









TMCS1101 SBOS825A – SEPTEMBER 2019 – REVISED MAY 2020

TMCS1101 1.5% Precision, Basic Isolation Hall-Effect Current Sensor With ±600-V Working Voltage

1 Features

- Total error: ±0.51% typical, ±1.15% maximum, -40°C to 85°C
 - Sensitivity error: ±0.5%
 - Offset error: 9 mA
 - Offset drift: 0.04 mA/°C
 - Linearity error: 0.05%
- Lifetime and environmental drift: <±0.5%
- 3-kV_{RMS} isolation rating
- Robust 600-V lifetime working voltage
- · Bidirectional and unidirectional current sensing
- Zero drift internal reference
- Operating supply range: 3 V to 5.5 V
- Signal bandwidth: 80 kHz
- Multiple sensitivity options:
 - TMCS1101A1U/B: 50 mV/A
 - TMCS1101A2U/B: 100 mV/A
 - TMCS1101A3U/B: 200 mV/A
 - TMCS1101A4U/B: 400 mV/A
- Safety related certifications (planned)
 - UL 1577 Component Recognition Program
 - IEC/CB 62368-1

2 Applications

- Motor and load control
- Inverter and H-bridge current measurements
- Power factor correction
- Overcurrent protection
- DC and ac power monitoring

3 Description

The TMCS1101 is a galvanically isolated Hall-effect current sensor capable of dc or ac current measurement with high accuracy, excellent linearity, and temperature stability. A low-drift, temperature-compensated signal chain provides < 1.5% full-scale error across the device temperature range.

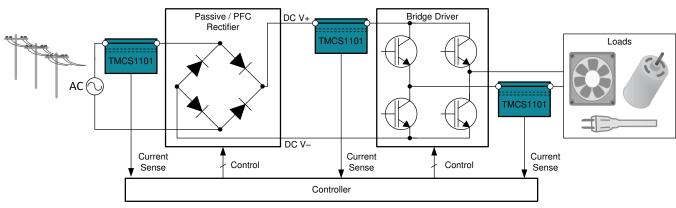
The input current flows through an internal $1.8 \text{-m}\Omega$ conductor that generates a magnetic field measured by an integrated Hall-effect sensor. This structure eliminates external concentrators and simplifies design. Low conductor resistance minimizes power loss and thermal dissipation. Inherent galvanic insulation provides a 600-V lifetime working voltage and 3-kV_{RMS} basic isolation between the current path and circuitry. Integrated electrical shielding enables excellent common-mode rejection and transient immunity.

The output voltage is proportional to the input current with four sensitivity options. Fixed sensitivity allows the TMCS1101 to operate from a single 3-V to 5.5-V power supply, eliminates ratiometry errors, and improves supply noise rejection. The current polarity is considered positive when flowing into the positive input pin. Both unidirectional and bidirectional sensing variants are available.

The TMCS1101 draws a maximum supply current of 6 mA, and all sensitivity options are specified over the operating temperature range of -40° C to $+125^{\circ}$ C.

Device Information⁽¹⁾ PART NUMBER PACKAGE BODY SIZE (NOM) TMCS1101 SOIC (8) 4.90 mm × 3.90 mm

(1) For all available packages, see the package option addendum at the end of the data sheet.



Typical Application



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4 Revision History

Changes from Original (September 2019) to Revision A			
•	Changed data sheet status from Advanced Information to Production Mixed	1	1

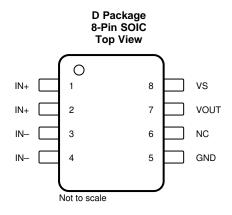
Device Comparison Table 5

PRODUCT	SENSITIVITY	ZERO CURRENT OUTPUT VOLTAGE,	IIN LINEAR MEASUREMENT RANGE ⁽¹⁾		
	$\Delta V_{OUT} / \Delta I_{IN+, IN-}$	V _{OUT,0A}	V _S = 5 V	V _S = 3.3 V	
TMCS1101A1B ⁽²⁾	50 mV/A		±46 A ⁽³⁾	±29 A ⁽³⁾	
TMCS1101A2B ⁽²⁾	100 mV/A	0.5 × V _S	±23 A ⁽³⁾	±14.5 A	
TMCS1101A3B ⁽²⁾	200 mV/A		±11.5 A	±7.25 A	
TMCS1101A4B	400 mV/A		±5.75 A		
TMCS1101A1U ⁽²⁾	50 mV/A		$-9 \text{ A} \rightarrow 86 \text{ A}^{(3)}$	$-5.6~\text{A} \rightarrow 55.4\text{A}^{(3)}$	
TMCS1101A2U ⁽²⁾	100 mV/A		$-4.5~\text{A} \rightarrow 43\text{A}^{(3)}$	–2.8 A \rightarrow 27.7 A ⁽³⁾	
TMCS1101A3U ⁽²⁾	200 mV/A	0.1 × V _S	$-2.25 \text{ A} \to 21.5 \text{ A}^{(3)}$	$-1.4 \text{ A} \rightarrow 13.85 \text{ A}$	
TMCS1101A4U ⁽²⁾	400 mV/A		$-1.12 \text{ A} \rightarrow 10.75 \text{ A}$		

(1) Linear range limited by swing to supply and ground.

Advanced Information Current levels must remain below both allowable continuous DC/RMS and transient peak current safe operating areas to not exceed (2) (3) device thermal limits. See Safe Operating Area section.

6 Pin Configuration and Functions



Pin Functions

	PIN	1/0	DESCRIPTION		
NO.	NAME	1/0	DESCRIPTION		
1	IN+	Analog input	Input current positive pin		
2	IN+	Analog input	Input current positive pin		
3	IN-	Analog input	Input current negative pin		
4	IN-	Analog input	Input current negative pin		
5	GND	Analog	Ground		
6	NC	No Connect	No connect. Pin can tolerate a capacitive or resistive connection to GND or VS (recommend short to GND if acceptable).		
7	VOUT	Analog output	Output voltage		
8	VS	Analog	Power supply		

7 Specifications

7.1 Absolute Maximum Ratings

over operating free-air temperature range (unless otherwise noted)⁽¹⁾

			м	IN MAX	UNIT
Vs	Supply voltage		GND – C	.3 6	V
	NC Input	NC	GND – C	.3 (V _S) + 0.3	V
	Analog output	VOUT	GND – C	0.3 (V _S) + 0.3	V
TJ	Junction temperature		-	65 150	°C
T _{stg}	Storage temperature		-	65 150	°C

(1) Stresses beyond those listed under Absolute Maximum Ratings may cause permanent damage to the device. These are stress ratings only, which do not imply functional operation of the device at these or any other conditions beyond those indicated under Recommended Operating Conditions. Exposure to absolute-maximum-rated conditions for extended periods may affect device reliability.

7.2 ESD Ratings

				VALUE	UNIT
	Electrostatio discharge	Human-body model (HBM), per ANSI/ESDA/JEDEC JS-001 ⁽¹⁾	±2000	V	
	V _(ESD)	Electrostatic discharge	Charged-device model (CDM), per JEDEC specification JESD22-C101 ⁽²⁾	±1000	v

(1) JEDEC document JEP155 states that 500-V HBM allows safe manufacturing with a standard ESD control process.

(2) JEDEC document JEP157 states that 250-V CDM allows safe manufacturing with a standard ESD control process.

7.3 Recommended Operating Conditions

over operating free-air temperature range (unless otherwise noted)

		MIN	NOM	MAX	UNIT
V_{IN+}, V_{IN-} (1)	Input voltage	-600		600	V _{PK}
Vs	Operating supply voltage, TMCS1101A1B-3U, A1U-3U	3	5	5.5	V
Vs	Operating supply voltage, TMCS1101A4B, A4U	4.5	5	5.5	V
T _A ⁽²⁾	Operating free-air temperature	-40		125	°C

(1) V_{IN+} and V_{IN-} refer to the voltage at input current pins IN+ and IN-, relative to pin 5 (GND).

(2) Input current safe operating area is constrained by junction temperature. Recommended condition based on the TMCS1101EVM. Input current rating is derated for elevated ambient temperatures.

7.4 Thermal Information

		TMCS1101 ⁽²⁾	
	THERMAL METRIC ⁽¹⁾	D (SOIC)	UNIT
		8 PINS	
R_{\thetaJA}	Junction-to-ambient thermal resistance	36.6	°C/W
$R_{\theta JC(top)}$	Junction-to-case (top) thermal resistance	50.7	°C/W
$R_{\theta JB}$	Junction-to-board thermal resistance	9.6	°C/W
Ψ_{JT}	Junction-to-top characterization parameter	-0.1	°C/W
Ψ_{JB}	Junction-to-board characterization parameter	11.7	°C/W
R _{0JC(bot)}	Junction-to-case (bottom) thermal resistance	N/A	°C/W

(1) For more information about traditional and new thermal metrics, see the Semiconductor and IC Package Thermal Metrics application report.

(2) Applies when device mounted on TMCS1101EVM. For more details, see the Safe Operating Area section.



7.5 Power Ratings

 V_S = 5.5 V, T_A = 125°C, T_J = 150°C, device soldered on TMCS1101EVM.

PARAMETER		TEST CONDITIONS	MIN	TYP	MAX	UNIT
PD	Maximum power dissipation (both sides)				673	mW
P _{D1}	Maximum power dissipation (current input, side- 1)	I _{IN} = 16 A			640	mW
P _{D2}	Maximum power dissipation by (side-2)	V_{S} = 5.5 V, I_{Q} = 6mA, no VOUT load			33	mW

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7.6 Insulation Specifications

	PARAMETER	TEST CONDITIONS	VALUE	UNIT
GENER	AL	· · · · · ·		-
CLR	External clearance ⁽¹⁾	Shortest terminal-to-terminal distance through air	4	mm
CPG	External creepage ⁽¹⁾	Shortest terminal-to-terminal distance across the package surface	4	mm
DTI	Distance through the insulation	Minimum internal gap (internal clearance)	60	μm
CTI	Comparative tracking index	DIN EN 60112; IEC 60112	>400	V
	Material group		II	
		Rated mains voltage ≤ 150 V _{RMS}	I-IV	
	Overvoltage category	Rated mains voltage ≤ 300 V _{RMS}	1-111	
VIORM	Maximum repetitive peak isolation voltage	AC voltage (bipolar)	600	V _{PK}
V _{IOWM}	Maximum working isolation voltage	AC voltage (sine wave); Time Dependent Dielectric Breakdown test, see Figure 31	424	V _{RMS}
		DC voltage	600	V _{DC}
V _{IOTM}	Maximum transient isolation voltage	$ \begin{array}{l} V_{TEST} = V_{IOTM} = 4242 V_{PK}, \ t = 60 \ s \ (qualification); \\ V_{TEST} = 1.2 \ x \ V_{IOTM} = 5090 V_{PK}, \ t = 1 \ s \ (100\% \ production) \end{array} $	4242	V _{PK}
V _{IOSM}	Maximum surge isolation voltage ⁽²⁾	Test method per IEC 62368-1, 1.2/50 μ s waveform, V _{TEST} = 1.3 × V _{IOSM} = 7800V _{PK} (qualification)	6000	V _{PK}
		$ \begin{array}{l} \mbox{Method a: After I/O safety test subgroup 2/3,} \\ V_{ini} = V_{IOTM} = 4242V_{PK}, t_{ini} = 60 \ s; \\ V_{pd(m)} = 1.2 \ x \ V_{IORM} = 700V_{PK}, t_m = 10 \ s \end{array} $	≤5	
q _{pd}	Apparent charge ⁽³⁾		≤5	рС
		Method b3: At routine test (100% production) and preconditioning (type test) $V_{ini} = 1.2 \times V_{IOTM} = 5090V_{PK}$, $t_{ini} = 1 \text{ s}$; $V_{pd(m)} = 1.2 \times V_{IOTM} = 5090V_{PK}$, $t_m = 1 \text{ s}$	≤5	_
CIO	Barrier capacitance, input to output ⁽⁴⁾	V _{IO} = 0.4 sin (2πft), f = 1 MHz	0.6	pF
		V _{IO} = 500 V, T _A = 25°C	>10 ¹²	Ω
R _{IO}	Isolation resistance, input to output ⁽⁴⁾	$V_{IO} = 500 \text{ V}, 100^{\circ}\text{C} \le \text{T}_{A} \le 125^{\circ}\text{C}$	>10 ¹¹	Ω
		V _{IO} = 500 V at T _S = 150°C	>10 ⁹	Ω
	Pollution degree		2	
UL 1577	7			
V _{ISO}	Withstand isolation voltage	$V_{TEST} = V_{ISO}$, t = 60 s (qualification); $V_{TEST} = 1.2 \times V_{ISO}$, t = 1 s (100% production)	3000	V _{RMS}

(1) Apply creepage and clearance requirements according to the specific equipment isolation standards of an application. Take care to maintain the creepage and clearance distance of the board design to make sure that the mounting pads of the isolator on the printed-circuit board do not reduce this distance. Creepage and clearance on a printed-circuit board become equal in certain cases. Techniques such as inserting grooves, ribs, or both on a printed circuit board are used to help increase these specifications.

