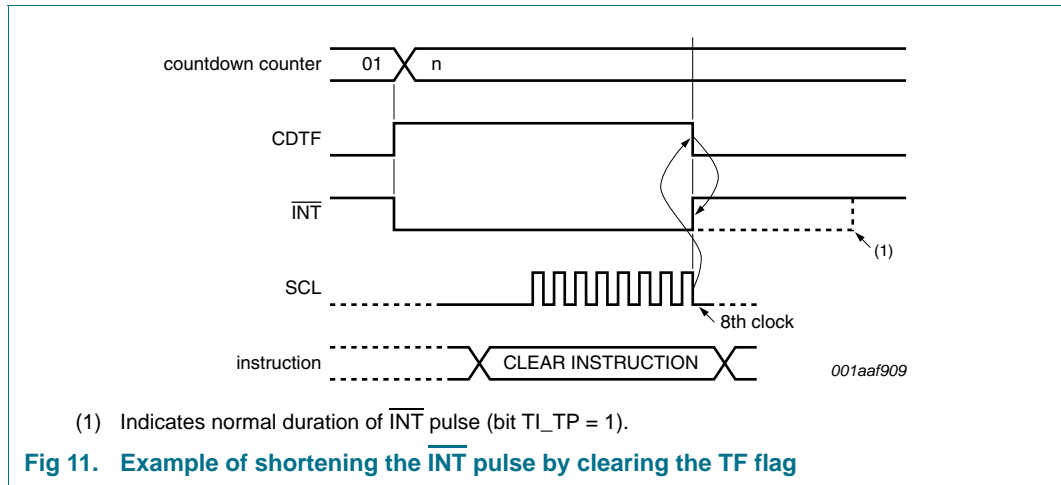
The pulse generator for the countdown timer interrupt also uses an internal clock which is dependent on the selected source clock for the countdown timer and on the countdown value n. As a consequence, the width of the interrupt pulse varies; see [Table 35](#).

Table 35. $\overline{\text{INT}}$ operation (bit TI_TP = 1)

	$\overline{\text{INT}}$ period (s)	
	n = 1 ^[1]	
4096	$1/8192$	$1/4096$
64	$1/128$	$1/64$
1	$1/64$	$1/64$
$1/60$	$1/64$	$1/64$

[1] n = loaded countdown value. Timer stopped when n = 0.

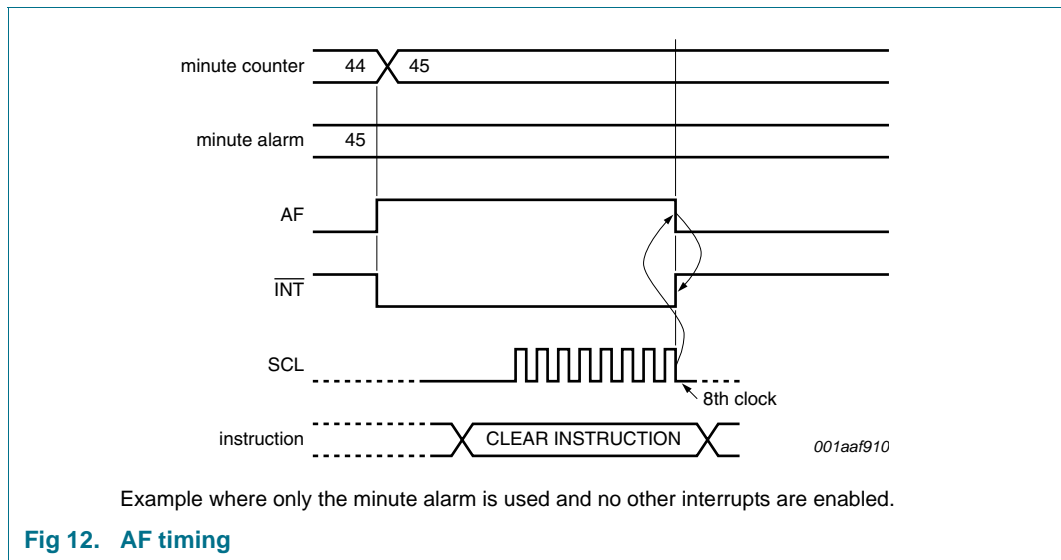
If the TF flag is cleared before the end of the $\overline{\text{INT}}$ pulse, then the $\overline{\text{INT}}$ pulse is shortened. This allows the source of a system interrupt to be cleared immediately it is serviced, i.e., the system does not have to wait for the completion of the pulse before continuing; see [Figure 11](#). Instructions for clearing TF are given in [Section 8.6.3](#).



The timing shown for clearing bit TF in [Figure 11](#) is also valid for the non-pulsed interrupt mode, i.e., when bit TI_TP = 0, where the pulse can be shortened by setting bit TIE = 0.

8.7.3 Alarm interrupts

Generation of interrupts from the alarm function is controlled via bit AIE (register Control_2, see [Table 6](#)). If bit AIE is enabled, the $\overline{\text{INT}}$ pin follows the status of bit AF. Clearing bit AF will immediately clear $\overline{\text{INT}}$. No pulse generation is possible for alarm interrupts; see [Figure 12](#).



8.8 External clock test mode

A test mode is available which allows for on-board testing. In this mode it is possible to set up test conditions and control the operation of the RTC.

The test mode is entered by setting the EXT_TEST bit in register Control_1 (see [Table 5](#)). The CLKOUT pin then becomes an input. The test mode replaces the internal signal with the signal applied to pin CLKOUT.

The signal applied to pin CLKOUT should have a minimum pulse width of 300 ns and a maximum period of 1000 ns. The internal clock, now sourced from pin CLKOUT, is divided down to 1 Hz by a 2⁶ divide chain called a prescaler; see [Section 8.9](#). The prescaler can be set into a known state by using the STOP bit. When the STOP bit is set, the prescaler is reset to 0. (STOP must be cleared before the prescaler can operate again.)

From a stop condition, the first 1 second increment will take place after 32 positive edges on pin CLKOUT. Thereafter, every 64 positive edges will cause a 1 second increment.

Remark: Entry into test mode is not synchronized to the internal 64 Hz clock. When entering the test mode, no assumption as to the state of the prescaler can be made.

Operation example:

1. Set EXT_TEST test mode (register Control_1, bit EXT_TEST = 1).
2. Set STOP (register Control_1, bit STOP = 1).
3. Clear STOP (register Control_1, bit STOP = 0).
4. Set time registers to desired value.
5. Apply 32 clock pulses to pin CLKOUT.
6. Read time registers to see the first change.
7. Apply 64 clock pulses to pin CLKOUT.
8. Read time registers to see the second change.

Repeat steps 7 and 8 for additional increments.

8.9 STOP bit function

The STOP bit function (register Control_1, see [Table 5](#)) allows the accurate starting of the time circuits. The STOP bit function will cause the upper part of the prescaler (F₂ to F₁₄) to be held at reset, thus no 1 Hz ticks will be generated. The time circuits can then be set and will not increment until STOP is released; see [Figure 13](#).

