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CAN Transceivers with Fast Loop Times for Highly Loaded Networks and Features For Functional Safety Networks

Check for Samples: [SN65HVD255,](http://www.ti.com/product/sn65hvd255#samples) [SN65HVD256,](http://www.ti.com/product/sn65hvd256#samples) [SN65HVD257](http://www.ti.com/product/sn65hvd257#samples)

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	- **– Power Up/Down With Glitch Free Operation On Bus**
- **• Protection Features:**
	- **– ESD Protection of Bus Pins**
		- **– HBM ESD Protection Exceeds ±12kV**
	- **– Bus Fault Protection –27V to 40V**
	- **– Undervoltage Protection on Supply Pins**
	- **– Driver Dominant Time Out (TXD DTO)**
	- **– SN65HVD257: Receiver Dominant Time Out (RXD DTO)**
	- **– SN65HVD257: FAULT Output Pin**
	- **– Thermal Shutdown Protection**
- **• Characterized for –40°C to 125°C Operation**

APPLICATIONS

- **1Mbps Operation in Highly Loaded CAN**
 Networks Down to 10kbps Networks Using SNESHIVD255, V_{RXD} for RXD output level-
 Networks Down to 10kbps Networks Using Networks Down to 10kbps Networks Using TXD DTO
 Inductrial Automation Control Sensors and B. RXD logic output is driven to 5V V_{CC} on
- B. RXD logic output is driven to 5V ^VCC on **• Industrial Automation, Control, Sensors and**
- **•• Building and Climate Control Automation building** output level-shifting device (SN65HVD256).
-
- **• Telecom Base Station Status and Control**
- **• SN65HVD257: Functional Safety With Figure 1. Functional Block Diagram Redundant and Multi-topology CAN networks**
- **• CAN Bus Standards Such as CANopen, DeviceNet, NMEA2000, ARNIC825, ISO11783, CAN Kingdom, CANaerospace**

¹FEATURES DESCRIPTION

Meets the Requirements of ISO11898-2 • This CAN transceiver meets the ISO1189-2 High Speed CAN (Controller Area Network) Physical Layer **• 'Turbo CAN': Short Propagation Delay Times** standard. It is designed for data rates in excess of ¹ **and Fast Loop Times; Higher Data Rates in** megabit per second (Mbps) in short networks, and enhanced timing margin and higher data rates in long
and highly-loaded networks. The device provides **• I/O Voltage Range Supports 3.3V and 5V MCUs** and highly-loaded networks. The device provides many protection features to enhance device and **• Ideal Passive Behavior When Unpowered** CAN-network robustness. The SN65HVD257 adds **– Bus Pins are High Impedance (no load to** additional features, allowing easy design of redundant **operating bus)** and multi-topology networks with fault indication for **– Logic Pins are High Impedance** higher levels of functional safety in the CAN system.

- A. Pin 5 function is device dependent; NC on
- **5X-only supply devices (SN65HVD255, prive Systems** Systems in SN₆₅HVD257) and driven to V_{RXD} on
- **•• Security Systems ••** *Security* **Systems C.** RXD (Receiver) Dominant State Time Out is a device dependent option available only on SN65HVD257.

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These devices have limited built-in ESD protection. The leads should be shorted together or the device placed in conductive foam during storage or handling to prevent electrostatic damage to the MOS gates.

Figure 2. D PACKAGE (TOP VIEW)

DEVICE OPTIONS

PIN FUNCTIONS

ORDERING INFORMATION(1)

(1) For the most current package and ordering information, see the Package Option Addendum at the end of this document, or see the TI web site at [www.ti.com.](http://www.ti.com)

(2) Package drawings, thermal data, and symbolization are available at www.ti.com/packaging.

FUNCTIONAL DESCRIPTION

OPERATING MODES

The device has two main operating modes: normal mode and silent mode. Operating mode selection is made via the S input pin.

Table 1. Operating Modes

(1) Mirrors bus state: low if CAN bus is dominant, high if CAN bus is recessive.

CAN BUS STATES

The CAN bus has two states during powered operation of the device; *dominant* and recessive. A dominant bus state is when the bus is driven differentially, corresponding to a logic low on the TXD and RXD pin. A recessive bus state is when the bus is biased to V_{CC} / 2 via the high-resistance internal input resistors R_{IN} of the receiver, corresponding to a logic high on the TXD and RXD pins. See [Figure](#page-2-1) 3 and Figure 4.