(2) Testing is carried out in air or oil to determine the intrinsic surge immunity of the isolation barrier.

(3) Apparent charge is electrical discharge caused by a partial discharge (pd).

(4) All pins on each side of the barrier tied together creating a two-terminal device

7.7 Safety-Related Certifications

UL	
Pending recognition under UL 1577 Component Recognition Program	Pending certification according to IEC 62368-1 CB
File number: Pending	Client ID number: Pending

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7.8 Safety Limiting Values

Safety limiting intends to minimize potential damage to the isolation barrier upon failure of input or output circuitry.

	PARAMETER	TEST CONDITIONS	MIN	TYP	MAX	UNIT
Is	Safety input current (side 1) ⁽¹⁾	$R_{\theta JA} = 36.6^{\circ}C/W$, $T_J = 150^{\circ}C$, $T_A = 25^{\circ}C$, see Figure 18			30	
Is	Safety input, output, or supply current (side 2) ⁽¹⁾	$R_{AJA} = 36.6^{\circ}C/W$, $V_I = 5 V$, $T_J = 150^{\circ}C$, $T_A = 25^{\circ}C$, see Figure 19			0.68	A
Ps	Safety input, output, or total power ⁽¹⁾	$R_{BJA} = 36.6^{\circ}C/W$, $T_J = 150^{\circ}C$, $T_A = 25^{\circ}C$, see Figure 20			3.4	W
Τs	Safety temperature ⁽¹⁾				150	°C

(1) The maximum safety temperature, T_S, has the same value as the maximum junction temperature, T_J, specified for the device. The I_S and P_S parameters represent the safety current and safety power respectively. The maximum limits of I_S and P_S should not be exceeded. These limits vary with the ambient temperature, T_A .

The junction-to-air thermal resistance, $R_{\theta JA}$, in the *Thermal Information* table is that of a device installed on the TMCS1101EVM. Use these equations to calculate the value for each parameter:

 $T_J = T_A + R_{\theta JA} \times P$, where P is the power dissipated in the device.

 $T_{J(max)} = T_S = T_A + R_{0JA} \times P_S$, where $T_{J(max)}$ is the maximum allowed junction temperature. $P_S = I_S \times V_I$, where V_I is the maximum input voltage.

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7.9 Electrical Characteristics

at $T_A = 25^{\circ}C$, $V_S = 5 V$ (unless otherwise noted)

	PARAMETERS	TEST CONDITIONS	MIN TYP	P MAX	UNIT
OUTPUT	r				
		TMCS1101A1B	50)	mV/A
		TMCS1101A2B	100)	mV/A
		TMCS1101A3B	200)	mV/A
	c	TMCS1101A4B	400)	mV/A
	Sensitivity ⁽¹⁾	TMCS1101A1U	50)	mV/A
		TMCS1101A2U	100)	mV/A
		TMCS1101A3U	200)	mV/A
		TMCS1101A4U	400)	mV/A
		$0.05 \text{ V} \le \text{V}_{\text{OUT}} \le \text{V}_{\text{S}} - 0.2 \text{ V}, \text{T}_{\text{A}} = 25^{\circ}\text{C}$	±0.3%	±0.8%	
	Sensitivity error	TMCS1101A1U, 0.05 V \leq V _{OUT} \leq 3 V, T _A = 25°C	±0.3%	5 ±0.8%	
	Sensitivity error, including lifetime and environmental drift ⁽²⁾	$0.05 \text{ V} \le \text{V}_{\text{OUT}} \le \text{V}_{\text{S}} - 0.2 \text{ V}, \text{T}_{\text{A}} = 25^{\circ}\text{C}$	-0.47%	5 ±1.02%	
		0.05 V \leq V _{OUT} \leq V _S – 0.2 V, T _A = –40°C to +85°C	±0.5%	5 ±1%	
	Sensitivity error	TMCS1101A1U, 0.05 V \leq V _{OUT} \leq 3 V, T _A = -40°C to +85°C	±0.5%	5 ±1%	
		0.05 V \leq V _{OUT} \leq V _S – 0.2 V, T _A = –40°C to +125°C	±0.6%	5 ±1.25%	
		TMCS1101A1U, 0.05 V \leq V _{OUT} \leq 3 V, T _A = -40°C to +125°C	±0.6%	5 ±1.25%	
	Nonlinearity error	V_{OUT} = 0.5 V to V_{S} – 0.5 V	±0.05%)	
	Noninieanty error	TMCS1101A1U, $V_{OUT} = 0.5 V$ to 3 V	±0.05%)	
		TMCS1101A1B	±1	±4.5	mV
		TMCS1101A2B	±1	±6	mV
	Output voltage offset error ⁽³⁾	TMCS1101A3B	±1.3	3 ±9	mV
,		TMCS1101A4B	±2.4	↓ ±21	mV
/ _{OE}	Output voltage offset error	TMCS1101A1U	±1.2	2 ±5	mV
		TMCS1101A2U	±1	±8	mV
		TMCS1101A3U	±2.3	3 ±10	mV
		TMCS1101A4U	±12.4	±28	mV
		TMCS1101A1B, T _A = -40°C to +125°C	±5.4	±14	µV/°C
		TMCS1101A2B, T _A = -40°C to +125°C	±3.5	5 ±21	µV/°C
		TMCS1101A3B, T _A = -40°C to +125°C	±7.4	±37	µV/⁰C
		TMCS1101A4B, T _A = -40°C to +125°C	±27.6	6 ±140	µV/⁰C
	Output voltage offset drift	TMCS1101A1U, T _A = -40°C to +125°C	±7	′ ±16	µV/⁰C
		TMCS1101A2U, T _A = -40°C to +125°C	±9) ±22	µV/°C
		TMCS1101A3U, T _A = -40°C to +125°C	±14	±41	µV/⁰C
		TMCS1101A4U, T _A = -40°C to +125°C	±36	6 ±144	µV/⁰C

(1) Centered parameter based on TMCS1101EVM PCB layout. See *Layout* section. Device must be operated below maximum junction temperature.

(2) Lifetime and environmental drift specifications based on three lot AEC-Q100 qualification stress test results. Typical values are population mean+1σ from worst case stress test condition. Min/max are tested device population mean±6σ; devices tested in AEC-Q100 qualification stayed within min/max limits for all stress conditions. See *Lifetime and Environmental Stability* section for more details.

(3) Excludes effect of external magnetic fields. See the Accuracy Parameters section for details to calculate error due to external magnetic fields.



Electrical Characteristics (continued)

at $T_A = 25^{\circ}C$, $V_S = 5 V$ (unless otherwise noted	at T₄	= 25°C,	$V_{s} = 5 V$	(unless	otherwise	noted
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	PARAMETERS	TEST CONDITIONS	MIN TYP	MAX	UNIT
		TMCS1101A1B	±20	±90	mA
		TMCS1101A2B	±10	±60	mA
		TMCS1101A3B	±6.5	±45	mA
I _{OS}	Offset error, RTI ⁽³⁾⁽⁴⁾	TMCS1101A4B	±6	±52.5	mA
	Offset error, R II Corr	TMCS1101A1U	±24	±100	mA
		TMCS1101A2U	±10	±80	mA
		TMCS1101A3U	±11.5	±50	mA
		TMCS1101A4U,	±31	±70	mA
		TMCS1101A1B, T _A = -40°C to +125°C	±108	±280	µA/°C
		TMCS1101A2B, T _A = -40°C to +125°C	±35	±210	µA/°C
		TMCS1101A3B, T _A = -40°C to +125°C	±37	±185	µA/°C
		TMCS1101A4B, T _A = -40°C to +125°C	±69	±350	µA/°C
	Offset error temperature drift, RTI ⁽⁴⁾	TMCS1101A1U, T _A = -40°C to +125°C	±140	±320	µA/°C
		TMCS1101A2U, T _A = -40°C to +125°C	±90	±220	µA/°C
		TMCS1101A3U, T _A = -40°C to +125°C	±70	±205	µA/°C
		TMCS1101A4U, $T_A = -40^{\circ}$ C to +125°C	±90	±360	μΑ/°C
PSRR	Power-supply rejection ratio	$V_{\rm S} = 3 \text{ V to 5.5 V},$ TMCS1101A1U/B,A2U/B,A3U/B, T _A = -40°C to +125°C	±1	±3	mV/V
		V_{S} = 4.5 V to 5.5 V, TMCS1101A4U/B, T _A = -40°C to +125°C	±1	±6.5	mV/V
CMTI	Common mode transient immunity		50		kV/µs
CMRR	Common mode rejection ratio, RTI ⁽⁴⁾	DC to 60Hz	5		uA/V
	Zero current V _{OUT} ⁽³⁾	TMCS1101A<1-4>U	0.1*V _S		V/V
	Zero current V _{OUT} ⁽³⁾	TMCS1101A<1-4>B	0.5*V _S		V/V
		TMCS1101A1B	380		μA/√Hz
		TMCS1101A2B	330		μA/√Hz
		TMCS1101A3B	300		μA/√Hz
		TMCS1101A4B	225		μA/√Hz
	Noise density, RTI ⁽⁴⁾	TMCS1101A1U	380		μA/√Hz
		TMCS1101A2U	330		μA/√Hz
		TMCS1101A3U	300		μA/√Hz
		TMCS1101A4U	225		μA/√Hz
INPUT					•
R _{IN}	Input conductor resistance	IN+ to IN-	1.8		mΩ
	Input conductor resistance temperature drift	T _A = -40°C to +125°C	4.4		μΩ/°C
G	Magnetic coupling factor	T _A = 25°C	1.1		mT/A
	······g······	$T_{A}=25^{\circ}C$	30		A
		$T_{A} = 85^{\circ}C$	25		A
I _{IN,max}	Allowable continuous RMS current ⁽⁵⁾	$T_{A} = 105^{\circ}C$	22.5		A
		$T_{A} = 125^{\circ}C$	16		A
	NC (Pin 6) input impedance	V_{A} Over allowable range, GND < V_{NC} < V_{S}	1		MΩ
VOLTAGI	E OUTPUT	Gvor anowable range, GlvD < VNC < VS	1		11175
		f = 1 Hz to 1 kHz	0.2		Ω
Z _{OUT}	Closed loop output impedance	f = 10 kHz	2		Ω
	Maximum capacitive load	No sustained oscillation	- 1		nF
			1		
	Short circuit output current	VOUT short to ground, short to V _S	90		mA

(4) RTI = referred-to-input. Output voltage is divided by device sensitivity to refer signal to input current. See the *Parameter Measurement Information* section.