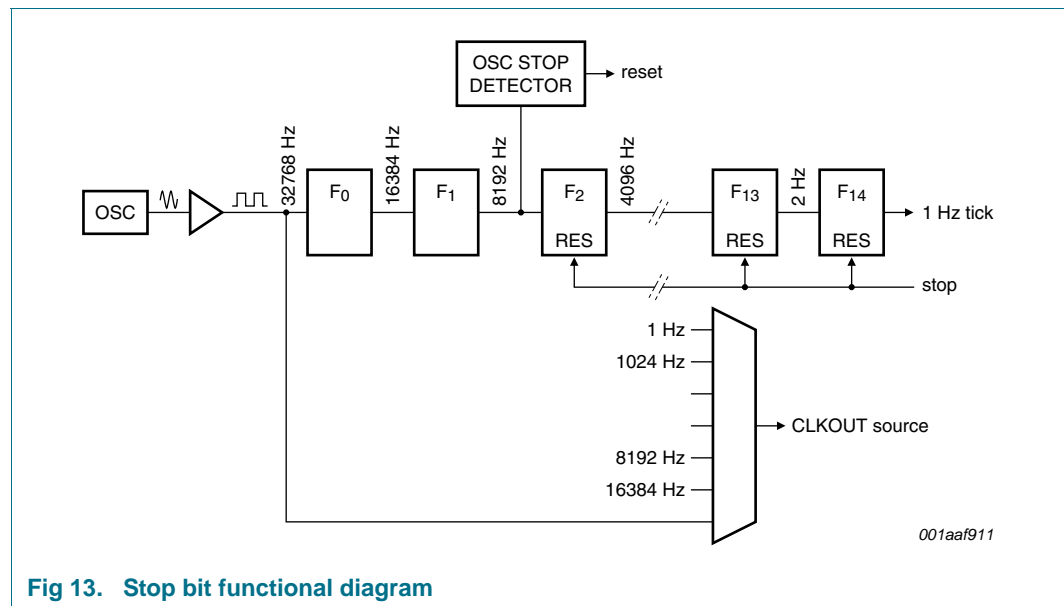


Fig 13. Stop bit functional diagram

STOP will not affect the output of 32.768 kHz, 16.384 kHz, or 8.192 kHz; see [Section 8.5](#).

The lower two stages of the prescaler (F_0 and F_1) are not reset and because the SPI-bus is asynchronous to the crystal oscillator, the accuracy of re-starting the time circuits will be between 0 and one 8.192 kHz cycle; see [Figure 14](#). The first increment of the time circuits is between 0.499888 s and 0.500000 s after stop is released. The uncertainty is caused by prescaler bits F_0 and F_1 not being reset; see [Table 36](#).

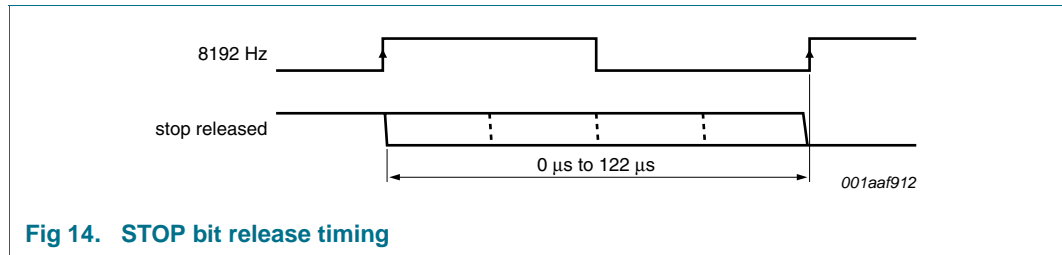
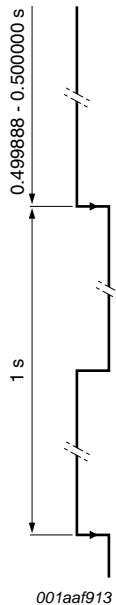


Fig 14. STOP bit release timing

Table 36. Example: first increment of time circuits after stop release

Prescaler bits	1 Hz tick	Time	Comment
$F_0F_1-F_2$ to F_{14}^[1]			
Clock is running normally			
0	01-0 0001 1101 0100	12:45:12	prescaler counting normally
Stop is activated by user. F_0F_1 are not reset and values can not be predicted externally			
1	XX-0 0000 0000 0000	12:45:12	prescaler is reset; time circuits are frozen
New time is set by user			
1	XX-0 0000 0000 0000	08:00:00	prescaler is reset; time circuits are frozen
Stop is released by user			
0	XX-0 0000 0000 0000	08:00:00	prescaler is now running
	XX-1 0000 0000 0000	08:00:00	-
	XX-0 1000 0000 0000	08:00:00	-
	XX-1 1000 0000 0000	08:00:00	-
	:	:	:
	11-1 1111 1111 1110	08:00:00	-
	00-0 0000 0000 0001	08:00:01	0 to 1 transition of F_{14} increments the time circuits
	10-0 0000 0000 0001	08:00:01	-
	:	:	:
	11-1 1111 1111 1111	08:00:01	-
	00-0 0000 0000 0000	08:00:01	-
	10-0 0000 0000 0000	08:00:01	-
	:	:	:
	11-1 1111 1111 1110	08:00:01	-
	00-0 0000 0000 0001	08:00:02	0 to 1 transition of F_{14} increments the time circuits



[1] F_0 is clocked at 32.768 kHz.

8.10 Reset

The PCA21125 includes an internal reset circuit which is active whenever the oscillator is stopped; see [Figure 15](#). The oscillator can be stopped, for example, by connecting one of the oscillator pins OSCI or OSCO to ground.

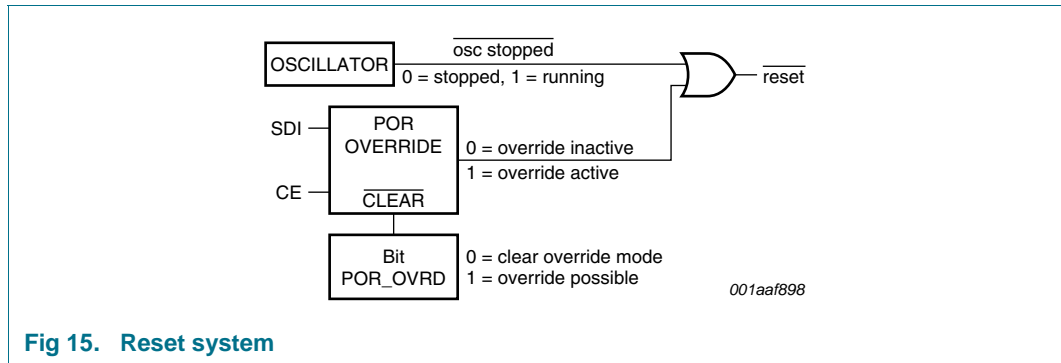


Fig 15. Reset system

The oscillator is considered to be stopped during the time between power-on and stable crystal resonance; see [Figure 16](#). This time can be in the range of 200 ms to 2 s depending on crystal type, temperature and supply voltage. Whenever an internal reset occurs, the reset flag RF (register Seconds, see [Table 7](#)) is set.

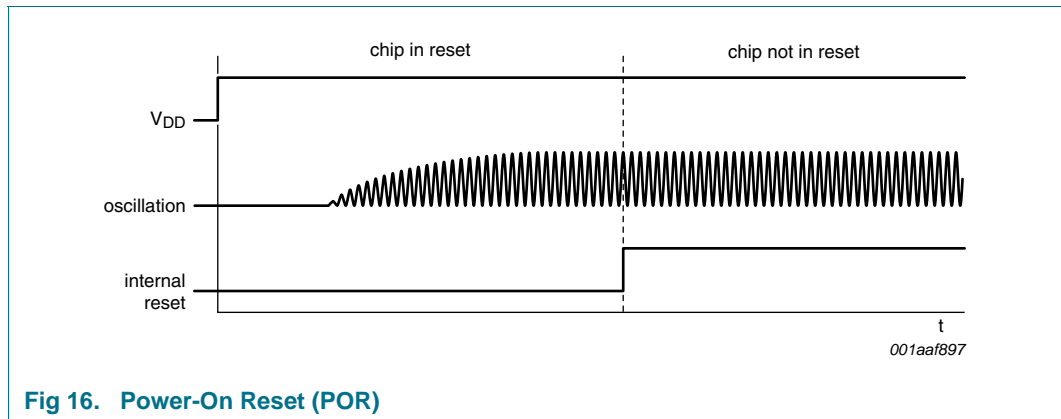


Fig 16. Power-On Reset (POR)

Table 37. Register reset values

Bits labeled - are not implemented and will return logic 0 when read. Bits labeled X are undefined at power-on and unchanged by subsequent resets.