Figure 3. Bus States (Physical Bit Representation)

Figure 4. Simplified Recessive Common Mode Bias and Receiver

NORMAL MODE

Select the normal mode of device operation by setting S low. The CAN driver and receiver are fully operational and CAN communication is bi-directional. The driver is translating a digital input on TXD to a differential output on CANH and CANL. The receiver is translating the differential signal from CANH and CANL to a digital output on RXD.

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SILENT MODE

Activate silent mode (receive only) by setting S high. The CAN driver is turned off while the receiver remains active and RXD outputs the received bus state.

APPLICATION NOTE: Silent mode may be used to implement babbling idiot protection, to ensure that the driver does not disrupt the network during a local fault. Silent mode may also be used in redundant systems to select or de-select the redundant transceiver (driver) when needed.

DRIVER AND RECEIVER FUNCTION TABLES

(1) H = high level, L = low level, X= irrelevant, Z = common mode (recessive) bias to V_{CC} / 2. See [Figure](#page-2-1) 3 and Figure 4 for bus state and common mode bias information.

(2) Devices have an internal pull down to GND on S pin. If S pin is open the pin will be pulled low and the device will be in normal mode.

(3) Devices have an internal pull up to V_{CC} on TXD pin. If the TXD pin is open the pin will be pulled high and the transmitter will remain in recessive (non-driven) state.

Table 3. Receiver Function Table

(1) $H = high level, L = low level, ? = indeterminate.$

 (2) RXD output remains dominant (low) as long as the bus is dominant. On SN65HVD257 device with RXD dominant timeout, once the bus has been dominant longer than the dominant timeout, $t_{RXD\ DTO}$, the RXD pin will return recessive (high). See RXD Dominant Timeout [\(SN65HVD257\)](#page-4-0) for a description of behavior during receiving a bus stuck dominant condition.

DIGITAL INPUTS AND OUTPUTS

5 V VCC Only Devices (SN65HVD255 and SN65HVD257):

The 5V V_{CC} device is supplied by a single 5 V rail. The digital inputs are 5 V and 3.3 V compatible. This device has a 5 V (V_{CC}) level RXD output. TXD is internally pulled up to V_{CC} and S is internally pulled down to GND.

APPLICATION NOTE: TXD is internally pulled up to V_{CC} and the S pin is internally pulled down to GND. However, the internal bias may only put the device into a known state if the pins float. The internal bias may be inadequate for system-level biasing. TXD pullup strength and CAN bit timing require special consideration when the SN65HVD25x devices are used with an open-drain TXD output on the CAN controller. An adequate external pullup resistor must be used to ensure that the CAN controller output of the μP maintains adequate bit timing input to the SN65HVD25x.

5 V VCC with VRXD RXD output Supply Devices (SN65HVD256):

This device is a 5V V_{CC} CAN transceiver with a separate supply for the RXD output, V_{RXD}. The digital inputs are 5 V and 3.3 V compatible. These devices have a V_{RXD}-level RXD output. TXD remains weakly pulled up to V_{CC}.

APPLICATION NOTE: On device versions with a V_{RXD} supply that shifts the RXD output level, the input pins of the device remain the same. TXD remains weakly pulled up to V_{CC} internally. Thus, a small I_{IH} current flows if the TXD input is used below V_{CC} levels.

5 V VCC with FAULT Open-Drain Output Device (SN65HVD257):

This device has a FAULT output pin (open-drain). FAULT must be pulled up to V_{CC} or I/O supply level via an external resistor.

APPLICATION NOTE: Because the FAULT output pin is open-drain, it actively pulls down when there is no fault, and becomes high-impedance when a fault condition is detected. An external pullup resistor to the V_{CC} or I/O supply of the system must be used to pull the pin high to indicate a fault to the host microprocessor. The open-drain architecture makes the fault pin compatible with 3.3 V and 5 V I/O-level systems. The pullup current, selected by the pullup resistance value, should be as low as possible while achieving the desired voltage level output in the system with margin against noise.

PROTECTION FEATURES

TXD Dominant Timeout (DTO)

During normal mode (the only mode where the CAN driver is active), the TXD DTO circuit prevents the transceiver from blocking network communication in the event of a hardware or software failure where TXD is held dominant longer than the timeout period t_{TxD_DTO} . The DTO circuit timer starts on a falling edge on TXD. The DTO circuit disables the CAN bus driver if no rising edge is seen before the timeout period expires. This frees the bus for communication between other nodes on the network. The CAN driver is re-activated when a recessive signal is seen on TXD pin, thus clearing the TXD DTO condition. The receiver and RXD pin still reflect the CAN bus, and the bus pins are biased to recessive level during a TXD dominant timeout.