(5) Thermally limited by junction temperature. Applies when device mounted on TMCS1101EVM. For more details, see the Safe Operating Area section.

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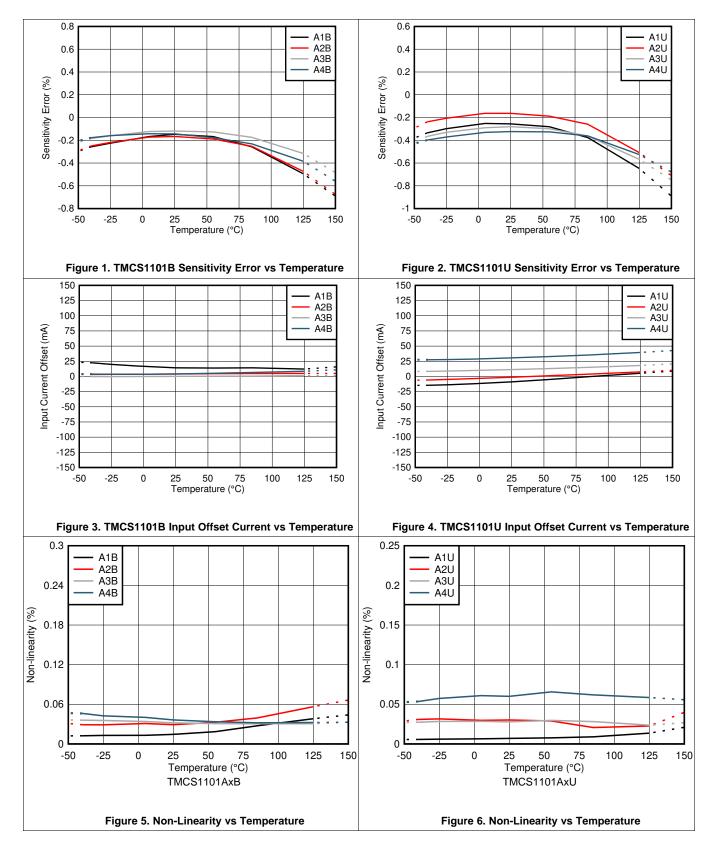
Electrical Characteristics (continued)

PARAMETERS		TEST CONDITIONS	MIN	TYP	MAX	UNIT
	Swing to GND	$R_L = 10 \text{ k}\Omega$ to GND, $T_A = -40^{\circ}\text{C}$ to $+125^{\circ}\text{C}$		V_{GND} + 5	V _{GND} + 10	mV
FREQU	ENCY RESPONSE					
BW	Bandwidth ⁽⁶⁾	–3-dB Bandwidth		80		kHz
SR	Slew rate ⁽⁶⁾	Slew rate of output amplifier during single transient step.		1.5		V/µs
tr	Response time ⁽⁶⁾	Time between the input current step reaching 90% of final value to the sensor output reaching 90% of its final value, for a 1V output transition.		6.5		μs
t _p	Propagation delay ⁽⁶⁾	Time between the input current step reaching 10% of final value to the sensor output reaching 10% of its final value, for a 1V output transition.		4		μs
t _{r,SC}	Current overload response time ⁽⁶⁾	Time between the input current step reaching 90% of final value to the sensor output reaching 90% of its final value. Input current step amplitude is twice full scale output range.		5		μs
t _{p,SC}	Current overload propagation delay ⁽⁶⁾	Time between the input current step reaching 10% of final value to the sensor output reaching 10% of its final value. Input current step amplitude is twice full scale output range.		3		μs
	Current overload recovery time	Time from end of current causing output saturation condition to valid output		15		μs
POWER	R SUPPLY					
	Quiescent current	T _A = 25°C		4.5	5.5	mA
Ι _Q		$T_A = -40^{\circ}C$ to +125°C			6	mA
	Power on time	Time from $V_S > 3 V$ to valid output		25		ms

(6) Refer to the *Transient Response* section for details of frequency and transient response of the device.



7.10 Typical Characteristics

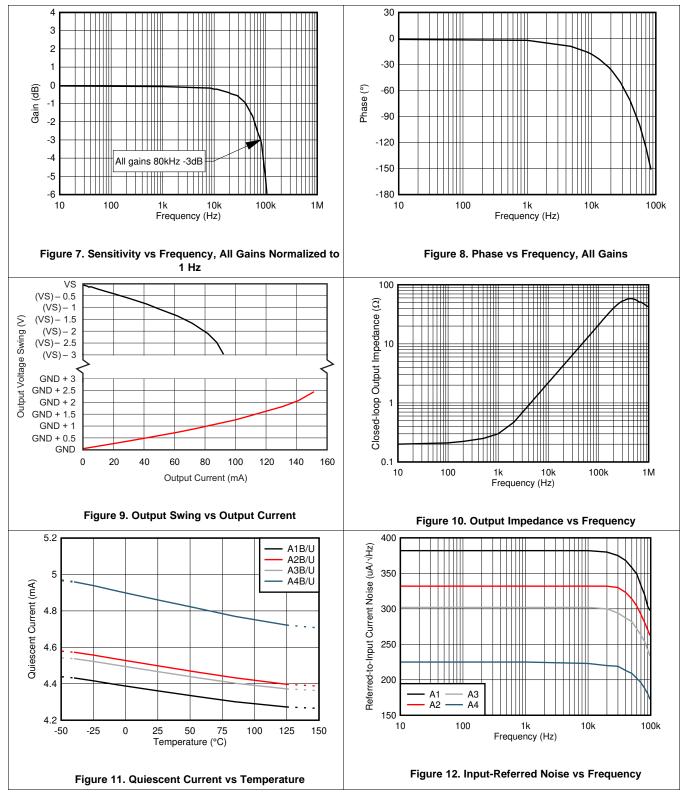


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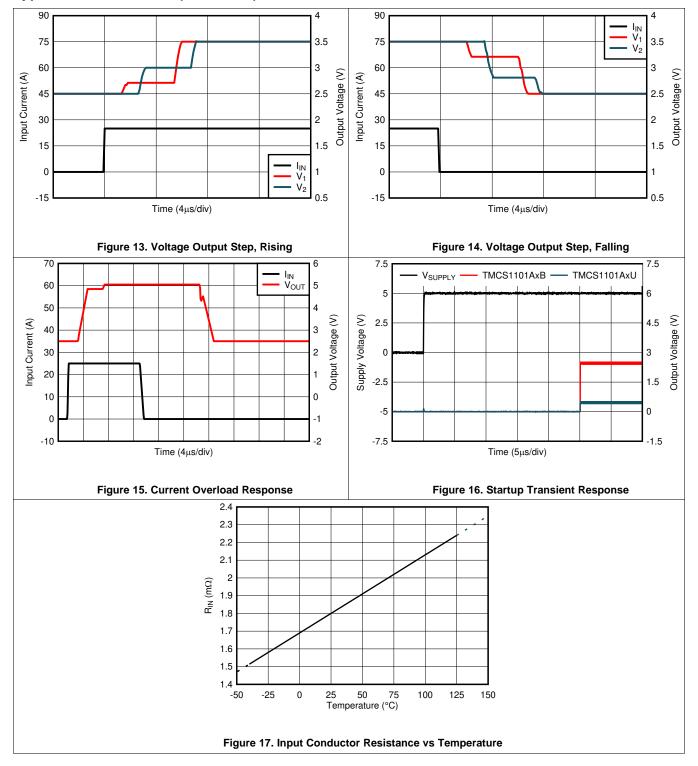
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Typical Characteristics (continued)





Typical Characteristics (continued)

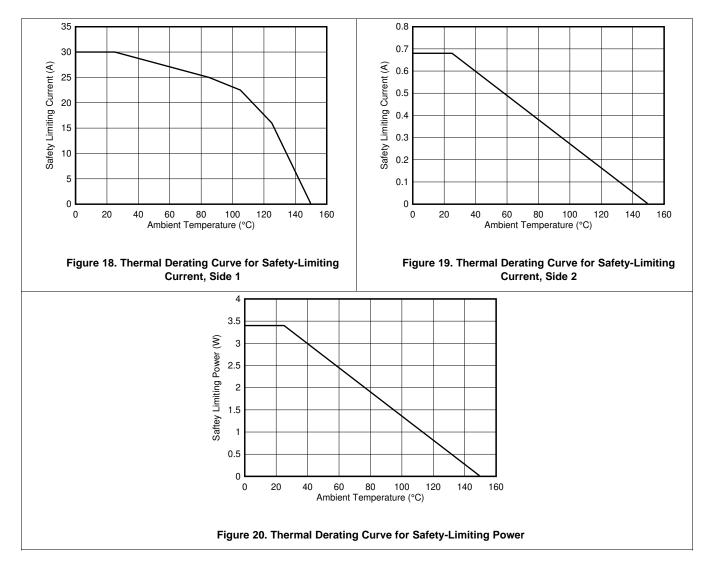


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7.10.1 Insulation Characteristics Curves





8 Parameter Measurement Information

8.1 Accuracy Parameters

The ideal first-order transfer function of the TMCS1101 is given by Equation 1, where the output voltage is a linear function of input current. The accuracy of the device is quantified both by the error terms in the transfer function parameters, as well as by nonidealities that introduce additional error terms not in the simplified linear model. See *Total Error Calculation Examples* for example calculations of total error, including all device error terms.

 $V_{OUT} = S \times I_{IN} + V_{OUT,0A}$

where

- V_{OUT} is the analog output voltage.
- S is the ideal sensitivity of the device.
- I_{IN} is the isolated input current.
- V_{OUT,0A} is the zero current output voltage for the device variant.

(1)

8.1.1 Sensitivity Error

Sensitivity is the proportional change in the sensor output voltage due to a change in the input conductor current. This sensitivity is the slope of the first-order transfer function of the sensor, as shown in Figure 21. The sensitivity of the TMCS1101 is tested and calibrated at the factory for high accuracy.

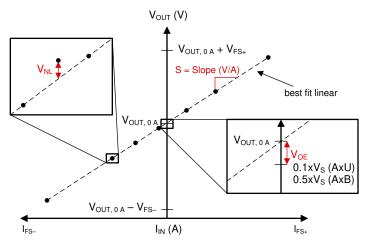


Figure 21. Sensitivity, Offset, and Nonlinearity Error

Deviation from ideal sensitivity is quantified by sensitivity error, defined as the percent variation of the best-fit measured sensitivity from the ideal sensitivity. When specified over a temperature range, this is the worst-case sensitivity error at any temperature within the range.

 $e_{S} = [(S_{fit} - S_{ideal}) / S_{ideal}] \times 100\%$

where

- e_s is the sensitivity error.
- S_{fit} is the best fit sensitivity.
- S_{Ideal} is the ideal sensitivity.