Address	Register name	Bit							
		7	6	5	4	3	2	1	0
00h	Control_1	0	0	0	-	1	0	-	-
01h	Control_2	0	0	0	0	0	0	0	0
02h	Seconds	1	X	X	X	X	X	X	X
03h	Minutes	-	X	X	X	X	X	X	X
04h	Hours	-	-	X	X	X	X	X	X
05h	Days	-	-	X	X	X	X	X	X
06h	Weekdays	-	-	-	-	-	X	X	X
07h	Months	-	-	-	X	X	X	X	X
08h	Years	X	X	X	X	X	X	X	X
09h	Minute_alarm	1	X	X	X	X	X	X	X
0Ah	Hour_alarm	1	-	X	X	X	X	X	X
0Bh	Day_alarm	1	-	X	X	X	X	X	X
0Ch	Weekday_alarm	1	-	-	-	-	X	X	X
0Dh	CLKOUT_control	-	-	-	-	-	0	0	0
0Eh	Timer_control	0	-	-	-	-	-	1	1
0Fh	Countdown_timer	X	X	X	X	X	X	X	X

After reset, the following mode is entered:

- 32.768 kHz on pin CLKOUT active
- POR override available to be set
- 24 hour mode is selected

The SPI-bus is initialized whenever the chip enable pin CE is inactive (LOW).

8.10.1 POR override

The Power-On Reset (POR) duration is directly related to the crystal oscillator start-up time. Due to the long start-up times experienced by these types of circuits, a mechanism has been built in to disable the POR and hence speed up the on-board test of the device.

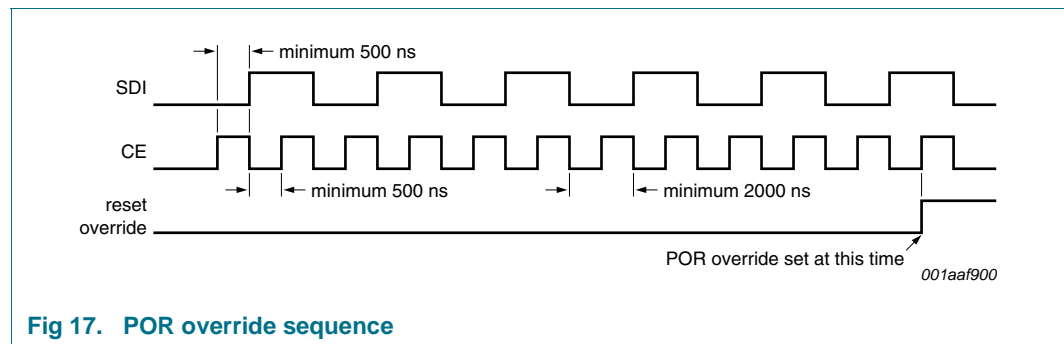


Fig 17. POR override sequence

The setting of this mode requires that bit POR_OVRD (register Control_1, see [Table 5](#)) be set logic 1 and that the signals at the SPI-bus pins SDI and CE are toggled as illustrated in [Figure 17](#). All timings are required minimums.

Once the override mode has been entered, the device immediately stops being reset and set-up operation can commence, i.e., entry into the external clock test mode via the SPI-bus access. The override mode can be cleared by writing logic 0 to bit POR_OVRD. Bit POR_OVRD must be set logic 1 before a re-entry into the override mode is possible. Setting bit POR_OVRD logic 0 during normal operation has no effect except to prevent accidental entry into the POR override mode. This is the recommended setting.

8.11 3-line SPI-bus

Data transfer to and from the device is made via a 3-line SPI-bus; see [Table 38](#).

Table 38. Serial interface

	Function	Description
CE	chip enable input	when HIGH, data transfer is active when LOW, data transfer is inactive; the interface is reset; pull-down resistor included; active input can be higher than V _{DD} , but must not be wired HIGH permanently
SCL	serial clock input	when pin CE = LOW, this input might float; input can be higher than V _{DD}
SDI	serial data input	when pin CE = LOW, this input might float; input can be higher than V _{DD} ; input data is sampled on the rising edge of SCL
SDO	serial data output	push-pull output; drives from V _{SS} to V _{DD} ; output data is changed on the falling edge of SCL

The data lines for input and output are split. The data input and output lines can be connected together to facilitate a bidirectional data bus (see [Figure 18](#)).

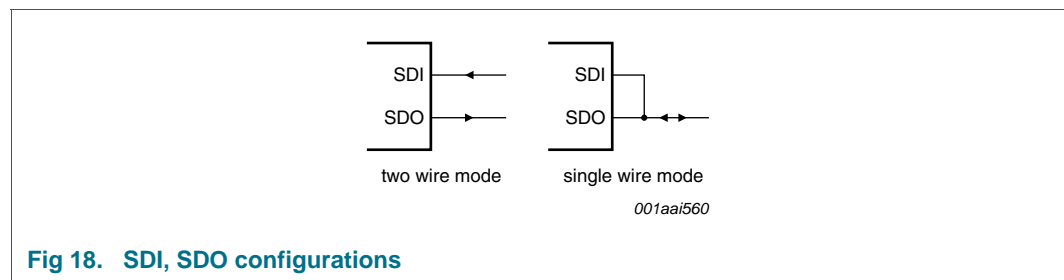


Fig 18. SDI, SDO configurations

The chip enable signal is used to identify the transmitted data. Each data transfer is a byte, with the Most Significant Bit (MSB) sent first; see [Figure 19](#).

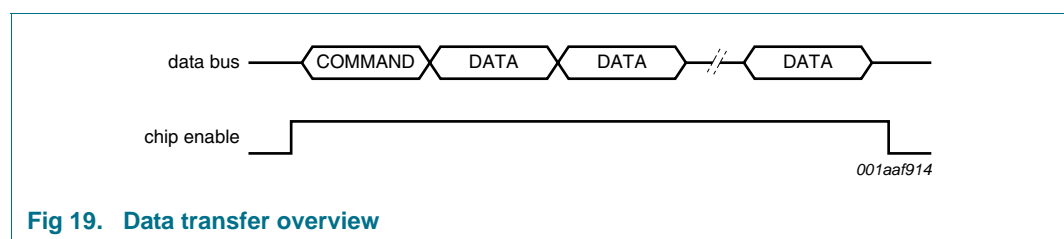


Fig 19. Data transfer overview

The transmission is initiated by an active HIGH chip enable signal CE and terminated by an inactive LOW signal. The first byte transmitted is the command byte (see [Table 39](#) and [Figure 20](#)). Subsequent bytes will be either data to be written or data to be read. Data is captured on the rising edge of the clock and transferred internally on the falling edge.

The command byte defines the address of the first register to be accessed and the read/write mode. The address counter will auto increment after every access and will reset to zero after the last valid register is accessed. The read/write bit (R/W) defines if the following bytes will be read or write information.