APPLICATION NOTE: The minimum dominant TXD time allowed by the TXD DTO circuit limits the minimum possible transmitted data rate of the device. The CAN protocol allows a maximum of eleven successive dominant bits (on TXD) for the worst case, where five successive dominant bits are followed immediately by an error frame. This, along with the t_{TXD} $_{DTO}$ minimum, limits the minimum data rate. Calculate the minimum transmitted data rate by: Minimum Data Rate = 11 / $t_{TXD-DTO}$.

RXD Dominant Timeout (SN65HVD257)

The SN65HVD257 device has a RXD dominant timeout (RXD DTO) circuit that prevents a bus stuck dominant fault from permanently driving the RXD output dominant (low) when the bus is held dominant longer than the timeout period t_{RXD} _{DTO}. The RXD DTO timer starts on a falling edge on RXD (bus going dominant). If no rising edge (bus returning recessive) is seen before the timeout constant of the circuit expires ($t_{RXD DTO}$), the RXD pin returns high (recessive). The RXD output is re-activated to mirror the bus receiver output when a recessive signal is seen on the bus, clearing the RXD dominant timeout. The CAN bus pins are biased to the recessive level during a RXD DTO.

APPLICATION NOTE: The minimum dominant RXD time allowed by the RXD DTO limits the minimum possible received data rate of the device. The CAN protocol allows a maximum of eleven successive dominant bits for the worst case transmission, where five successive dominant bits are followed immediately by an error frame. This, along with the t_{RXD_DTO} minimum, limits the minimum data rate. The minimum received data rate may be calculated by: Minimum Data Rate = 11 / $t_{RXD-DTO}$.

Thermal Shutdown

If the junction temperature of the device exceeds the thermal shut down threshold the device turns off the CAN driver circuits thus blocking the TXD to bus transmission path. The shutdown condition is cleared when the junction temperature drops below the thermal shutdown temperature of the device.

APPLICATION NOTE: During thermal shutdown the CAN bus drivers turn off; thus no transmission is possible from TXD to the bus. The CAN bus pins are biased to recessive level during a thermal shutdown, and the receiver to RXD path remains operational.

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Undervoltage Lockout

The supply pins have undervoltage detection that places the device in protected mode. This protects the bus during an undervoltage event on either the V_{CC} or V_{RXD} supply pins.

Table 4. Undervoltage Lockout 5V Only Devices (SN65HVD255 and SN65HVD257)

Table 5. Undervoltage Lockout 5V and VRXD Device (SN65HVD256)

APPLICATION NOTE: After an undervoltage condition is cleared and the supplies have returned to valid levels, the device typically resumes normal operation in 300 µs.

FAULT Pin (SN65HVD257)

If one or more of the faults (TXD-Dominant Timeout, RXD dominant Timeout, Thermal Shutdown or Undervoltage Lockout) occurs, the FAULT pin (open-drain) turns off, resulting in a high level when externally pulled up to V_{CC} or IO supply.

Figure 5. FAULT Pin Function Diagram and Application

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Figure 6. Example Timing Diagram for Devices With and Without RXD DTO and FAULT Pin

Unpowered Device

The device is designed to be an 'ideal passive' or 'no load' to the CAN bus if it is unpowered. The bus pins (CANH, CANL) have extremely low leakage currents when the device is unpowered so they will not load down the bus. This is critical if some nodes of the network will be unpowered while the rest of the of network remains in operation. The logic pins also have extremely low leakage currents when the device is unpowered to avoid loading down other circuits that may remain powered.

Floating Pins

The device has internal pull ups and pull downs on critical pins to place the device into known states if the pins float. The TXD pin is pulled up to V_{CC} to force a recessive input level if the pin floats. The S pin is pulled down to GND to force the device into normal mode if the pin floats.