(2)

8.1.2 Offset Error and Offset Error Drift

Offset error is the deviation from the ideal output voltage with zero input current through the device. Offset error can be referred to the output as a voltage error V_{OE} or referred to the input as a current offset error I_{OS} . Offset error is a single error source, however, and must only be included once in error calculations.

The output voltage offset error of the TMCS1101 is the deviation of the measured V_{OUT} with zero input current from the ideal value of the zero current output voltage. This ideal voltage is either 10% of V_S for unidirectional devices (AxU) or 50% of V_S for bidirectional devices (AxB), as shown in Equation 3 and Equation 4, respectively.

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Accuracy Parameters (continued)

 $V_{OE} = V_{OUT,0A} - V_{S} * 0.1$ $V_{OE} = V_{OUT,0A} - V_{S} * 0.5$

where

• V_{OUT.0A} is the device output voltage with zero input current.

The offset error includes errors in the internal reference, the magnetic offset of the Hall sensor and any offset voltage errors of the signal chain.

The input referred (RTI) offset error is the output voltage offset error divided by the sensitivity of the device, shown in Equation 5. Refer the offset error to the input of the device to allow for easier total error calculations and direct comparison to input current levels. No matter how the calculations are done, the error sources quantified by V_{OE} and I_{OS} are the same, and should only be included once for error calculations.

$$I_{OS} = V_{OE} / S$$

Offset error drift is the change in the input-referred offset error per degree Celsius change in ambient temperature. This parameter is reported in $\mu A/^{\circ}C$. To convert offset drift to an absolute offset for a given change in temperature, multiply the drift by the change in temperature and convert to percentage, as in Equation 6.

$$\mathbf{e}_{I_{OS},\Delta T}(\%) = \frac{I_{OS,25^{\circ}C} + I_{OS,drift}\left(\frac{\mu A}{^{\circ}C}\right) \times \Delta T}{I_{IN}}$$

where

- I_{OS,drift} is the specified input-referred device offset drift.
- ΔT is the temperature range from 25°C.

8.1.3 Nonlinearity Error

Nonlinearity is the deviation of the output voltage from a linear relationship to the input current. Nonlinearity voltage, as shown in Figure 21, is the maximum voltage deviation from the best-fit line based on measured parameters, calculated by Equation 7.

 $V_{NL} = V_{OUT,MEAS} - (I_{MEAS} \times S_{fit} + V_{OUT,0A})$

where

- V_{OUT,MEAS} is the voltage output at maximum deviation from best fit.
- I_{MEAS} is the input current at maximum deviation from best fit.
- S_{fit} is the best-fit sensitivity of the device.
- V_{OUT,0A} is the device zero current output voltage.

Nonlinearity error (e_{NL}) for the TMCS1101 is the nonlinearity voltage specified as a percentage of the full-scale output range (V_{FS}), as shown in Equation 8.

$$e_{NL} = 100\% * \frac{V_{NL}}{V_{FS}}$$

8.1.4 Power Supply Rejection Ratio

Power supply rejection ratio (PSRR) is the change in device offset due to variation of supply voltage from the nominal 5 V. The error contribution at the input current of interest can be calculated by Equation 9.

 $e_{PSRR}(\%) = \frac{\frac{PSRR*(V_{S}-5)}{S}}{I_{IN}}$

where

- V_s is the operational supply voltage.
- S is the device senstivity.

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(3)

(4)

(5)

(6)

(7)

(8)

(9)



Accuracy Parameters (continued)

8.1.5 Common-Mode Rejection Ratio

Common-mode rejection ratio (CMRR) quantifies the effective input current error due to a varying voltage on the isolated input of the device. Due to magnetic coupling and galvanic isolation of the current signal, the TMCS1101 has very high rejection of input common-mode voltage. Percent error contribution from input common-mode variation can be calculated by Equation 10.

$$e_{CMRR}(\%) = \left| \frac{CMRR * V_{CM}}{I_{IN}} \right|$$

where

V_{CM} is the maximum operational ac or dc voltage on the input of the device.

(10)

(11)

8.1.6 External Magnetic Field Errors

The TMCS1101 does not have stray field-rejection capabilities, so external magnetic fields from adjacent highcurrent traces or nearby magnets can impact the output measurement. The total sensitivity (S) of the device is comprised of the initial transformation of input current to magnetic field quantified as the magnetic coupling factor (G), as well as the sensitivity of the Hall element and the analog circuitry that is factory calibrated to provide a final sensitivity. The output voltage is proportional to the input current by the device sensitivity, as defined in Equation 11.

$$S = G * S_{Hall} * A_V$$

where

- S is the TMCS1101 sensitivity in mV/A.
- G is the magnetic coupling factor in mT/A.
- S_{Hall} is the sensitivity of the Hall plate in mV/mT.
- A_V is the calibrated analog circuitry gain in V/V.

An external field, B_{EXT}, is measured by the Hall sensor and signal chain, in addition to the field generated by the leadframe current, and is added as an extra input term in the total output voltage function:

$$V_{OUT} = B_{EXT} * S_{Hall} * A_V + I_{IN} * G * S_{Hall} * A_V + V_{OUT,0A}$$
(12)

Observable from Equation 12 is that the impact of an external field is an additional equivalent input current signal, I_{BEXT} , shown in Equation 13. This effective additional input current has no dependence on Hall or analog circuitry sensitivity, so all gain variants have equivalent input-referred current error due to external magnetic fields.

$$\mathsf{B}_{\mathsf{EXT}} = \frac{\mathsf{B}_{\mathsf{EXT}}}{\mathsf{G}} \tag{13}$$

This additional current error generates a percentage error defined by Equation 14.

$$e_{\mathsf{B}_{\mathsf{EXT}}}(\%) = \frac{\left|\frac{\mathsf{B}_{\mathsf{EXT}}}{\mathsf{G}}\right|}{\mathsf{I}_{\mathsf{IN}}}$$
(14)

8.2 Transient Response Parameters

The transient response of the TMCS1101 is impacted by the 250 kHz sampling rate as defined in Transient Response. Figure 22 shows the TMCS1101 response to an input current step sufficient to generate a 1V output change. The typical 4us sampling window can be observed as a periodic step. This sampling window dominates the response of the device, and the response will have some probabilistic nature due to alignment of the input step and the sampling window interval.

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Transient Response Parameters (continued)

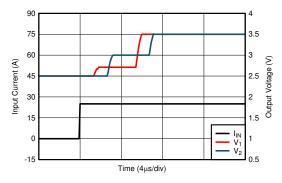


Figure 22. Transient Step Response

8.2.1 Slew Rate

Slew rate (SR) is defined as the V_{OUT} rate of change for a single integration step's output transition, as shown in Figure 23. Because the device often requires two sampling windows to reach a full 90% settling of its final value, this slew rate is not equal to the 10%-90% transition time for the full output swing.

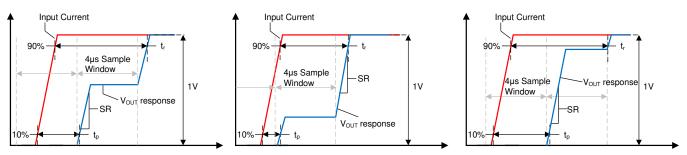


Figure 23. Small Current Input Step Transient Response

8.2.2 Propagation Delay and Response Time

Propagation delay is the time period between the input current waveform reaching 10% of its final value and V_{OUT} reaching 10% of its final value. This propagation delay is heavily dependent upon the alignment of the input current step and the sampling period of the TMCS1101, as shown for several different sampling window cases in Figure 23.

Response time is the time period between the input current reaching 90% of its final value and the output reaching 90% of its final value, for an input current step sufficient to cause a 1V transition on the output. Figure 23 shows the response time of the TMCS1101 under three different time cases. Unless a step input occurs directly during the beginning of one sampling window the response time will include two sampling intervals.

8.2.3 Current Overload Parameters

Current overload response parameters are the transient behavior of the TMCS1101 to an input current step consistent with a short circuit or fault event. Tested amplitude is twice the full scale range of the device, or 10V / Sensitivity in V/A. Under these conditions, the TMCS1101 output will respond faster than in the case of a small input current step due to the higher input amplitude signal. Response time and propagation delay are measured in a similar manner to the case of a small input current step, as shown in Figure 24.



Transient Response Parameters (continued)

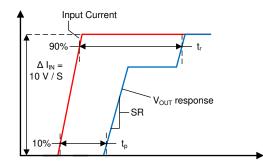


Figure 24. Current Overload Transient Response

Current overload recovery time is the required time for the device output to exit a saturated condition and return to normal operation. The transient response of the device during this recovery period from a current overload is shown in Figure 15.

8.2.4 CMTI, Common Mode Transient Immunity

CMTI is the capability of the device to tolerate a rising/falling voltage step on the input without disturbance on the output signal. The device is specified for the maximum common mode transition rate under which the output signal will not experience a greater than 200mV disturbance that lasts longer than 1 μ s. Higher edge rates than the specified CMTI can be supported with sufficient filtering or blanking time after common mode transitions.



8.3 Safe Operating Area

The isolated input current safe operating area (SOA) of the TMCS1101 is constrained by self-heating due to power dissipation in the input conductor. Depending upon use case, the SOA is constrained by multiple conditions, including exceeding maximum junction temperature, Joule heating in the leadframe, or leadframe fusing under extremely high currents. These mechanisms depend on pulse duration, amplitude, and device thermal states.

Current SOA strongly depends on the thermal environment and design of the system-level board. Multiple thermal variables control the transfer of heat from the device to the surrounding environment, including air flow, ambient temperature, and PCB construction and design. All ratings are for a single TMCS1101 device on the TMCS1101EVM, with no air flow in the specified ambient temperature conditions. Device use profiles must satisfy both continuous conduction and short-duration transient SOA capabilities for the thermal environment under which the system will be operated.

8.3.1 Continuous DC or Sinusoidal AC Current

The longest thermal time constants of device packaging and PCB boards are on the order of seconds; therefore, any continuous DC or sinusoidal AC periodic waveform with a frequency higher than 1 Hz can be evaluated based on the rms continuous-current level. The continuous-current capability has a strong dependence upon the operating ambient temperature range expected in operation. Figure 25 shows the maximum continuous current-handling capability of the device on the TMCS1101EVM. Current capability falls off at higher ambient temperatures because of the reduced thermal transfer from junction-to-ambient and increased power dissipation in the leadframe. By improving the thermal design of an application the SOA can be extended to higher currents at elevated temperatures. Using larger and heavier copper power planes, providing air flow over the board, or adding heat sinking structures to the area of the device can all improve thermal performance.