Table 39. Command byte definition

	Symbol	Value	Description
7	R/W		data read or data write selection
		0	write data
		1	read data
6 to 4	SA	001	subaddress; other codes will cause the device to ignore data transfer
3 to 0	RA	00h to 0Fh	register address

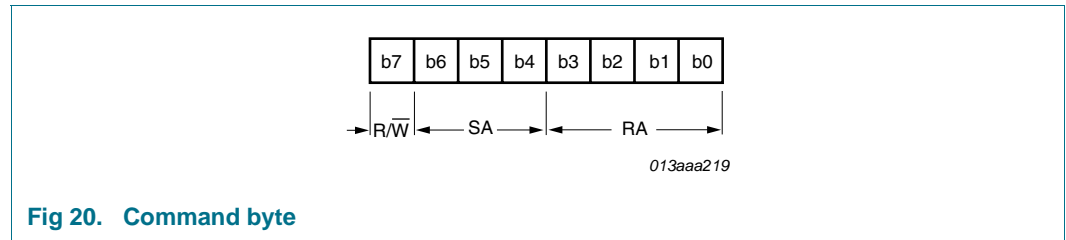


Fig 20. Command byte

In [Figure 21](#) the register Seconds is set to 45 seconds and the register Minutes to 10 minutes.

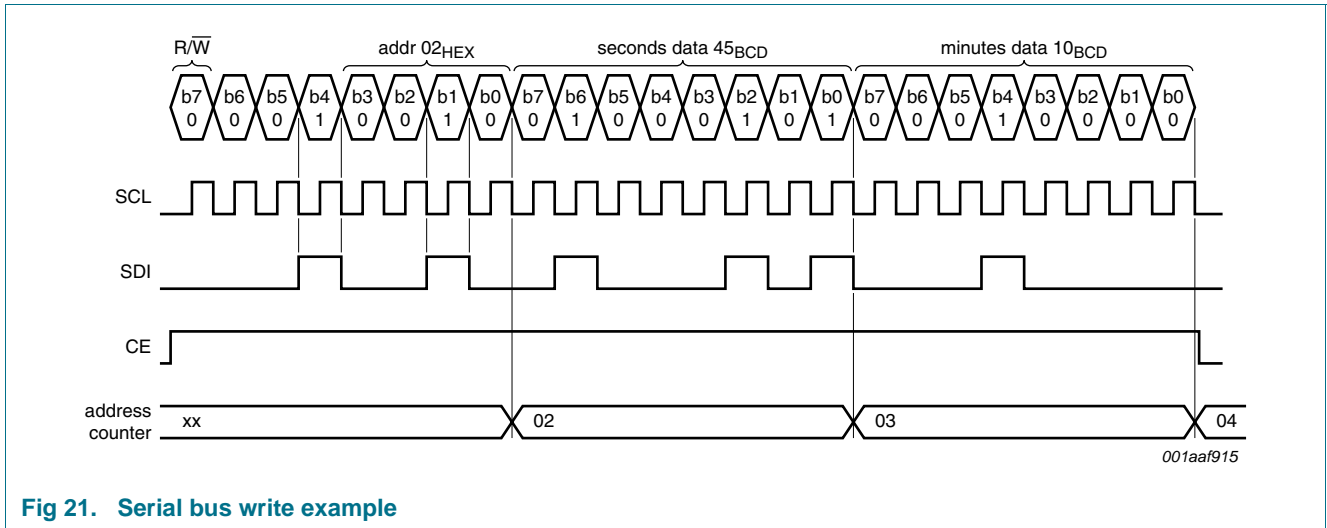


Fig 21. Serial bus write example

In [Figure 22](#) the Months and Years registers are read. In this example, pins SDI and SDO are not connected together.

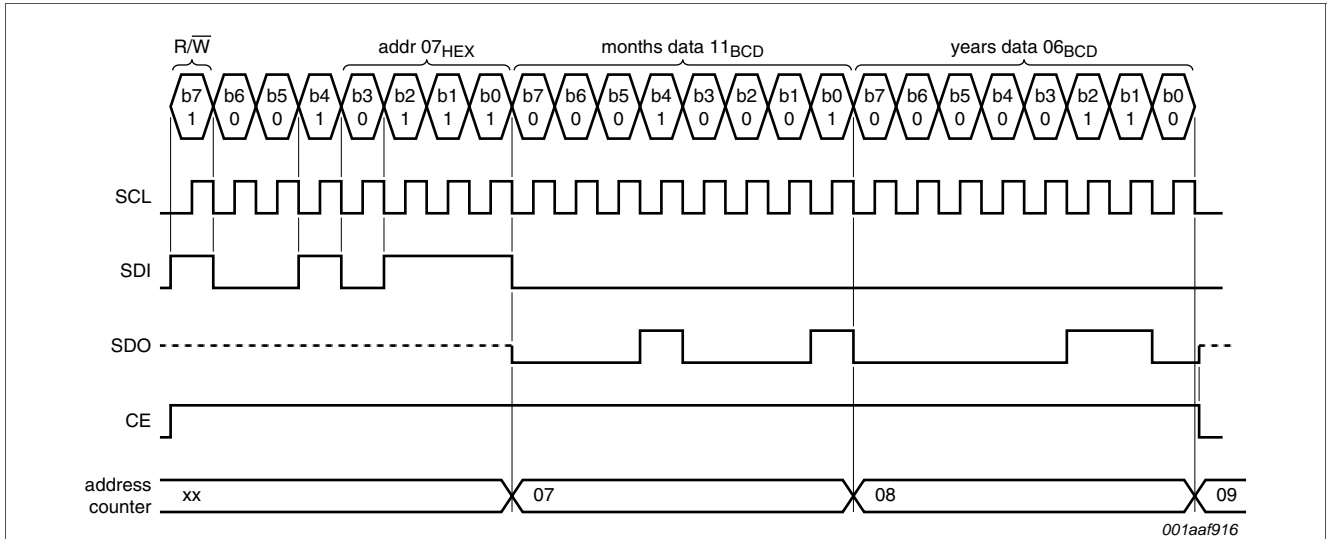
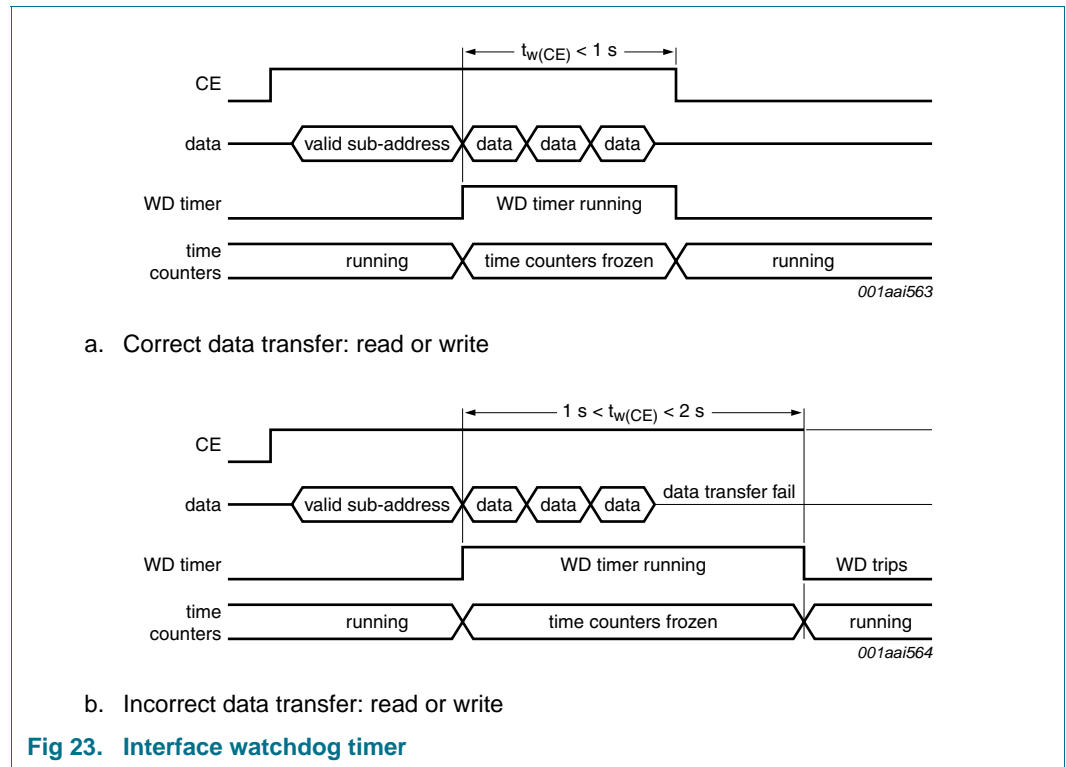