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CAN Bus Short Circuit Current Limiting

The device has several protection features that limit the short circuit current when a CAN bus line is shorted. These include driver current limiting (dominant and recessive). The device has TXD dominant state time out to prevent permanent higher short circuit current of the dominant state during a system fault. During CAN communication the bus switches between dominant and recessive states with the data and control fields bits, thus the short circuit current may be viewed either as the instantaneous current during each bus state, or as a DC average current. For system current (power supply) and power considerations in the termination resistors and common-mode choke ratings, use the average short circuit current. Determine the ratio of dominant and recessive bits by the data in the CAN frame plus the following factors of the protocol and PHY that force either recessive or dominant at certain times:

- Control fields with set bits
- Bit stuffing
- Interframe space
- TXD dominant time out (fault case limiting)

These ensure a minimum recessive amount of time on the bus even if the data field contains a high percentage of dominant bits.

APPLICATION NOTE: The short circuit current of the bus depends on the ratio of recessive to dominant bits and their respective short circuit currents. The average short circuit current may be calculated with the following formula:

 $I_{OS(AVG)}$ = %Transmit x [(%REC_Bits x $I_{OS(SS)RE}$) + (%DOM_Bits x $I_{OS(SS)DOM}$] + [%Receive x $I_{OS(SS)RE}$] **Where**

- \bullet I_{OS(AVG)} is the average short circuit current
- %Transmit is the percentage the node is transmitting CAN messages
- %Receive is the percentage the node is receiving CAN messages
- %REC_Bits is the percentage of recessive bits in the transmitted CAN messages
- %DOM_Bits is the percentage of dominant bits in the transmitted CAN messages
- \bullet $I_{OS(SS)REC}$ is the recessive steady state short circuit current
- I_{OS(SS)} _{DOM} is the dominant steady state short circuit current

APPLICATION NOTE: Consider the short circuit current and possible fault cases of the network when sizing the power ratings of the termination resistance and other network components.

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ABSOLUTE MAXIMUM RATINGS(1)(2)

(1) Stresses beyond those listed under "absolute maximum ratings" may cause permanent damage to the device. These are stress ratings only and functional operation of the device at these or any other conditions beyond those indicated under "recommended operating conditions" is not implied. Exposure to absolute-maximum-rated conditions for extended periods may affect device reliability.

(2) All voltage values, except differential I/O bus voltages, are with respect to ground terminal.

TRANSIENT AND ELECTROSTATIC DISCHARGE PROTECTION

(1) Tested in accordance to JEDEC Standard 22, Test Method A114.

(2) Test method based upon JEDEC Standard 22 Test Method A114, CAN bus pins stressed with respect to GND.

(3) Tested in accordance to JEDEC Standard 22, Test Method C101.

(4) Tested in accordance to JEDEC Standard 22, Test Method A115.

(5) IEC 61000-4-2 is a system level ESD test. Results given here are specific to the GIFT-ICT CAN EMC Test specification conditions. Different system level configurations may lead to different results.

(6) ISO7637 is a system level transient test. Results given here are specific to the GIFT-ICT CAN EMC Test specification conditions. Different system level configurations may lead to different results.

RECOMMENDED OPERATING CONDITIONS

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ELECTRICAL CHARACTERISTICS

Over recommended operating conditions, $T_A = -40^{\circ}$ C to 125°C (unless otherwise noted). SN65HVD256 device V_{RXD} = V_{CC}.

(1) All typical values are at 25°C and supply voltages of $V_{CC} = 5$ V and $V_{RXD} = 5$ V, R_L = 60 Ω .

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ELECTRICAL CHARACTERISTICS (continued)

Over recommended operating conditions, $T_A = -40^{\circ}$ C to 125°C (unless otherwise noted). SN65HVD256 device V_{PXD} = V_c

(2) For the bus output voltage (recessive) will be the same if the device is in normal mode with S pin LOW or if the device is in silent mode with the S pin is HIGH.

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STRUMENTS

ELECTRICAL CHARACTERISTICS (continued)

(3) The TXD dominant timeout (t_{TXD_DTO}) disables the driver of the transceiver once the TXD has been dominant longer than t_{TXD_DTO} , which releases the bus lines to recessive, preventing a local failure from locking the bus dominant. The driver may only transmit dominant again after TXD has been returned HIGH (recessive). While this protects the bus from local faults, locking the bus dominant, it limits the minimum data rate possible. The CAN protocol allows a maximum of eleven successive dominant bits (on TXD) for the worst case, where five successive dominant bits are followed immediately by an error frame. This, along with the $t_{TxD\,DTO}$ minimum, limits the minimum bit rate. The minimum bit rate may be calculated by: Minimum Bit Rate = 11 / t_{TxD_DTO} = 11 bits / 1175 µs = 9.4 kbps.