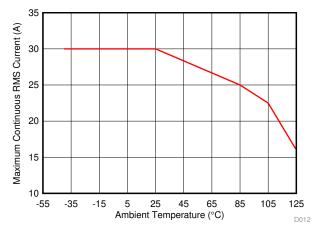


Figure 25. Maximum Continuous RMS Current vs Ambient Temperature

8.3.2 Repetitive Pulsed Current SOA

For applications where current is pulsed between a high current and no current, the allowable capabilities are limited by short-duration heating in the leadframe. The TMCS1101 can tolerate higher current ranges under some conditions, however, for repetitive pulsed events, the current levels must satisfy both the pulsed current SOA and the rms continuous current constraint. Pulse duration, duty cycle, and ambient temperate all impact the SOA for repetitive pulsed events. Figure 26, Figure 27, Figure 28, and Figure 29 illustrate repetitive stress levels based on test results from the TMCS1101EVM under which parametric performance and isolation integrity was not impacted post-stress for multiple ambient temperatures. At high duty cycles or long pulse durations, this limit approaches the continuous current SOA for a rms value defined by Equation 15.

$$I_{\text{IN.RMS}} = I_{\text{IN.P}} * \sqrt{D}$$

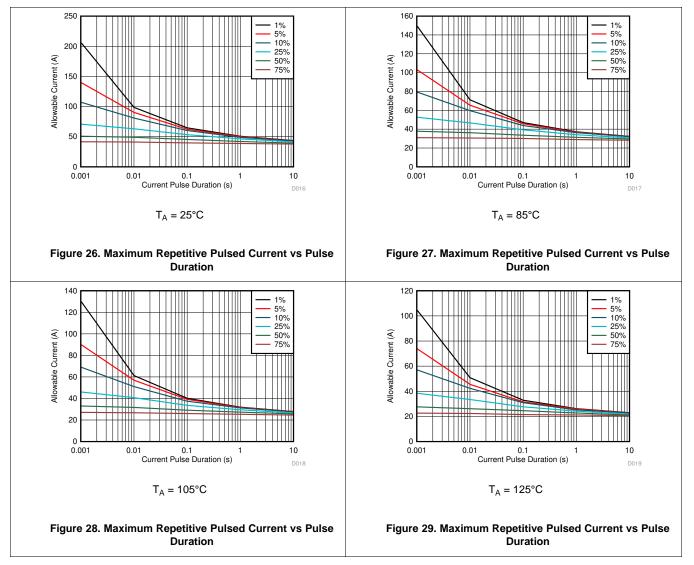
where

- I_{IN,RMS} is the RMS input current level
- I_{IN,P} is the pulse peak input current
- D is the pulse duty cycle

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Safe Operating Area (continued)





Safe Operating Area (continued)

8.3.3 Single Event Current Capability

Single higher-current events that are shorter duration can be tolerated by the TMCS1101, because the junction temperature does not reach thermal equilibrium within the pulse duration. Figure 30 shows the short-circuit duration curve for the device for single current-pulse events, where the leadframe resistance changes after stress. This level is reached before a leadframe fusing event, but should be considered a upper limit for short duration SOA. For long-duration pulses, the current capability approaches the continuous rms limit at the given ambient temperature.

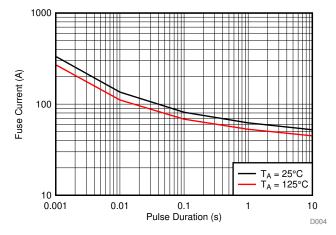


Figure 30. Single-Pulse Leadframe Capability

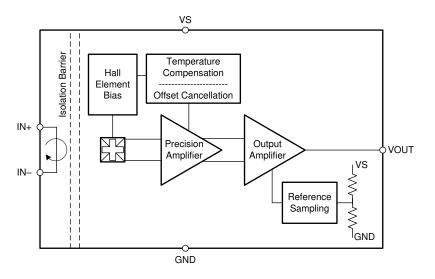


9 Detailed Description

9.1 Overview

The TMCS1101 is a precision Hall-effect current sensor, featuring a 600-V basic isolation working voltage, < 1.5% full-scale error across temperature, and device options providing both unidirectional and bidirectional current sensing. Input current flows through a conductor between the isolated input current pins. The conductor has a 1.8-m Ω resistance at room temperature for low power dissipation and a 20-A RMS continuous current handling capability up to 105°C ambient temperature on the TMCS1101EVM. The low-ohmic leadframe path reduces power dissipation compared to alternative current measurement methodologies, and does not require any external passive components, isolated supplies, or control signals on the high-voltage side. The magnetic field generated by the input current is sensed by a Hall sensor and amplified by a precision signal chain. The device can be used for both ac and dc current measurements and has a bandwidth of 80 kHz. There are multiple fixed-sensitivity device variants for a wide option of linear sensing ranges, and the TMCS1101 can operate with a low voltage supply from 3 V to 5.5 V. The TMCS1101 is optimized for high accuracy and temperature stability, with both offset and sensitivity compensated across the entire operating temperature range.

9.2 Functional Block Diagram



9.3 Feature Description

9.3.1 Current Input

Input current to the TMCS1101 passes through the isolated side of the package leadframe through the IN+ and IN- pins. The current flow through the package generates a magnetic field that is proportional to the input current, and measured by a galvanically isolated, precision, Hall sensor IC. As a result of the electrostatic shielding on the Hall sensor die, only the magnetic field generated by the input current is measured, thus limiting input voltage switching pass-through to the circuitry. This configuration allows for direct measurement of currents with high-voltage transients without signal distortion on the current-sensor output. The leadframe conductor has a nominal resistance of 1.8 m Ω at 25°, and has a typical positive temperature coefficient as defined in *Electrical Characteristics*.

9.3.2 Input Isolation

The separation between the input conductor and the Hall sensor die due to the TMCS1101 construction provides inherent galvanic isolation between package pins 1-4 and pins 5-8. Insulation capability is defined according to certification agency definitions and using industry-standard test methods as defined in the *Insulation Specifications* table. Assessment of device lifetime working voltages follow the VDE 0884-11 standard for basic insulation, requiring time-dependent dielectric breakdown (TDDB) data-projection failure rates of less than 1000 part per million (ppm), and a minimum insulation lifetime of 20 years. The VDE standard also requires an additional safety margin of 20% for working voltage, and a 30% margin for insulation lifetime, translating into a minimum required lifetime of 26 years at 509 V_{RMS} for the TMCS1101.

Feature Description (continued)

Figure 31 shows the intrinsic capability of the isolation barrier to withstand high-voltage stress over the lifetime of the device. Based on the TDDB data, the intrinsic capability of these devices is 424 V_{RMS} with a lifetime of > 100 years. Other factors such as operating environment and pollution degree can further limit the working voltage of the component in an end system.

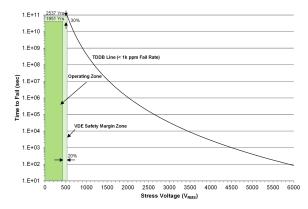


Figure 31. Insulation Lifetime

9.3.3 High-Precision Signal Chain

The TMCS1101 uses a precision, low-drift signal chain with proprietary sensor linearization techniques to provide a highly accurate and stable current measurement across the full temperature range of the device. The device is fully tested and calibrated at the factory to account for any variations in either silicon or packaging process variations. The full signal chain provides a fixed sensitivity voltage output that is proportional to the current through the leadframe of the isolated input.

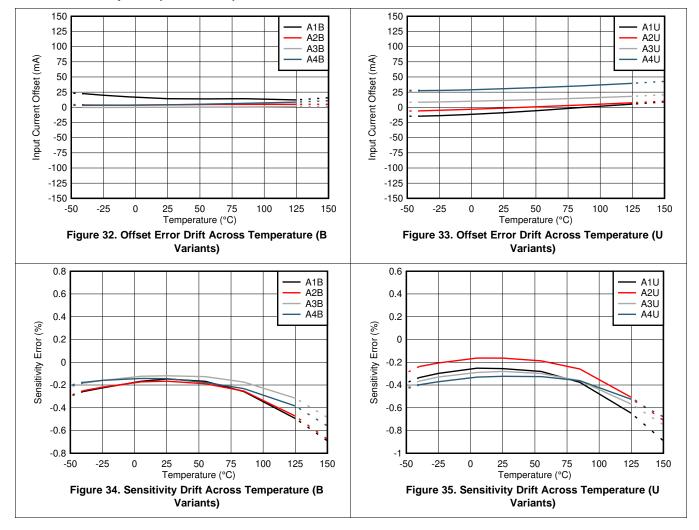
9.3.3.1 Temperature Stability

The TMCS1101 includes a proprietary temperature compensation technique which results in significantly improved parametric drift across the full temperature range. This compensation technique accounts for changes in ambient temperature, self-heating, and package stress. A zero-drift signal chain architecture and Hall sensor temperature stabilization methods enable stable sensitivity and minimize offset errors across temperature, and drastically improves system-level performance across the required operating conditions.

Figure 32 and Figure 33 show the offset error across the full device ambient temperature range. shows the typical sensitivity. There are no other external components introducing errors sources; therefore, the high intrinsic accuracy and stability over temperature directly translates to system-level performance. As a result of this high precision, even a system with no calibration can reach < 1.5% of total error current-sensing capability.



Feature Description (continued)



9.3.3.2 Lifetime and Environmental Stability

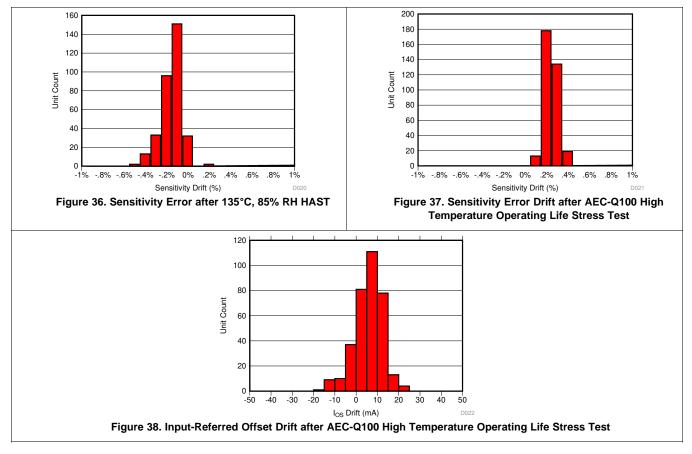
The same compensation techniques utilized in the TMCS1101 to reduce temperature drift also greatly reduce lifetime drift due to aging, stress, and environmental conditions. Typical magnetic sensors suffer from up to 2% to 3% of sensitivity drift due to aging at high operating temperatures. The TMCS1101 has greatly improved lifetime drift, as defined in the *Electrical Characteristics* for total sensitivity error measured after the worst case stress test during a three lot AEC-Q100 qualification. All other stress tests prescribed by an AEC-Q100 qualification caused lower than the specified sensitivity error, and were within the bounds specified within the *Electrical Characteristics* table. Figure 36 shows the total sensitivity error after the worst case stress test, a Highly Accelerated Stress Test (HAST) at 130°C and 85% relative humidity (RH), while Figure 37 and Figure 38 show the sensitivity and offset error drift after a 1000 hour, 125°C high temperature operating life stress test as specified by AEC-Q100. This test mimics typical device lifetime operation, and shows the likely device performance variation due to aging is vastly improved compared to typical magnetic sensors.

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Feature Description (continued)



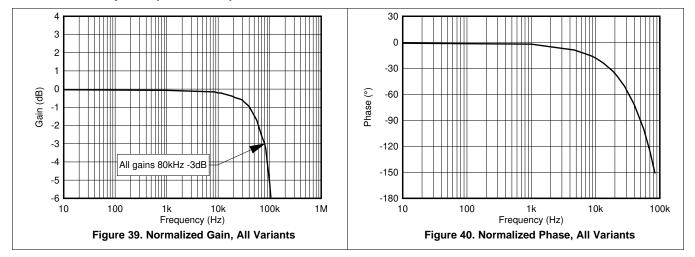
9.3.3.3 Frequency Response

The TMCS1101 signal chain has a spectral response atypical of a linear analog system due to its discrete time sampling. The 250 kHz sampling interval implies an effective Nyquist frequency of 125kHz, which limits spectral response to below this frequency. Higher frequency content than this frequency will be aliased down to lower spectrums.