Fig 22. Serial bus read example

8.11.1 Interface watchdog timer

During read/write operations, the time counting circuits are frozen. To prevent a situation where the accessing device becomes locked and does not clear the interface by setting pin CE LOW, the PCA21125 has a built in watchdog timer. Should the interface be active for more than 1 s from the time a valid subaddress is transmitted, then the PCA21125 will automatically clear the interface and allow the time counting circuits to continue counting. CE must return LOW once more before a new data transfer can be executed.



The watchdog is implemented to prevent the excessive loss of time due to interface access failure, e.g., if main power is removed from a battery backed-up system during an interface access.

Each time the watchdog period is exceeded, 1 s will be lost from the time counters. The watchdog will trigger between 1 s and 2 s after receiving a valid subaddress.

9. Internal circuitry

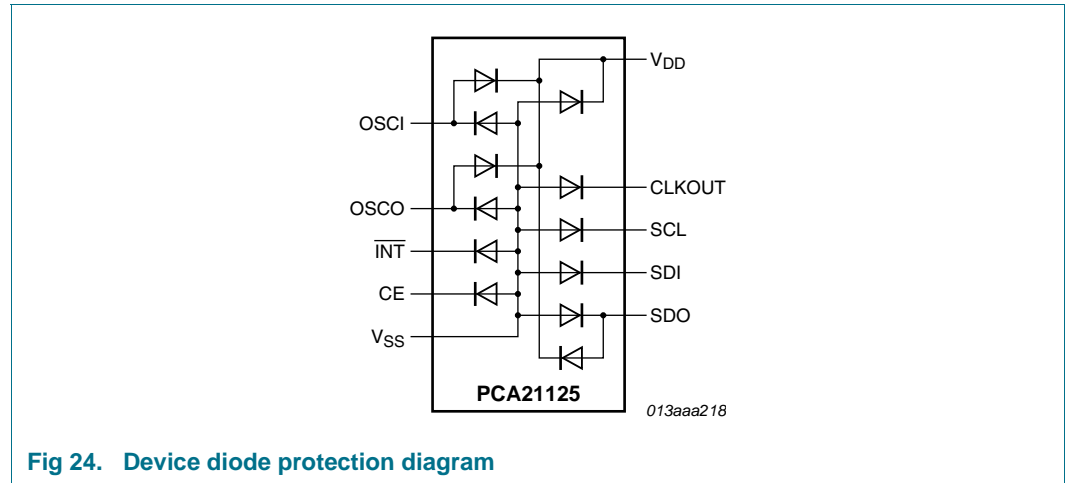


Fig 24. Device diode protection diagram

10. Limiting values

Table 40. Limiting values

In accordance with the Absolute Maximum Rating System (IEC 60134).

Symbol	Parameter	Conditions	Max	Unit
V _{DD}	supply voltage		-0.5 +6.5	V
I _{DD}	supply current		-50 +50	mA
V _I	input voltage		-0.5 +6.5	V
V _O	output voltage		-0.5 +6.5	V
I _I	input current		-10 +10	mA
I _O	output current		-10 +10	mA
P _{tot}	total power dissipation		- 300	mW
T _{amb}	ambient temperature		-40 +125	°C
V _{ESD}	electrostatic discharge voltage	HBM	[1] -	±3500 V
		MM	[2] -	±200 V
		CDM	[3] -	±1500 V
I _{lu}	latch-up current		[4] -	100 mA
T _{stg}	storage temperature		[5] -65	+150 °C

[1] Pass level; Human Body Model (HBM) according to [Ref. 5 "JESD22-A114"](#).

[2] Pass level; Machine Model (MM), according to [Ref. 6 "JESD22-A115"](#).

[3] Pass level; Charged-Device Model (CDM), according to [Ref. 7 "JESD22-C101"](#).

[4] Pass level; latch-up testing, according to [Ref. 8 "JESD78"](#) at maximum ambient temperature (T_{amb(max)} = +125 °C).

[5] According to the NXP store and transport requirements (see [Ref. 10 "NX3-00092"](#)) the devices have to be stored at a temperature of +8 °C to +45 °C and a humidity of 25 % to 75 %. For long term storage products deviant conditions are described in that document.

11. Static characteristics

Table 41. Static characteristics

$V_{DD} = 1.3\text{ V to }5.5\text{ V}$; $V_{SS} = 0\text{ V}$; $T_{amb} = -40\text{ °C to }+125\text{ °C}$; $f_{osc} = 32.768\text{ kHz}$; quartz $R_s = 60\text{ k}\Omega$; $C_L = 12.5\text{ pF}$; unless otherwise specified.

Symbol	Parameter	Conditions	Min	Typ	Max	Unit	
Supply: pin V_{DD}							
V _{DD}	supply voltage	SPI-bus inactive; for clock data integrity	[1] 1.3	-	5.5	V	
		SPI-bus active	1.6	-	5.5	V	
I _{DD}	supply current	SPI-bus active					
		f _{SCL} = 6.0 MHz	-	-	500	μA	
		f _{SCL} = 1.0 MHz	-	-	100	μA	
		SPI-bus inactive; CLKOUT disabled; V _{DD} = 2.0 V to 5.0 V	[2]				
		T _{amb} = 25 °C	-	820	-	nA	
		T _{amb} = -40 °C to +125 °C	-	1140	3300	nA	
		SPI-bus inactive (f _{SCL} = 0 Hz); CLKOUT enabled at 32 kHz					
		T _{amb} = 25 °C					
		V _{DD} = 5.0 V	-	1220	-	nA	
		V _{DD} = 3.0 V	-	940	-	nA	
		V _{DD} = 2.0 V	-	810	-	nA	
		T _{amb} = -40 °C to +125 °C					
		V _{DD} = 5.0 V	-	-	4000	nA	
V _{DD} = 3.0 V	-	-	2400	nA			
V _{DD} = 2.0 V	-	-	1900	nA			
Inputs							
V _I	input voltage	pin OSCI	-0.5	-	V _{DD} + 0.5	V	
		pins CE, SDI, SCL	-0.5	-	+5.5	V	
V _{IL}	LOW-level input voltage		V _{SS}	-	0.3V _{DD}	V	
V _{IH}	HIGH-level input voltage		0.7V _{DD}	-	V _{DD}	V	
I _L	leakage current	V _I = V _{DD} or V _{SS} ; on pins SDI, SCL and CLKOUT	-1	0	+1	μA	
C _I	input capacitance		[3] -	-	7	pF	
R _{pd}	pull-down resistance	pin CE	-	240	550	kΩ	
Outputs							
V _O	output voltage	pins OSCO and SDO	-	-	V _{DD} + 0.5	V	
		pins CLKOUT and $\overline{\text{INT}}$; refers to external pull-up voltage	-	-	5.5	V	
V _{OH}	HIGH-level output voltage	pin SDO	0.8V _{DD}	-	V _{DD}	V	
V _{OL}	LOW-level output voltage	pin SDO	V _{SS}	-	0.2V _{DD}	V	
		pins CLKOUT and $\overline{\text{INT}}$; V _{DD} = 5 V; I _{OL} = -1.5 mA	V _{SS}	-	0.4	V	

Table 41. Static characteristics ...continued

$V_{DD} = 1.3 \text{ V to } 5.5 \text{ V}$; $V_{SS} = 0 \text{ V}$; $T_{amb} = -40 \text{ }^\circ\text{C to } +125 \text{ }^\circ\text{C}$; $f_{osc} = 32.768 \text{ kHz}$; quartz $R_s = 60 \text{ k}\Omega$; $C_L = 12.5 \text{ pF}$; unless otherwise specified.