(4) The RXD timeout (t_{RXD_DTO}) disables the driver of the transceiver once the RXD has been dominant longer than t_{RXD_DTO} , which releases the bus lines to recessive, preventing a local failure from locking the bus dominant. The driver may only transmit dominant again after RXD has been returned HIGH (recessive). While this protects the bus from local faults, locking the bus dominant, it limits the minimum data rate possible. The CAN protocol allows a maximum of eleven successive dominant bits (on RXD) for the worst case, where five successive dominant bits are followed immediately by an error frame. This, along with the t_{RXD_DTO} minimum, limits the minimum bit rate. The minimum bit rate may be calculated by: Minimum Bit Rate = 11 / t_{RXD_DD} = 11 bits $\frac{7}{380 \text{ }\mu\text{s}}$ = 8 kbps.

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THERMAL CHARACTERISTICS

(1) For more information about traditional and new thermal metrics, see the IC Package Thermal Metrics application report, [SPRA953.](http://www.ti.com/lit/pdf/SPRA953)

(2) The junction-to-ambient thermal resistance under natural convection is obtained in a simulation on a JEDEC-standard, High-K board, as specified in JESD51-7, in an environment described in JESD51-2a.

(3) he junction-to-board thermal resistance is obtained by simulating in an environment with a ring cold plate fixture to control the PCB temperature, as described in JESD51-8.

(4) The junction-to-case (top) thermal resistance is obtained by simulating a cold plate test on the package top. No specific JEDECstandard test exists, but a close description can be found in the ANSI SEMI standard G30-88.

(5) The junction-to-top characterization parameter, ΨJT, estimates the junction temperature of a device in a real system and is extracted from the simulation data for obtaining θ_{JA}, using a procedure described in JESD51-2a (sections 6 and 7).

(6) The junction-to-board characterization parameter, Ψ_{JB} estimates the junction temperature of a device in a real system and is extracted from the simulation data for obtaining θ_{JA} , using a procedure described in JESD51-2a (sections 6 and 7).

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PARAMETER MEASUREMENT INFORMATION

Figure 7. RXD Dominant Timeout Test Circuit and Measurement

Figure 8. FAULT Test and Measurement

Figure 9. Driver Test Circuit and Measurement

PARAMETER MEASUREMENT INFORMATION (continued)

Figure 11. tMODE Test Circuit and Measurement

PARAMETER MEASUREMENT INFORMATION (continued)

Figure 13. TXD Dominant Timeout Test Circuit and Measurement

Figure 14. Driver Short Circuit Current Test and Measurement

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APPLICATION INFORMATION

Figure 15. Typical 5V Application

Figure 16. Typical 3.3V Application

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CAN TERMINATION

The CAN bus uses twisted pair cabling of 120 Ω characteristic impedance in a bus topology. The bus requires proper termination at both ends with 120 Ω resistors that match this impedance to avoid signal reflections. If nodes may be removed from the bus, the termination must be carefully placed so that it is not removed from the bus.

Figure 17. Typical CAN Bus

Termination may be a single 120 Ω resistor at the end of the bus, either on the cable or in a terminating node. If filtering and stabilization of the common mode voltage of the bus is desired, then split termination may be used. (See [Figure](#page-17-0) 18). Split termination improves the electromagnetic emissions behavior of the network by eliminating fluctuations in the bus common-mode voltages at the start and end of message transmissions.

Figure 18. CAN Bus Termination Concepts

Example: Functional Safety Using the SN65HVD257 in a Redundant Physical Layer CAN Network Topology

CAN is a standard linear bus topology using 120 Ω twisted pair cabling. The SN65HVD257 CAN device includes several features to use the CAN physical layer in nonstandard topologies with only one CAN link layer controller (μP) interface. This allows much greater flexibility in the physical topology of the bus while reducing the digital controller and software costs. The combination of RXD DTO and the FAULT output allows great flexibility, control and monitoring of these applications.

A simple example of this flexibility is to use two SN65HVD257 devices in parallel with an AND gate to achieve redundancy (parallel) of the physical layer (cabling & PHYs) in a CAN network.