The TMCS1101 bandwidth is defined by the -3dB spectral response of the entire signal chain which is constrained by the sampling frequency. Normalized gain and phase plots across frequency are shown below in Figure 39 and Figure 40, all variants have the same bandwidth and phase response. Signal content beyond the 3dB bandwidth level will still have significant fundamental frequency transmission through the signal chain, but at increasing distortion levels.



Feature Description (continued)



9.3.3.4 Transient Response

The TMCS1101 signal chain includes a precision analog front end followed by a sampled integrator. At the end of each integration cycle, the signal propagates to the output. Depending on the alignment of a change in input current relative to the sampling window, the output might not settle to the final signal until the second integration cycle. Figure 41 shows a typical output waveform response to a 10kHz sine wave input current. For a slowly varying input current signal, the output is a discrete time representation with a phase delay of the integration sampling window. Adding a first order filter of 100kHz effectively smooths the output waveform with minimal impact to phase response.

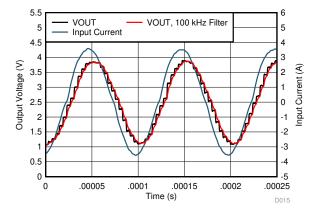


Figure 41. Response Behavior to 10kHz Sine Wave Input Current

Figure 42 shows two transient waveforms to an input-current step event, but occurring at different times during the sampling interval. In both cases, the full transition of the output takes two sampling intervals to reach the final output value. The timing of the current event relative to the sampling window determines the proportional amplitude of the first and second sampling intervals.



Feature Description (continued)

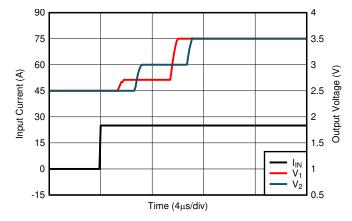


Figure 42. Transient Response to Input-Current Step Sufficient for 1-V Output Swing

The output value is effectively an average over the sampling window; therefore, a large-enough current transient can drive the output voltage to near the full scale range in the first sample response. This condition is likely to be true in the case of a short-circuit or fault event. Figure 43 shows an input-current step twice the full scale measurable range with two output voltage responses illustrating the effect of the sampling window. The relative timing and size of the input current transition determines both the time and amplitude of the first output transition. In either case, the total response time is slightly longer than one integration period.

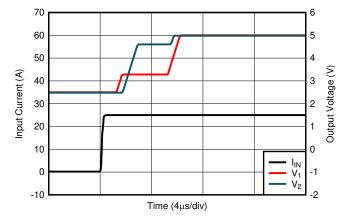


Figure 43. Transient Response to a Large Input Current Step

9.3.4 Internal Reference Voltage

The device has an internal resistor divider from the analog supply V_S that determines the zero-current output voltage, $V_{OUT,OA}$. This zero-current output level along with sensitivity determine the measurable input current range of the device, and allows for unidirectional or bidirectional sensing, as described in Absolute Maximum Ratings. The TMCS1101AxB variants have a zero-current output set by Equation 16, while the TMCS1101AxU devices have a zero-current output voltage set by Equation 17.

$$V_{OUT,0A} = V_S \times 0.5$$

$$V_{OUT,0A} = V_S \times 0.1$$
(16)
(17)

These respective reference voltages enable a bidirectional measurable current range for the TMCS1101A2B devices and a unidirectional measurement range for the TMCS1101A2U devices, as shown in Figure 44.



Feature Description (continued)

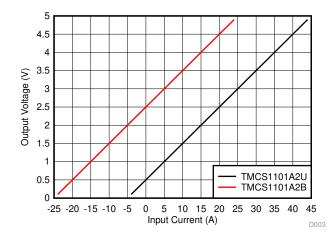


Figure 44. Output Voltage Relationship to Input Current for TMCS1101A2B and TMCS1101A2U

9.3.5 Current-Sensing Measurable Ranges

The TMCS1101 measurable input current range depends on the device variant, as well as the analog supply V_s . The output voltage is limited by V_{OUT} swing to either supply or ground. The linear output swing range to both V_s and GND is calculated by equations Equation 18 and Equation 19.

$$V_{OUT,max} = V_S - Swing_{VS}$$
(18)
$$V_{OUT,min} = Swing_{GND}$$
(19)

Rearranging the transfer function of the device to solve for input current and substituting V_{OUT,max} and V_{OUT,min} yields maximum and minimum measurable input current ranges described by Equation 20 and Equation 21.

$$I_{IN,MAX+} = (V_{OUT,max} - V_{OUT,0A}) / S$$

$$I_{IN,MAX-} = (V_{OUT,0A} - V_{OUT,min}) / S$$
(20)

where

- I_{IN.MAX+} is the maximum linear measurable positive input current.
- I_{IN.MAX-} is the maximum linear measurable negative input current.
- S is the sensitivity of the device variant.
- V_{OUT,0A} is the appropriate zero current output voltage.

TMCS1101A<1-4>B variants accommodate bidirectional current sensing by creating zero-current output voltage equal to half of the supply (V_S) potential, while TMCS1101A<1-4>U variants provide most of the measurable range for positive currents.

9.4 Device Functional Modes

9.4.1 Power-Down Behavior

As a result of the inherent galvanic isolation of the device, very little consideration must be paid to powering down the device, as long as the limits in the *Absolute Maximum Ratings* table are not exceeded on any pins. The isolated current input and the low-voltage signal chain can be decoupled in operational behavior, as either can be energized with the other shut down, as long as the isolation barrier capabilities are not exceeded. The low-voltage power supply can be powered down while the isolated input is still connected to an active high-voltage signal or system.

(21)

10 Application and Implementation

NOTE

Information in the following applications sections is not part of the TI component specification, and TI does not warrant its accuracy or completeness. TI's customers are responsible for determining suitability of components for their purposes. Customers should validate and test their design implementation to confirm system functionality.

10.1 Application Information

The key feature sets of the TMCS1101 provide significant advantages in any application where an isolated current measurement is required.

- Galvanic isolation provides a high isolated working voltage and excellent immunity to input voltage transients.
- Hall based measurement simplifies system level solution without the need for a power supply on the high voltage (HV) side.
- An input current path through the low impedance conductor minimizes power dissipation.
- Excellent accuracy and low temperature drift eliminate the need for multipoint calibrations without sacrificing system performance.
- A wide operating supply range enables a single device to function across a wide range of voltage levels.

These advantages increase system-level performance while minimizing complexity for any application where precision current measurements must be made on isolated currents. Specific examples and design requirements are detailed in the following section.



Application Information (continued)

10.1.1 Total Error Calculation Examples

Total error can be calculated for any arbitrary device condition and current level. Error sources considered should include input-referred offset current, power-supply rejection, input common-mode rejection, sensitivity error, nonlinearity, and the error caused by any external fields. Compare each of these error sources in percentage terms, as some are significant drivers of error and some have inconsequential impact to current error. Offset (Equation 22), CMRR (Equation 23), PSRR (Equation 24), and external field error (Equation 25) are all referred to the input, and so, are divided by the actual input current I_{IN} to calculate percentage errors. For calculations of sensitivity error and nonlinearity error, the percentage limits explicitly specified in the *Electrical Characteristics* table can be used.

$$e_{I_{OS}}(\%) = \frac{I_{OS}}{I_{IN}}$$

$$e_{CMRR}(\%) = \left| \frac{CMRR * V_{CM}}{I_{IN}} \right|$$

$$e_{PSRR}(\%) = \left| \frac{\frac{PSRR * (V_S - 5)}{S}}{I_{IN}} \right|$$

$$(23)$$

$$(24)$$

$$e_{\mathsf{B}_{\mathsf{EXT}}}(\%) = \frac{\left|\frac{\mathsf{B}_{\mathsf{EXT}}}{\mathsf{G}}\right|}{\mathsf{I}_{\mathsf{IN}}}$$
(25)

When calculating error contributions across temperature, only the input offset current and sensitivity error contributions vary significantly. For determining offset error over a given temperature range (Δ T), use Equation 26 to calculate total offset error current. Sensitivity error is specified for both -40°C to 85°C and -40°C to 125°C. The appropriate specification should be used based on application operating ambient temperature range.

$$\mathbf{e}_{\mathbf{I}_{OS},\Delta T}\left(\%\right) = \frac{\mathbf{I}_{OS,25^{\circ}C} + \mathbf{I}_{OS,drift}\left(\frac{\mu A}{^{\circ}C}\right) \times \Delta T}{\mathbf{I}_{IN}}$$
(26)

To accurately calculate the total expected error of the device, the contributions from each of the individual components above must be understood in reference to operating conditions. To account for the individual error sources that are statistically uncorrelated, a root sum square (RSS) error calculation should be used to calculate total error. For the TMCS1101, only the input referred offset current (I_{OS}), CMRR, and PSRR are statistically correlated. These error terms are lumped in an RSS calculation to reflect this nature, as shown in Equation 27 for room temperature and Equation 28 for across a given temperature range. The same methodology can be applied for calculating typical total error by using the appropriate error term specification.

$$e_{\text{RSS}}(\%) = \sqrt{\left(e_{\text{I}_{\text{OS}}} + e_{\text{PSRR}} + e_{\text{CMRR}}\right)^2 + e_{\text{B}_{\text{EXT}}}^2 + e_{\text{S}}^2 + e_{\text{NL}}^2}$$
(27)

$$\mathbf{e}_{\text{RSS},\Delta T}(\%) = \sqrt{\left(\mathbf{e}_{\text{I}_{\text{OS},\Delta T}} + \mathbf{e}_{\text{PSRR}} + \mathbf{e}_{\text{CMRR}}\right)^2 + \mathbf{e}_{\text{B}_{\text{EXT}}}^2 + \mathbf{e}_{\text{S},\Delta T}^2 + \mathbf{e}_{\text{NL}}^2}$$
(28)

The total error calculation has a strong dependence on the actual input current; therefore, always calculate total error across the dynamic range that is required. These curves asymptotically approach the sensitivity and nonlinearity error at high current levels, and approach infinity at low current levels due to offset error terms with input current in the denominator. Key figures of merit for any current-measurement system include the total error percentage at full-scale current, as well as the dynamic range of input current over which the error remains below some key level. Figure 45 illustrates the RSS maximum total error as a function of input current for a TMCS1101A2B at room temperature and across the full temperature range with V_S of 5 V.

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Application Information (continued)

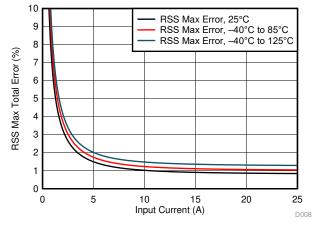


Figure 45. RSS Error vs Input Current

10.1.1.1 Room Temperature Error Calculations

For room-temperature total-error calculations, specifications across temperature and drift are ignored. As an example, consider a TMCS1101A1B with a supply voltage (V_S) of 3.3 V and a worst-case common-mode excursion of 600 V to calculate operating-point-specific parameters. Consider a measurement error due to an external magnetic field of 30 μ T, roughly the Earth's magnetic field strength. The full-scale current range of the device in specified conditions is slightly greater than 33 A; therefore, calculate error at both 25 A and 12.5 A to highlight error dependence on the input-current level. Table 1 shows the individual error components and RSS maximum total error calculations at room temperature under the conditions specified. Relative to other errors, the additional error from CMRR is negligible, and can typically be ignored for total error calculations.