Symbol	Parameter	Conditions	Min	Typ	Max	Unit
I_{OH}	HIGH-level output current	output source current; pin SDO; $V_{OH} = 4.6 \text{ V}$; $V_{DD} = 5 \text{ V}$	1.5	-	-	mA
I_{OL}	LOW-level output current	output sink current; pins INT, SDO and CLKOUT; $V_{OL} = 0.4 \text{ V}$; $V_{DD} = 5 \text{ V}$	1.5	-	-	mA
I_{LO}	output leakage current	$V_O = V_{DD}$ or V_{SS}	-1	0	+1	μA
C_{ext}	external capacitance		[4] -	25	-	pF

[1] For reliable oscillator start at power-up: $V_{DD} = V_{DD(min)} + 0.3 \text{ V}$.

[2] Timer source clock = $\frac{1}{60} \text{ Hz}$; voltage on pins CE, SDI and SCL at V_{DD} or V_{SS} .

[3] Implicit by design.

[4] C_L is a calculation of C_{ext} and C_{OSCO} in series: $C_L = \frac{(C_{ext} \cdot C_{OSCO})}{(C_{ext} + C_{OSCO})}$.

12. Dynamic characteristics

Table 42. Dynamic characteristics

$V_{DD} = 1.6\text{ V to }5.5\text{ V}$; $V_{SS} = 0\text{ V}$; $T_{amb} = -40\text{ }^{\circ}\text{C to }+125\text{ }^{\circ}\text{C}$; all timing values are valid within the operating supply voltage at ambient temperature and referenced to V_{IL} and V_{IH} with an input voltage swing of V_{SS} to V_{DD} .

Symbol	Parameter	Conditions			$V_{DD} = 2.7\text{ V}$		$V_{DD} = 4.5\text{ V}$		$V_{DD} = 5.5\text{ V}$		Unit
			Min	Max	Min	Max	Min	Max	Min	Max	
Pin SCL											
$f_{clk(SCL)}$	SCL clock frequency		-	1.5	-	4.0	-	5.00	-	6.25	MHz
t_{SCL}	SCL time		660	-	250	-	200	-	160	-	ns
$t_{clk(H)}$	clock HIGH time		320	-	120	-	100	-	70	-	ns
$t_{clk(L)}$	clock LOW time		320	-	130	-	100	-	90	-	ns
t_r	rise time		-	100	-	100	-	100	-	100	ns
t_f	fall time		-	100	-	100	-	100	-	100	ns
Pin CE											
$t_{su(CE)}$	CE set-up time		30	-	30	-	30	-	30	-	ns
$t_{h(CE)}$	CE hold time		100	-	60	-	40	-	30	-	ns
$t_{rec(CE)}$	CE recovery time		100	-	100	-	100	-	100	-	ns
$t_w(CE)$	CE pulse width		-	0.99	-	0.99	-	0.99	-	0.99	s
Pin SDI											
t_{su}	set-up time		25	-	15	-	15	-	10	-	ns
t_h	hold time		100	-	60	-	40	-	30	-	ns
Pin SDO											
$t_{d(R)SDO}$	SDO read delay time	bus load = 85 pF	-	320	-	130	-	100	-	90	ns
$t_{dis(SDO)}$	SDO disable time	no load value	[1]	50	-	30	-	30	-	25	ns
$t_t(SDI-SDO)$	transition time from SDI to SDO	to avoid bus conflict	0	-	0	-	0	-	0	-	ns

[1] Bus will be held up by bus capacitance; use RC time constant with application values.

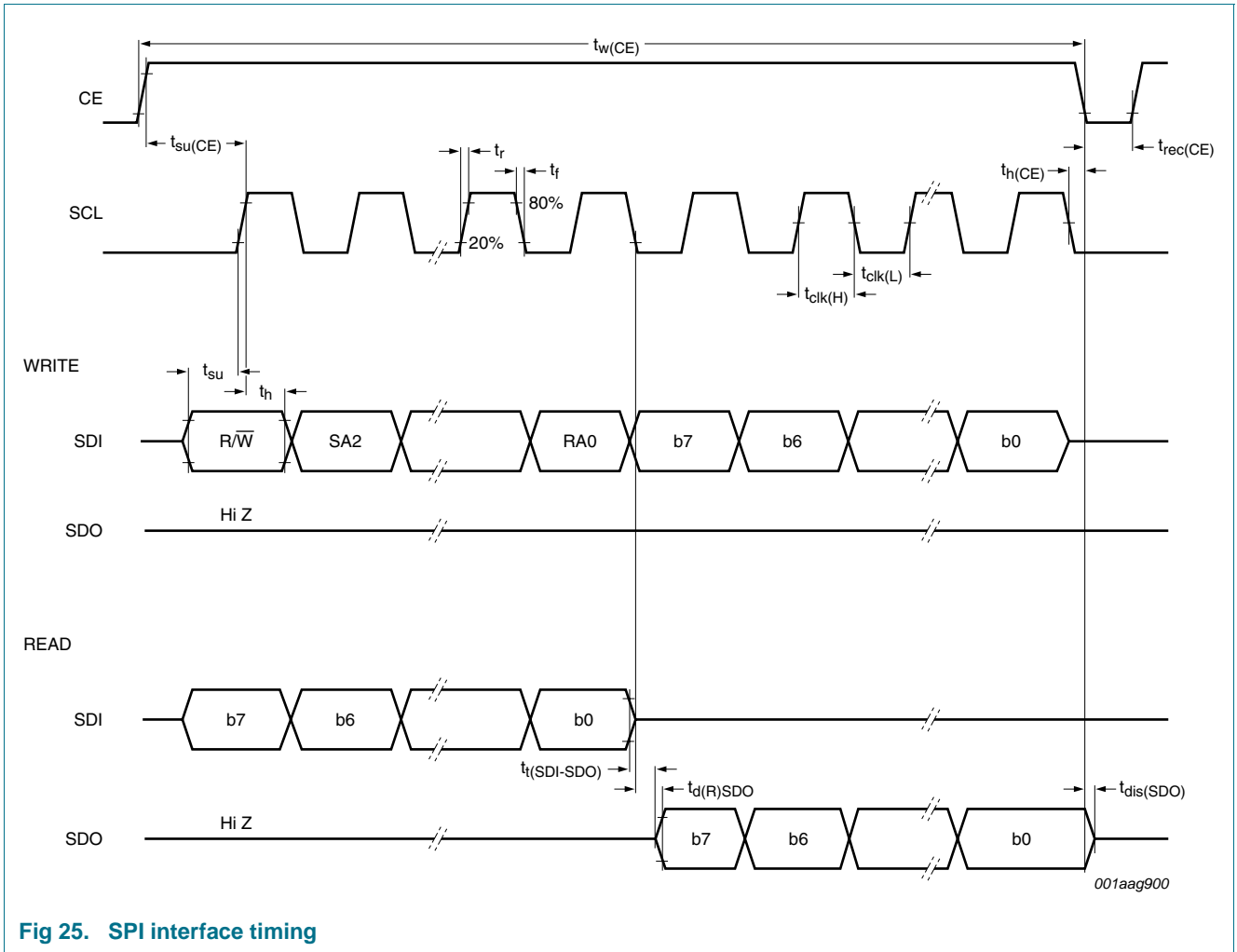
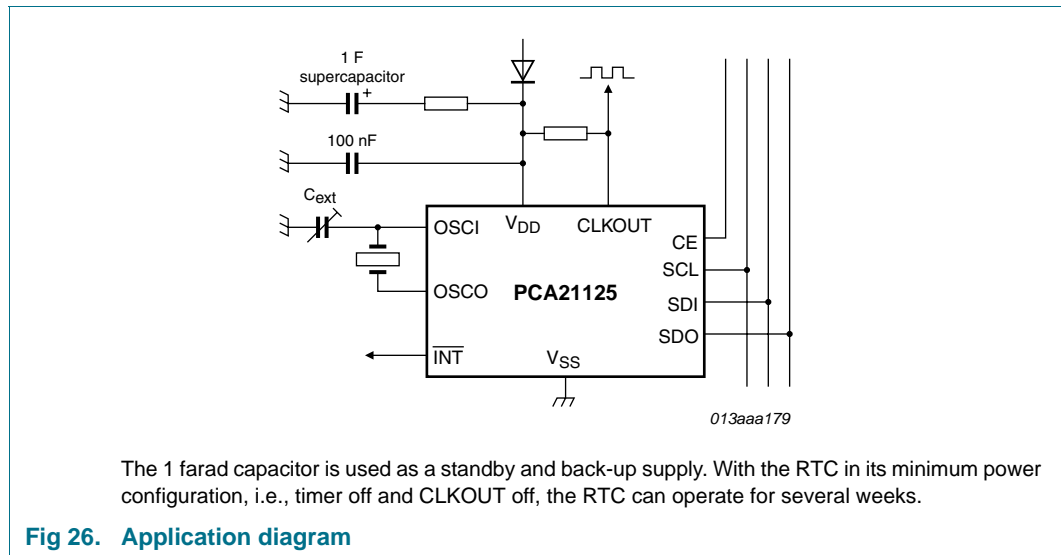