For the CAN bit-wise arbitration to work, the RXD outputs of the transceivers must connect via AND gate logic so that a dominant bit (low) from any of the branches is received by the link layer logic (μP), and appears to the link layer and above as a single physical network. The RXD DTO feature prevents a bus stuck dominant fault in a single branch from taking down the entire network by forcing the RXD pin for the transceivers on the branch with the fault back to the recessive after the t_{RXD} $_{\text{DTO}}$ time. The remaining branch of the network continues to function. The FAULT pin of the transceivers on the branch with the fault indicates this via the FAULT output to their host processors, which diagnose the failure condition. The S pin (silent mode pin) may be used to put a branch in silent mode to check each branch for other faults. Thus it is possible to implement a robust and redundant CAN network topology in a very simple and low cost manner.

These concepts can be expanded into more complicated & flexible CAN network topologies to solve various system level challenges with a networked infrastructure.

- A. CAN nodes with termination are PHY A, PHY B, PHY An and PHY Bn.
- B. RXD DTO prevents a single branch-stuck-dominant condition from blocking the redundant branch via the AND logic on RXD. The transceivers signal a received bus stuck dominant fault via the FAULT pin. The system detects which branch is stuck dominant, and issues a system warning. Other network faults on a single branch that appear as recessive (not blocking the redundant network) may be detected through diagnostic routines, and using the Silent Mode of the PHYs to use only one branch at a time for transmission during diagnostic mode. This combination allows robust fault detection and recovery within single branches so that they may be repaired and again provide redundancy of the physical layer.

Figure 19. Typical Redundant Physical Layer Topology Using the SN65HVD257

PACKAGING INFORMATION

(1) The marketing status values are defined as follows:

ACTIVE: Product device recommended for new designs.

LIFEBUY: TI has announced that the device will be discontinued, and a lifetime-buy period is in effect.

NRND: Not recommended for new designs. Device is in production to support existing customers, but TI does not recommend using this part in a new design.

PREVIEW: Device has been announced but is not in production. Samples may or may not be available.

OBSOLETE: TI has discontinued the production of the device.

(2) Eco Plan - The planned eco-friendly classification: Pb-Free (RoHS), Pb-Free (RoHS Exempt), or Green (RoHS & no Sb/Br) - please check<http://www.ti.com/productcontent> for the latest availability information and additional product content details.

TBD: The Pb-Free/Green conversion plan has not been defined.

Pb-Free (RoHS): TI's terms "Lead-Free" or "Pb-Free" mean semiconductor products that are compatible with the current RoHS requirements for all 6 substances, including the requirement that lead not exceed 0.1% by weight in homogeneous materials. Where designed to be soldered at high temperatures, TI Pb-Free products are suitable for use in specified lead-free processes.

Pb-Free (RoHS Exempt): This component has a RoHS exemption for either 1) lead-based flip-chip solder bumps used between the die and package, or 2) lead-based die adhesive used between the die and leadframe. The component is otherwise considered Pb-Free (RoHS compatible) as defined above.

Green (RoHS & no Sb/Br): TI defines "Green" to mean Pb-Free (RoHS compatible), and free of Bromine (Br) and Antimony (Sb) based flame retardants (Br or Sb do not exceed 0.1% by weight in homogeneous material)

(3) MSL, Peak Temp. -- The Moisture Sensitivity Level rating according to the JEDEC industry standard classifications, and peak solder temperature.

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PACKAGE MATERIALS INFORMATION

TAPE AND REEL INFORMATION

REEL DIMENSIONS

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INSTRUMENTS

TAPE DIMENSIONS

TAPE AND REEL INFORMATION

*All dimensions are nominal

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PACKAGE MATERIALS INFORMATION

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*All dimensions are nominal

 $D (R-PDSO-G8)$

PLASTIC SMALL OUTLINE

NOTES: A. All linear dimensions are in inches (millimeters).

- B. This drawing is subject to change without notice.
- 6 Body length does not include mold flash, protrusions, or gate burrs. Mold flash, protrusions, or gate burrs shall not exceed 0.006 (0,15) each side.
- Body width does not include interlead flash. Interlead flash shall not exceed 0.017 (0,43) each side.
- E. Reference JEDEC MS-012 variation AA.

NOTES: A. All linear dimensions are in millimeters.

- B. This drawing is subject to change without notice.
- C. Publication IPC-7351 is recommended for alternate designs.
- D. Laser cutting apertures with trapezoidal walls and also rounding corners will offer better paste release. Customers should contact their board assembly site for stencil design recommendations. Refer to IPC-7525 for other stencil recommendations. E. Customers should contact their board fabrication site for solder mask tolerances between and around signal pads.

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