ERROR COMPONENT	SYMBOL EQUATION ⁹		% TOTAL ERROR AT I _{IN} = 25 A	% TOTAL ERROR AT I _{IN} = 12.5 A
Input offset error	e _{los}	$e_{I_{OS}}(\%) = \frac{I_{OS}}{I_{IN}}$	0.36%	0.72%
CMRR error	e _{CMRR}	$e_{CMRR}(\%) = \left \frac{CMRR * V_{CM}}{I_{IN}} \right $	0.01%	0.02%
External Field error	e _{Bext}	$e_{B_{EXT}}(\%) = \frac{\left \frac{B_{EXT}}{G}\right }{I_{IN}}$	0.41%	0.82%
Sensitivity error	e _S	Specified in <i>Electrical Characteristics</i>	0.8%	0.8%
Nonlinearity error	e _{NL}	Specified in <i>Electrical Characteristics</i>	0.05%	0.05%
RSS total error	e _{RSS}	$e_{RSS}(\%) = \sqrt{\left(e_{l_{OS}} + e_{PSRR} + e_{CMRR}\right)^2 + e_{B_{EXT}}^2 + e_{S}^2 + e_{NL}^2}$	1.12%	1.77%

Table 1. Total Error Calculation: Room Temperature Example

10.1.1.2 Full Temperature Range Error Calculations

To calculate total error across any specific temperature range, Equation 27 and Equation 28 should be used for RSS maximum total errors, similar to the example for room temperatures. Conditions from the example in *Room Temperature Error Calculations* have been replaced with their respective equations and error components for a -40°C to 85°C temperature range below in Table 2.



ERROR COMPONENT	SYMBOL	EQUATION	% MAX TOTAL ERROR AT I _{IN} = 25 A	% MAX TOTAL ERROR AT I _{IN} = 12.5 A
Input offset error	e _{los,∆T}	$e_{I_{OS},\Delta T}(\%) = \frac{I_{OS,25^{\circ}C} + I_{OS,drift}\left(\frac{\mu A}{^{\circ}C}\right) \times \Delta T}{I_{IN}}$	0.4%	0.81%
CMRR error	e _{CMRR}	$e_{CMRR}(\%) = \left \frac{CMRR * V_{CM}}{I_{IN}} \right $	0.01%	0.02%
PSRR error	e _{PSRR}	$e_{PSRR}(\%) = \frac{\frac{PSRR * (V_{S} - 5)}{S}}{I_{IN}}$	0.41%	0.82%
External Field error	e _{Bext}	$e_{B_{EXT}}(\%) = \frac{\left \frac{B_{EXT}}{G}\right }{I_{IN}}$	0.11%	0.22%
Sensitivity error	$e_{S,\Delta T}$	Specified in <i>Electrical Characteristics</i>	1%	1%
Nonlinearity error	e _{NL}	Specified in <i>Electrical Characteristics</i>	0.05%	0.05%
RSS total error	e _{RSS,∆T}	$e_{RSS,\Delta T}(\%) = \sqrt{\left(e_{I_{OS,\Delta T}} + e_{PSRR} + e_{CMRR}\right)^2 + e_{B_{EXT}}^2 + e_{S,\Delta T}^2 + e_{NL}^2}$	1.3%	1.94%

Table 2. Total Error Calculation: -40°C to 85°C Example



10.2 Typical Application

Inline sensing of inductive load currents, such as motor phases, provides significant benefits to the performance of a control systems, allowing advanced control algorithms and diagnostics with minimal postprocessing. A primary challenge to inline sensing is that the current sensor is subjected to full HV supply-level PWM transients driving the load. The inherent isolation of an in-package Hall-effect current sensor topology helps overcome this challenge, providing high common-mode immunity, as well as isolation between the high-voltage motor drive levels and the low-voltage control circuitry. Figure 46 illustrates the use of the TMCS1101 in such an application, driving the inductive load presented by a three phase motor.

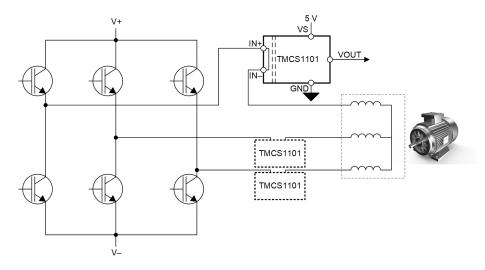


Figure 46. Inline Motor Phase Current Sensing

10.2.1 Design Requirements

For current sensing of a three-phase motor application, make sure to provide linear sensing across the expected current range, and make sure that the device remains within working thermal constraints. A single TMCS1101 for each phase can be used, or two phases can be measured, and the third phase calculated on the motor-controller host processor. For this example, consider a nominal supply of 5 V but a minimum of 4.9 V to include for some supply variation. Maximum output swings are defined according to TMCS1101 specifications, and a full-scale current measurement of ±20 A is required.

DESIGN PARAMETER	EXAMPLE VALUE
V _{S,nom}	5 V
V _{S,min}	4.9 V
I _{IN,FS}	±20 A

Table 3. Example Application Design Requirements

10.2.2 Detailed Design Procedure

The primary design parameter for using theTMCS1101 is selecting the correct sensitivity variant, and because positive and negative current must be measured a bidirectional variant should be selected (A1B-A4B). Further consideration of noise and integration with an ADC can be explored, but is beyond the scope of this application design example. The TMCS1101AxB transfer function is effectively a transimpedance with a variable offset set by $V_{OUT.0A}$, which is internally set to half of the analog supply as defined by Equation 29.

$$V_{OUT} = I_{IN} \times S + V_{OUT,OA} = I_{IN} \times S + V_S \times .05$$
⁽²⁹⁾

Design of the sensing solution focuses on maximizing the sensitivity of the device while maintaining linear measurement over the expected current input range. The TMCS1101 has a slightly smaller linear output range to the supply than to ground; therefore, the measurable current range is always constrained by the positive swing to supply, Swing_{VS}. To account for the operating margin, consider the minimum possible supply voltage $V_{S,min}$. With the previous parameters, the maximum linear output voltage range is the range between $V_{OUT,max}$ and $V_{OUT,0A}$, as defined by Equation 30.

 $V_{OUT,max} - V_{OUT,0A} = V_{S,min} - Swing_{VS} - 0.5 \times V_{S,min}$

(30)

Design parameters for this example application are shown in Table 4 along with the calculated output range.

1 11	U
DESIGN PARAMETER	EXAMPLE VALUE
Swing _{VS}	0.2 V
V _{OUT,max}	4.7 V
V _{OUT,0A} at V _{S,min}	2.45 V
V _{OUT,max} – V _{OUT,0A}	2.25 V

Table 4. Example Application Design Parameters

These design parameters result in a maximum positive linear output voltage swing of 2.25 V. To determine which sensitivity variant of the TMCS1101 most fully uses this linear range, calculate the maximum current range by Equation 31 for a bidirectional current ($I_{B,MAX}$).

 $IB,max = (V_{OUT,max} - V_{OUT,0A}) / S_{A < x >}$

where

 $S_{A<x>}$ is the sensitivity of the relevant A1-A4 variant.

(31)

Table 5 shows such calculation for each gain variant of the TMCS1101 with the appropriate sensitivities.

SENSITIVITY VARIANT	SENSITIVITY	I _{B,MAX}
TMCS1101A1B	50 mV/A	±45 A
TMCS1101A2B	100 mV/A	±22.5 A
TMCS1101A3B	200 mV/A	±11.25 A
TMCS1101A4B	400 mV/A	±5.6 A

In general, the highest sensitivity variant that provides for the desired full-scale current range is selected. For the design parameters in this example, the TMCS1101A2B with a sensitivity of 0.1 V/A is the proper selection because the maximum calculated ± 22.5 -A linear measurable range is sufficient for the desired ± 20 -A full-scale current.

The transfer function of the TMCS1101 linear sensing range for the nominal design parameters is shown in Figure 47.

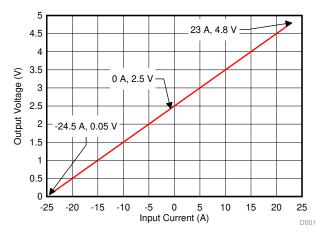


Figure 47. Application Example Design Transfer Curve



11 Power Supply Recommendations

The TMCS1101 only requires a power supply (V_S) on the low-voltage isolated side, which powers the analog circuitry independent of the isolated current input. V_S determines the full-scale output range of the analog output V_{OUT} , and can be supplied with any voltage between 3 V and 5.5 V. The TMCS1101 zero-current output voltage is derived from VS using a resistor divider; therefore, take care to optimize the power supply path for both noise and stability across temperature to provide the highest precision measurement. To filter noise in the power-supply path, place a low-ESR decoupling capacitor of 0.1 uF between V_S and GND pins as close as possible to the supply and ground pins of the device. To compensate for noisy or high-impedance power supplies, add more decoupling capacitance.

The TMCS1101 power supply V_S can be sequenced independently of current flowing through the input. However, there is a typical 25ms delay between V_S reaching the recommended operating voltage and the analog output being valid. Within this delay V_{OUT} transfers from a high impedance state to the active drive state, during which time the output voltage could transition between GND and V_S. If this behavior must be avoided, a stable supply voltage to V_S should be provided for longer than 25ms prior to applying input current.

12 Layout

12.1 Layout Guidelines

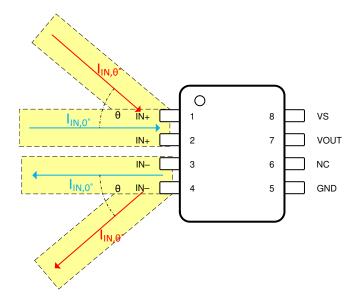
The TMCS1101 is specified for a continuous current handling capability on the TMCS1101EVM, which uses 3-oz copper pour planes. This current capability is fundamentally limited by the maximum device junction temperature and the thermal environment, primarily the PCB layout and design. To maximize current-handling capability and thermal stability of the device, take care with PCB layout and construction to optimize the thermal capability. Efforts to improve the thermal performance beyond the design and construction of the TMCS1101EVM can result in increased continuous-current capability due to higher heat transfer to the ambient environment. Keys to improving thermal performance of the PCB include:

- Use large copper planes for both input current path and isolated power planes and signals.
- Use heavier copper PCB construction.
- Place thermal via *farms* around the isolated current input.
- Provide airflow across the surface of the PCB.

The TMCS1101 senses external magnetic fields, so make sure to minimize adjacent high-current traces in close proximity to the device. The input current trace can contribute additional magnetic field to the sensor if the input current traces are routed parallel to the vertical axis of the package. Figure 48 illustrates the most optimal input current routing into the TMCS1101. As the angle that the current approaches the device deviates from 0° to the horizontal axis, the current trace contributes some additional magnetic field to the sensor, increasing the effective sensitivity of the device. If current must be routed parallel to the package vertical axis, move the routing away from the package to minimize the impact to the sensitivity of the device. Terminate the input current path directly underneath the package lead footprint, and use a merged copper input trace for both the IN+ and IN– inputs.



Layout Guidelines (continued)





In addition to thermal and magnetic optimization, make sure to consider the PCB design required creepage and clearance for system-level isolation requirements. Maintain required creepage between solder stencils, as shown in Figure 49, if possible. If not possible to maintain required PCB creepage between the two isolated sides at board level, add additional slots or grooves to the board. If more creepage and clearance is required for system isolation levels than is provided by the package, the entire device and solder mask can be encapsulated with an overmold compound to meet system-level requirements.