Fig 25. SPI interface timing

13. Application information

13.1 Application diagram



13.2 Quartz frequency adjustment

1. Method 1: fixed OSCI capacitor

A fixed capacitor can be used whose value can be determined by evaluating the average capacitance necessary for the application layout; see [Figure 26](#). The frequency is best measured via the 32.768 kHz signal at pin CLKOUT available after power-on. The frequency tolerance depends on the quartz crystal tolerance, the capacitor tolerance and the device-to-device tolerance (on average $\pm 5 \times 10^{-6}$). An average deviation of ± 5 minutes per year can easily be achieved.

2. Method 2: OSCI trimmer

Fast setting of a trimmer is possible using the 32.768 kHz signal at pin CLKOUT available after power-on.

3. Method 3: OSCO output

Direct measurement of OSCO output (accounting for test probe capacitance).

14. Package outline

TSSOP14: plastic thin shrink small outline package; 14 leads; body width 4.4 mm

SOT402-1

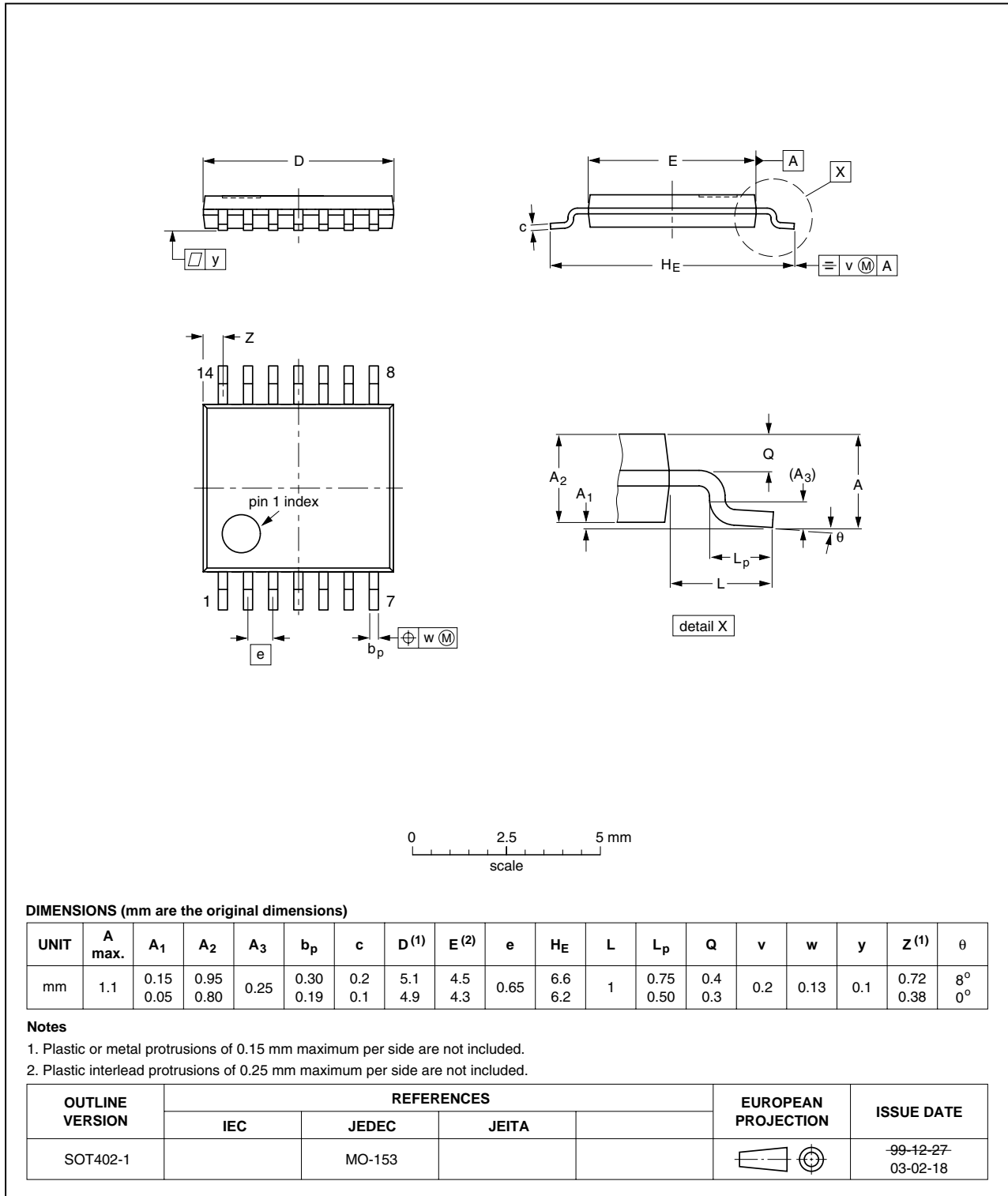


Fig 27. Package outline SOT402-1 (TSSOP14)

15. Handling information

All input and output pins are protected against ElectroStatic Discharge (ESD) under normal handling. When handling Metal-Oxide Semiconductor (MOS) devices ensure that all normal precautions are taken as described in *JESD625-A*, *IEC 61340-5* or equivalent standards.

16. Soldering of SMD packages

This text provides a very brief insight into a complex technology. A more in-depth account of soldering ICs can be found in Application Note *AN10365 "Surface mount reflow soldering description"*.