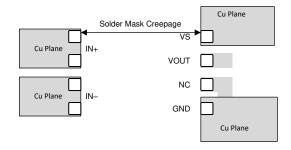


Figure 49. Layout for System Creepage Requirements



12.2 Layout Example

An example layout, shown in Figure 50, is from the TMCS1101EVM. Device performance is targeted for thermal and magnetic characteristics of this layout, which provides optimal current flow from the terminal connectors to the device input pins while large copper planes enhance thermal performance.

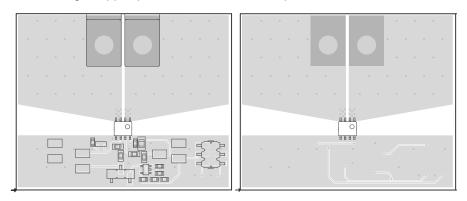


Figure 50. Recommended Board Top (Left) and Bottom (Right) Plane Layout



13 Device and Documentation Support

13.1 Device Support

13.1.1 Development Support

For development tool support see the following:

- TMCS1101EVM
- TMCS1101 TI-TINA Model
- TMCS1101 TINA-TI Reference Design

13.2 Documentation Support

13.2.1 Related Documentation

For related documentation see the following:

- Texas Instruments, *TMCS1101EVM* users's guide
- Texas Instruments, Enabling Precision Current Sensing Designs with Nonratiometric Magnetic Current Sensors
- Texas Instruments, Low-Drift, Precision, In-Line Isolated Magnetic Motor Current Measurements
- Texas Instruments, Isolation Glossary

13.3 Receiving Notification of Documentation Updates

To receive notification of documentation updates, navigate to the device product folder on ti.com. In the upper right corner, click on *Alert me* to register and receive a weekly digest of any product information that has changed. For change details, review the revision history included in any revised document.

13.4 Support Resources

TI E2E[™] support forums are an engineer's go-to source for fast, verified answers and design help — straight from the experts. Search existing answers or ask your own question to get the quick design help you need.

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13.6 Electrostatic Discharge Caution



This integrated circuit can be damaged by ESD. Texas Instruments recommends that all integrated circuits be handled with appropriate precautions. Failure to observe proper handling and installation procedures can cause damage.

ESD damage can range from subtle performance degradation to complete device failure. Precision integrated circuits may be more susceptible to damage because very small parametric changes could cause the device not to meet its published specifications.

13.7 Glossary

SLYZ022 — TI Glossary.

This glossary lists and explains terms, acronyms, and definitions.

14 Mechanical, Packaging, and Orderable Information

The following pages include mechanical, packaging, and orderable information. This information is the most current data available for the designated devices. This data is subject to change without notice and revision of this document. For browser-based versions of this data sheet, refer to the left-hand navigation.



13-Jun-2020

PACKAGING INFORMATION

Orderable Device	Status	Package Type		Pins		Eco Plan	Lead/Ball Finish	MSL Peak Temp	Op Temp (°C)	Device Marking	Samples
	(1)		Drawing		Qty	(2)	(6)	(3)		(4/5)	
PMCS1101A1BQDR	ACTIVE	SOIC	D	8	2500	TBD	Call TI	Call TI	-40 to 125		Samples
PMCS1101A1UQDR	ACTIVE	SOIC	D	8	2500	TBD	Call TI	Call TI	-40 to 125		Samples
PMCS1101A2BQDR	ACTIVE	SOIC	D	8	2500	TBD	Call TI	Call TI	-40 to 125		Samples
PMCS1101A2UQDR	ACTIVE	SOIC	D	8	2500	TBD	Call TI	Call TI	-40 to 125		Samples
PMCS1101A3BQDR	ACTIVE	SOIC	D	8	2500	TBD	Call TI	Call TI	-40 to 125		Samples
PMCS1101A3UQDR	ACTIVE	SOIC	D	8	2500	TBD	Call TI	Call TI	-40 to 125		Samples
PMCS1101A4BQDR	ACTIVE	SOIC	D	8	2500	TBD	Call TI	Call TI	-40 to 125		Samples
PMCS1101A4UQDR	ACTIVE	SOIC	D	8	2500	TBD	Call TI	Call TI	-40 to 125		Samples
TMCS1101A1BQDR	PREVIEW	SOIC	D	8	2500	Green (RoHS & no Sb/Br)	SN	Level-2-260C-1 YEAR	-40 to 125	M01A1B	
TMCS1101A1BQDT	PREVIEW	SOIC	D	8	250	Green (RoHS & no Sb/Br)	SN	Level-2-260C-1 YEAR	-40 to 125	M01A1B	
TMCS1101A1UQDR	PREVIEW	SOIC	D	8	2500	Green (RoHS & no Sb/Br)	SN	Level-2-260C-1 YEAR	-40 to 125	M01A1U	
TMCS1101A1UQDT	PREVIEW	SOIC	D	8	250	Green (RoHS & no Sb/Br)	SN	Level-2-260C-1 YEAR	-40 to 125	M01A1U	
TMCS1101A2BQDR	PREVIEW	SOIC	D	8	2500	Green (RoHS & no Sb/Br)	SN	Level-2-260C-1 YEAR	-40 to 125	M01A2B	
TMCS1101A2BQDT	PREVIEW	SOIC	D	8	250	Green (RoHS & no Sb/Br)	SN	Level-2-260C-1 YEAR	-40 to 125	M01A2B	
TMCS1101A2UQDR	PREVIEW	SOIC	D	8	2500	Green (RoHS & no Sb/Br)	SN	Level-2-260C-1 YEAR	-40 to 125	M01A2U	
TMCS1101A2UQDT	PREVIEW	SOIC	D	8	250	Green (RoHS & no Sb/Br)	SN	Level-2-260C-1 YEAR	-40 to 125	M01A2U	
TMCS1101A3BQDR	PREVIEW	SOIC	D	8	2500	Green (RoHS & no Sb/Br)	SN	Level-2-260C-1 YEAR	-40 to 125	M01A3B	
TMCS1101A3BQDT	PREVIEW	SOIC	D	8	250	Green (RoHS & no Sb/Br)	SN	Level-2-260C-1 YEAR	-40 to 125	M01A3B	



13-Jun-2020

Orderable Device	Status	Package Type	Package Drawing	Pins	Package Qty	Eco Plan (2)	Lead/Ball Finish	MSL Peak Temp	Op Temp (°C)	Device Marking (4/5)	Samples
TMCS1101A3UQDR	PREVIEW	SOIC	D	8	2500	Green (RoHS & no Sb/Br)	SN	Level-2-260C-1 YEAR	-40 to 125	M01A3U	
TMCS1101A3UQDT	PREVIEW	SOIC	D	8	250	Green (RoHS & no Sb/Br)	SN	Level-2-260C-1 YEAR	-40 to 125	M01A3U	
TMCS1101A4BQDR	ACTIVE	SOIC	D	8	2500	Green (RoHS & no Sb/Br)	SN	Level-2-260C-1 YEAR	-40 to 125	M01A4B	Samples
TMCS1101A4BQDT	ACTIVE	SOIC	D	8	250	Green (RoHS & no Sb/Br)	SN	Level-2-260C-1 YEAR	-40 to 125	M01A4B	Samples
TMCS1101A4UQDR	PREVIEW	SOIC	D	8	2500	Green (RoHS & no Sb/Br)	SN	Level-2-260C-1 YEAR	-40 to 125	M01A4U	
TMCS1101A4UQDT	PREVIEW	SOIC	D	8	250	Green (RoHS & no Sb/Br)	SN	Level-2-260C-1 YEAR	-40 to 125	M01A4U	

⁽¹⁾ The marketing status values are defined as follows:

ACTIVE: Product device recommended for new designs.

LIFEBUY: TI has announced that the device will be discontinued, and a lifetime-buy period is in effect.

NRND: Not recommended for new designs. Device is in production to support existing customers, but TI does not recommend using this part in a new design.

PREVIEW: Device has been announced but is not in production. Samples may or may not be available.

OBSOLETE: TI has discontinued the production of the device.

⁽²⁾ RoHS: TI defines "RoHS" to mean semiconductor products that are compliant with the current EU RoHS requirements for all 10 RoHS substances, including the requirement that RoHS substance do not exceed 0.1% by weight in homogeneous materials. Where designed to be soldered at high temperatures, "RoHS" products are suitable for use in specified lead-free processes. TI may reference these types of products as "Pb-Free".

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⁽³⁾ MSL, Peak Temp. - The Moisture Sensitivity Level rating according to the JEDEC industry standard classifications, and peak solder temperature.

⁽⁴⁾ There may be additional marking, which relates to the logo, the lot trace code information, or the environmental category on the device.

⁽⁵⁾ Multiple Device Markings will be inside parentheses. Only one Device Marking contained in parentheses and separated by a "~" will appear on a device. If a line is indented then it is a continuation of the previous line and the two combined represent the entire Device Marking for that device.

⁽⁶⁾ Lead/Ball Finish - Orderable Devices may have multiple material finish options. Finish options are separated by a vertical ruled line. Lead/Ball Finish values may wrap to two lines if the finish value exceeds the maximum column width.



13-Jun-2020

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PACKAGE MATERIALS INFORMATION

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TAPE AND REEL INFORMATION





QUADRANT ASSIGNMENTS FOR PIN 1 ORIENTATION IN TAPE



*All dimensions are nominal												
Device	Package Type	Package Drawing		SPQ	Reel Diameter (mm)	Reel Width W1 (mm)	A0 (mm)	B0 (mm)	K0 (mm)	P1 (mm)	W (mm)	Pin1 Quadrant
TMCS1101A4BQDR	SOIC	D	8	2500	330.0	12.4	6.4	5.2	2.1	8.0	12.0	Q1
TMCS1101A4BQDT	SOIC	D	8	250	330.0	12.4	6.4	5.2	2.1	8.0	12.0	Q1

TEXAS INSTRUMENTS

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PACKAGE MATERIALS INFORMATION

31-May-2020



*All dimensions are nominal

Device	Package Type	Package Drawing	Pins SPQ		Length (mm)	Width (mm)	Height (mm)	
TMCS1101A4BQDR	SOIC	D	8	2500	350.0	350.0	43.0	
TMCS1101A4BQDT	SOIC	D	8	250	350.0	350.0	43.0	

D0008A



PACKAGE OUTLINE

SOIC - 1.75 mm max height

SMALL OUTLINE INTEGRATED CIRCUIT



NOTES:

1. Linear dimensions are in inches [millimeters]. Dimensions in parenthesis are for reference only. Controlling dimensions are in inches. Dimensioning and tolerancing per ASME Y14.5M.

- 2. This drawing is subject to change without notice.
- 3. This dimension does not include mold flash, protrusions, or gate burrs. Mold flash, protrusions, or gate burrs shall not exceed .006 [0.15] per side.
- 4. This dimension does not include interlead flash.
- 5. Reference JEDEC registration MS-012, variation AA.



D0008A

EXAMPLE BOARD LAYOUT

SOIC - 1.75 mm max height

SMALL OUTLINE INTEGRATED CIRCUIT



NOTES: (continued)

6. Publication IPC-7351 may have alternate designs.

7. Solder mask tolerances between and around signal pads can vary based on board fabrication site.



D0008A

EXAMPLE STENCIL DESIGN

SOIC - 1.75 mm max height

SMALL OUTLINE INTEGRATED CIRCUIT



NOTES: (continued)

8. Laser cutting apertures with trapezoidal walls and rounded corners may offer better paste release. IPC-7525 may have alternate design recommendations.

9. Board assembly site may have different recommendations for stencil design.



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