16.1 Introduction to soldering

Soldering is one of the most common methods through which packages are attached to Printed Circuit Boards (PCBs), to form electrical circuits. The soldered joint provides both the mechanical and the electrical connection. There is no single soldering method that is ideal for all IC packages. Wave soldering is often preferred when through-hole and Surface Mount Devices (SMDs) are mixed on one printed wiring board; however, it is not suitable for fine pitch SMDs. Reflow soldering is ideal for the small pitches and high densities that come with increased miniaturization.

16.2 Wave and reflow soldering

Wave soldering is a joining technology in which the joints are made by solder coming from a standing wave of liquid solder. The wave soldering process is suitable for the following:

- Through-hole components
- Leaded or leadless SMDs, which are glued to the surface of the printed circuit board

Not all SMDs can be wave soldered. Packages with solder balls, and some leadless packages which have solder lands underneath the body, cannot be wave soldered. Also, leaded SMDs with leads having a pitch smaller than ~0.6 mm cannot be wave soldered, due to an increased probability of bridging.

The reflow soldering process involves applying solder paste to a board, followed by component placement and exposure to a temperature profile. Leaded packages, packages with solder balls, and leadless packages are all reflow solderable.

Key characteristics in both wave and reflow soldering are:

- Board specifications, including the board finish, solder masks and vias
- Package footprints, including solder thieves and orientation
- The moisture sensitivity level of the packages
- Package placement
- Inspection and repair
- Lead-free soldering versus SnPb soldering

16.3 Wave soldering

Key characteristics in wave soldering are:

- Process issues, such as application of adhesive and flux, clinching of leads, board transport, the solder wave parameters, and the time during which components are exposed to the wave
- Solder bath specifications, including temperature and impurities

16.4 Reflow soldering

Key characteristics in reflow soldering are:

- Lead-free versus SnPb soldering; note that a lead-free reflow process usually leads to higher minimum peak temperatures (see [Figure 28](#)) than a SnPb process, thus reducing the process window
- Solder paste printing issues including smearing, release, and adjusting the process window for a mix of large and small components on one board
- Reflow temperature profile; this profile includes preheat, reflow (in which the board is heated to the peak temperature) and cooling down. It is imperative that the peak temperature is high enough for the solder to make reliable solder joints (a solder paste characteristic). In addition, the peak temperature must be low enough that the packages and/or boards are not damaged. The peak temperature of the package depends on package thickness and volume and is classified in accordance with [Table 43](#) and [44](#)

Table 43. SnPb eutectic process (from J-STD-020C)

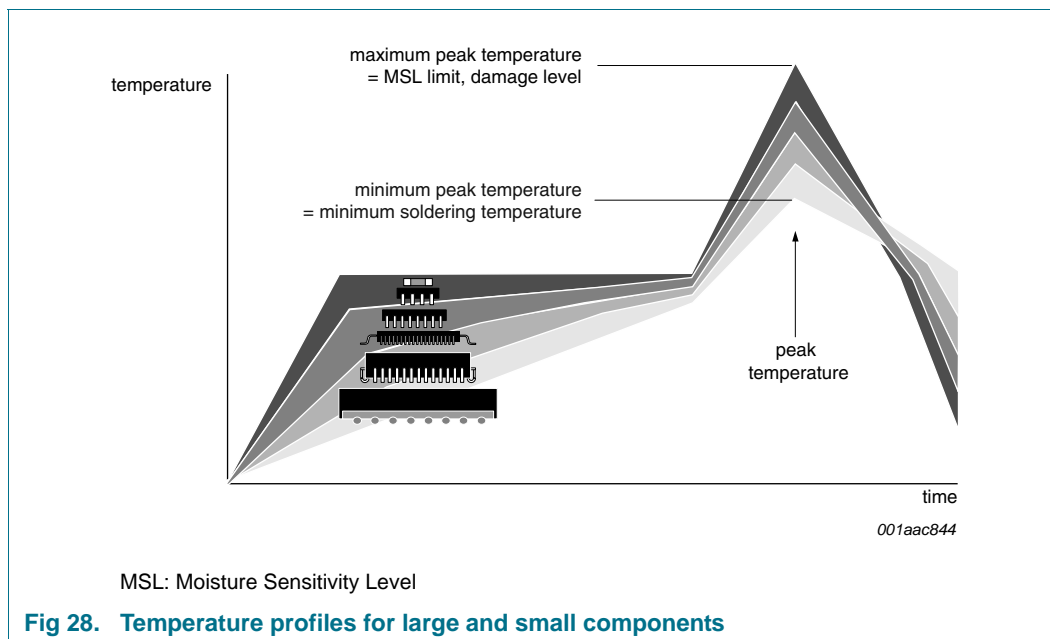
	Package reflow temperature (°C)	
	Volume (mm ³)	
	< 350	≥ 350
< 2.5	235	220
≥ 2.5	220	220

Table 44. Lead-free process (from J-STD-020C)

	Package reflow temperature (°C)		
	Volume (mm ³)		
	< 350	350 to 2000	> 2000
< 1.6	260	260	260
1.6 to 2.5	260	250	245
> 2.5	250	245	245

Moisture sensitivity precautions, as indicated on the packing, must be respected at all times.

Studies have shown that small packages reach higher temperatures during reflow soldering, see [Figure 28](#).



For further information on temperature profiles, refer to Application Note AN10365 “Surface mount reflow soldering description”.

17. Abbreviations

Table 45. Abbreviations

	Description
AEC	Automotive Electronics Council
AM	Ante Meridiem
BCD	Binary Coded Decimal
CDM	Charged-Device Model
CMOS	Complementary Metal Oxide Semiconductor
HBM	Human Body Model
IC	Integrated Circuit
MM	Machine Model
MOS	Metal Oxide Semiconductor
MSB	Most Significant Bit
MSL	Moisture Sensitivity Level
PCB	Printed-Circuit Board
PM	Post Meridiem
POR	Power-On Reset
RC	Resistance-Capacitance
RTC	Real-Time Clock
SMD	Surface Mount Device
SPI	Serial Peripheral Interface

18. References

- [1] **AN10365** — Surface mount reflow soldering description
- [2] **IEC 60134** — Rating systems for electronic tubes and valves and analogous semiconductor devices
- [3] **IEC 61340-5** — Protection of electronic devices from electrostatic phenomena
- [4] **IPC/JEDEC J-STD-020D** — Moisture/Reflow Sensitivity Classification for Nonhermetic Solid State Surface Mount Devices
- [5] **JESD22-A114** — Electrostatic Discharge (ESD) Sensitivity Testing Human Body Model (HBM)
- [6] **JESD22-A115** — Electrostatic Discharge (ESD) Sensitivity Testing Machine Model (MM)
- [7] **JESD22-C101** — Field-Induced Charged-Device Model Test Method for Electrostatic-Discharge-Withstand Thresholds of Microelectronic Components
- [8] **JESD78** — IC Latch-Up Test
- [9] **JESD625-A** — Requirements for Handling Electrostatic-Discharge-Sensitive (ESDS) Devices
- [10] **NX3-00092** — NXP store and transport requirements
- [11] **SNV-FA-01-02** — Marking Formats Integrated Circuits

19. Revision history

Table 46. Revision history

	Release date	Data sheet status	Change notice	Supersedes
PCA21125_1	20091116	Product data sheet	-	-

20. Legal information

20.1 Data sheet status

Objective [short] data sheet	Development	This document contains data from the objective specification for product development.
Preliminary [short] data sheet	Qualification	This document contains data from the preliminary specification.
Product [short] data sheet	Production	This document contains the product specification.

- [1] Please consult the most recently issued document before initiating or completing a design.
- [2] The term 'short data sheet' is explained in section "Definitions".
- [3] The product status of device(s) described in this document may have changed since this document was published and may differ in case of multiple devices. The latest product status information is available on the Internet at URL <http://www.nxp.com>.

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